

DALAND

CATALOGUE of



Introduced in 1950 for

BSA MOTOR CYCLES

TO BE USED IN CONJUNCTION WITH SPARES LIST, 1949

PRICE 5/-

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SUFFIX NUMBERS TO BE USED TO IDENTIFY VARYING FINISHES.

- | | |
|--|---------------------------|
| /1 Cadmium. | /6 Rust proof Black. |
| /2 Dull Chrome. | /7 Black Enamel. |
| /3 Bright Chrome. | /8 Service Green (Matt.). |
| /4 Dull Green Dutch. | /9 Green Enamel. |
| /5 Sand (Egyptian). | /10 Khaki Green. |
| /11 Khaki Green (No. 3 Gas proof). | |
| /12 Chrome Plate and Devon Red, lined Gold. | |
| /13 Chrome Plate and Matt Silver, lined Black. | |
| /14 Chrome Plate and Blue, lined Gold. | |
| /15 Chrome Plate and Green, lined Gold. | |
| /16 Matt Silver, lined Black. | |
| /17 Chrome Plate and Black, lined Gold. | |
| /18 Mist Green. | |
| /19 Chrome Plate and Matt Silver, lined Red. | |
| /21 Polished Aluminium. | |
| /23 Polychromatic Grey. | |
| /24 Polychromatic Silver Beige. | |
| /25 Swedish Army Grey. | |
| /26 Chrome Plate, Silver Beige, lined Red. | |

When ordering components with varying finishes—i.e., Petrol tanks, wheels, rims, brake rods, front fork oil seal holder—please state finish required by adding the appropriate suffix number to the part number.

EXAMPLE. C11 Petrol Tank.

Chrome Plate and Matt Silver, lined Black, 29-7920/13.

Chrome Plate and Blue, lined Gold, 29-7920/14.

SPARKING PLUGS.

CHAMPION SPARKING PLUGS LTD., Feltham, Middlesex.

Models.	Type.	Comp. No.	Remarks.
D1 D1 Comp. M20 M21	L10	65-112	
C10	N8	—	
C11 B31 B32 B33 B34 M33 A7 A10	L10S	65-114	
B32 B34 Gold Star	NA8 NA10 NA14 NA14	65-1339 65-1340 65-1341 65-1341	To suit Compression Ratio " " " " " " " " " " " "

ELECTRICAL EQUIPMENT.

Messrs. WICO PACY, Denbigh Road, BLETCHLEY, Bucks.

Description.	D1 all Models.
Headlamp with Switch, Remote Control and Cable Harness ...	1-58
Tail Lamp complete	1-59

NOTE.—Figures in brackets denote number per set, *e.g.*, (2), 2 per set.

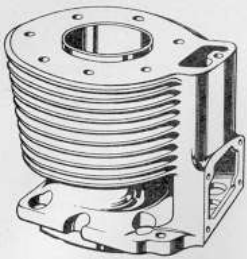
ENGINE.

When no figures in brackets are shown one part constitutes a set.

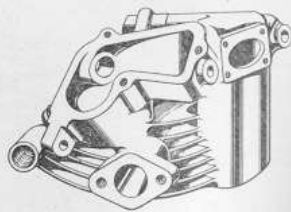
DESCRIPTION.	D1 125c.c.	C10	B31 B32	B33 B34 M33	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21	A7	A7 Star Twin	A10 650c.c.
Cylinder Barrel	—	—	—	—	—	—	—	—	—	—	67-253
Do. (B31 B32)	—	—	—	—	—	65-1306	—	—	—	—	—
Do. (B32 B34)	—	—	—	—	—	65-1378	—	—	—	—	—
Cylinder Base Washer	—	—	—	—	—	65-1329	—	—	—	—	67-256
Cylinder Head with fixed fittings ..	—	—	—	—	—	—	—	—	—	—	67-250
Do. (B31 B32)	—	—	—	—	—	65-1300	—	—	—	—	—
Do. (B33 B34)	—	—	—	—	—	65-1572	—	—	—	—	—
Cylinder Head Gasket	—	—	—	—	—	—	—	—	—	—	67-255
Do. (B31 B32)	—	—	—	—	—	65-1328	—	—	—	—	—
Do. (B33 B34)	—	—	—	—	—	65-1399	—	—	—	—	—
Cylinder Head and Barrel Bolt (B31 B32)	—	—	—	—	—	66-134(4)	—	—	—	—	—
Do. (B32 B34)	—	—	—	—	—	65-1413(4)	—	—	—	—	—
Cylinder Holding-down Bolt com- plete (B31 B32)	—	—	—	—	—	66-115(4)	—	—	—	—	—
Do. (B32 B34)	—	—	—	—	—	65-1403(4)	—	—	—	—	—
Cylinder Head Bolt	—	—	—	—	—	—	—	—	—	—	67-254(4)
Do. (medium)	—	—	—	—	—	—	—	—	—	—	67-258(2)
Do. (short)	—	—	—	—	—	—	—	—	—	—	67-283(3)
Cylinder Bolt Washer (plain) ..	—	—	—	—	—	—	—	—	—	—	EB76(7)
Do. (plain)	—	—	—	—	—	—	—	—	—	—	F21(2)
Do. (spring) (B31 B32) ..	—	—	—	—	—	M576B(4)	—	—	—	—	—
Cylinder Head Bolt Washer (spring) (B32 B34)	—	—	—	—	—	N572(4)	—	—	—	—	—
Cylinder Head Cover (inlet) (L.H.)	—	—	—	—	—	65-1159	—	—	—	—	—
Do. (exhaust) (R.H.)	—	—	—	—	—	65-1160	—	—	—	—	—
Cylinder Head Cover Washer (paper)	—	—	—	—	—	65-1164(2)	—	—	—	—	—
Cylinder Barrel Stud	—	—	—	—	—	24-4227(2)	—	—	—	—	67-74(5)
Do. Nut	—	—	—	—	—	65-930(2)	—	—	—	—	—
Do. Washer (shakeproof) ..	—	—	—	—	—	29-541(2)	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

ENGINE.



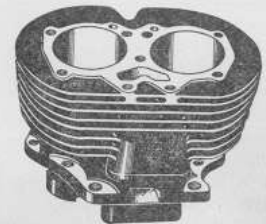
65-1306 65-1378



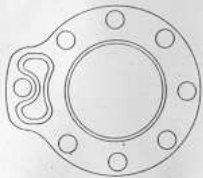
65-1300 65-1572



67-250



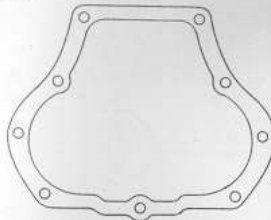
67-253



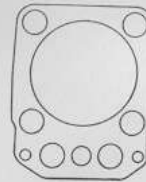
65-1328 65-1399



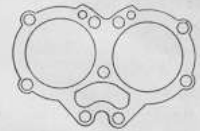
65-1160



67-256



65-1329



67-255



65-1164



66-134



65-1413



66-115 65-1403



65-1159



67-254



67-258



67-283



24-4227



67-74



65-930



EB76



F21



M576B N.572

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown, one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10	B31 B23	B33 B34 M33	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21	A7	A7 Star Twin	A10 650c.c.
Cylinder Head Cover Screw	—	—	—	—	—	65-1345(8)	—	—	—	—	—
Do. Washer (shakeproof)	—	—	—	—	—	29-541(8)	—	—	—	—	—
Valve Guide (inlet) (B31) ..	—	—	65-1513	—	—	—	—	—	—	—	—
Do. (Trials, Clubmans)	—	—	—	—	65-1511	—	—	—	—	—	—
Do. (B31 B32)	—	—	—	—	—	65-1511	—	—	—	—	—
Do. (B33 B34)	—	—	—	—	—	65-1517	—	—	—	—	—
Valve Guide (inlet)	—	—	—	65-1515	—	—	—	—	—	—	67-31(2)
Valve Guide (exhaust) (B31 B32) ..	—	—	—	—	—	65-1512	—	—	—	—	—
Do. (B33 B34)	—	—	—	—	—	65-1518	65-1518	—	—	—	—
Valve Guide (exhaust)	—	—	—	65-1516	65-1512	—	—	—	—	—	67-32(2)
Do. (Trials, Clubmans)	—	—	—	—	—	—	—	—	—	—	—
Do. (B31)	—	—	65-1514	—	—	—	—	—	—	—	—
Valve (inlet) (B31 B32)	—	—	—	—	—	65-1111	—	—	—	—	—
Do. (B33 B34)	—	—	—	—	—	65-1352	—	—	—	—	—
Valve (inlet)	—	—	—	—	—	—	65-1517	—	—	—	67-323(2)
Valve (exhaust) (B31 B32)	—	—	—	—	—	65-1110	—	—	—	—	—
Do. (B33 B34)	—	—	—	—	—	65-1353	—	—	—	—	—
Valve (exhaust)	—	—	—	—	—	—	—	—	—	—	67-324(2)
Valve Stem Cap (inlet) (B31 B32)	—	—	—	—	—	65-209	—	—	—	—	—
Do. (exhaust) (B31 B32)	—	—	—	—	—	31-103	—	—	—	—	—
Valve Spring (inner)	—	—	—	—	—	65-1146(2)	—	—	—	—	31-108(4)
Do. (outer)	—	—	—	—	—	65-1147(2)	—	—	—	—	31-106(4)
Valve Spring (inner) (special order only)	—	—	—	—	—	65-1248(2)	—	—	—	—	—
Do. (outer) (special order only) ..	—	—	—	—	—	65-1249(2)	—	—	—	—	—
Valve Spring Collar (split) (inlet) (B31 B32)	—	—	—	—	—	29-410(2)	—	—	—	—	—
Do. Do. (exhaust) (B31 B32) ..	—	—	—	—	—	15-1525(2)	—	—	—	—	—
Do. Do. (inlet and exhaust) (B33 B34)	—	—	—	—	—	15-1525(4)	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

ENGINE.



31-106



65-1249



65-1147



31-108



67-31 67-32



65-1248



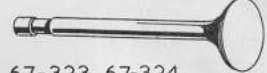
29-410 15-1525



65-1146



65-1110 65-1111
65-1353 65-1352



67-323 67-324



65-1513 65-1514 65-1515
65-1516 65-1517 65-1518



65-1512



65-1511



65-1345



31-103
65-209



29-541

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

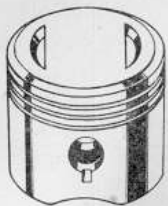
Engine—continued.

When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	D1 125c.c.	C10	B31 B32	B33 B34 M33	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21	A7	47 Star Twin	A10 650c.c.
Valve Spring Collar (split) ..	—	—	—	—	—	—	—	—	—	—	29-410(4)
Do. (top)	—	—	—	—	—	65-1149(2)	—	—	—	—	67-34(4)
Valve Spring Collar	—	—	—	65-1519(2)	—	65-1519(2)	65-1519(2)	—	—	—	67-33(4)
Do. (Trials and Clubmans) ..	—	—	—	—	65-1519(2)	—	—	—	—	—	—
Valve Spring Collar (B31) ..	—	—	65-1519(2)	—	—	—	—	—	—	—	—
Piston complete with rings, gudgeon pin and circlips	90-337	—	—	—	—	—	—	—	67-195(2)	—	67-304(2)
Do. (B31 B32)	—	—	—	—	—	65-758	—	—	—	—	—
Do. (B33 B34)	—	—	—	—	—	65-1244	—	—	—	—	—
Piston only (6.5 to 1 CR) (B31 B32)	—	—	—	—	—	65-703	—	—	—	—	—
Do. (6.8 to 1 CR) (B33 B34) ..	—	—	—	—	—	65-1245	—	—	—	—	—
Piston only	—	—	—	—	—	—	—	—	67-196(2)	—	67-305(2)
Piston complete with rings, gudgeon pin and circlips (1st oversize) ..	90-338	—	—	—	—	—	—	—	—	—	—
Piston complete (B31 B32) ..	—	—	—	—	—	65-754	—	—	—	—	—
Do. (B33 B34)	—	—	—	—	—	65-1264	—	—	—	—	—
Piston only (7.5 to 1 CR) (B31 B32)	—	—	—	—	—	65-721	—	—	—	—	—
Do. Do. (B33 B34)	—	—	—	—	—	65-1265	—	—	—	—	—
Piston complete (7.5 to 1 CR) ..	—	—	—	—	—	—	65-1467	—	—	—	—
Do. (8 to 1 CR)	—	—	—	—	—	—	65-1290	—	—	—	—
Piston complete (Racing) (8 to 1 CR)	—	—	—	—	—	—	65-1460	—	—	—	—
Do. (9 to 1 CR)	—	—	—	—	—	—	65-1537	—	—	—	—
Piston complete (Racing) (9 to 1 CR)	—	—	—	—	—	—	65-1540	—	—	—	—
Do. (11 to 1 CR)	—	—	—	—	—	—	65-1278	—	—	—	—
Piston only (8 to 1 CR)	—	—	—	—	—	—	65-1285	—	—	—	—
Do. (9 to 1 CR)	—	—	—	—	—	—	65-1532	—	—	—	—
Piston only (11 to 1 CR)	—	—	—	—	—	—	65-1279	—	—	—	—
Piston complete (special order only)	—	—	—	—	—	—	—	—	—	—	67-365(2)
Piston only (7.25 to 1 CR) ..	—	—	—	—	—	—	—	—	—	—	67-366(2)
Compression Ring (B31 B32) ..	—	—	—	—	—	65-744(2)	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

ENGINE.



65-1245 65-1285 65-1532



67-366



67-305



65-1279



29-410



65-1519



67-34



67-33



67-196



65-744



65-721



65-1149



65-703 65-1265

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

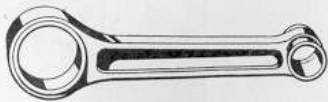
Engine—continued.

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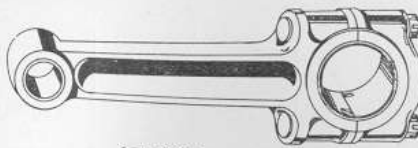
DESCRIPTION.	D1 125c.c.	C10	B31 B32	B33 B34 M33	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21	A7	A7 Star Twin	A10 550c.c.
Compression Ring (B33 B34) ..	—	—	—	—	—	65-1250(2)	—	—	—	—	—
Do. (plain) (Bristest) ..	—	—	—	—	—	—	65-1453(2)	—	—	—	—
Do. (L Section) (Bristest) ..	—	—	—	—	—	—	65-1456	—	—	—	—
Compression Ring	—	—	—	—	—	—	—	—	—	—	67-311(4)
Scraper Ring (Maxigroove) ..	—	—	—	—	—	—	24-1792	—	—	—	—
Scraper Ring (B31 B32) ..	—	—	—	—	—	65-735	—	—	—	—	—
Do. (B33 B34)	—	—	—	—	—	65-1253	—	—	—	—	—
Scraper Ring	—	—	—	—	—	—	—	—	—	—	67-314(2)
Do. (special order only) (B31 B32)	—	—	—	—	—	65-490	—	—	—	—	—
Gudgeon Pin (B31 B32)	—	—	—	—	—	65-440	—	—	—	—	—
Do. (B33 B34)	—	—	—	—	—	66-953	—	—	—	—	—
Gudgeon Pin	—	—	—	—	—	—	—	—	—	—	65-440(2)
Do. Retaining Ring	—	—	—	—	—	66-954(2)	—	—	—	—	66-954(4)
Sparkign Plug	—	—	—	—	—	65-1339	65-1339	—	—	—	65-114(2)
Do Washer	—	—	—	—	—	66-102	—	—	—	—	66-102(2)
Sparkign Plug Waterproof Cover ..	—	—	—	—	—	65-213	—	—	—	—	65-213(2)
Connecting Rod, Crankpin and Rollers complete	90-362	—	—	—	—	—	—	—	—	—	—
Connecting Rod complete with bushes	—	—	—	—	—	66-482	—	—	—	—	—
Connecting Rod complete with bushes, bolts and nuts ..	—	—	—	—	—	—	—	—	—	—	67-268(2)
Connecting Rod with gudgeon pin bush	—	—	—	—	—	—	—	—	—	—	67-269(2)
Gudgeon Pin Bush	—	—	—	—	—	66-492	—	—	—	—	67-298(2)
Connecting Rod Thrust Washer ..	—	—	—	—	—	66-629(2)	—	—	—	—	—
Do. Rivet	—	—	—	—	—	66-630(6)	—	—	—	—	—
Big End Split Bush	—	—	—	—	—	—	—	—	—	—	67-226(2)
Connecting Rod Bolt (big end) ..	—	—	—	—	—	—	—	—	—	—	67-271(4)

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.
For Connecting Rod Big End Bearing Assembly's, see page 47.

ENGINE.



66-482



67-268



67-314



65-735 65-1253



67-226



65-490 24-1792



65-1250



67-311 65-1453 65-1456



65-114 65-1339



66-492



65-213



65-440 66-953



66-954



67-271



66-629



67-298



66-102

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

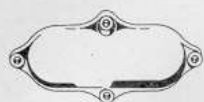
Engine—continued.

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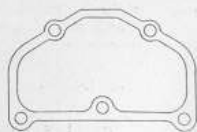
DESCRIPTION.	D1 125c.c.	C10	B31 B32	B33 B34 M33	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21	A7	A7 Star Twin	A10 650c.c.
Connecting Rod Bolt (big-end) Nut	—	—	—	—	—	—	—	—	—	—	67-272(4)
Do. Washer	—	—	—	—	—	—	—	—	—	—	67-297(4)
Do. Split Pin	—	—	—	—	—	—	—	—	—	—	35-705(4)
Crankpin	90-254	—	—	—	—	66-54 ^s	—	—	—	—	—
Crankpin Key	—	—	—	—	—	EA101	—	—	—	—	—
Crankpin Nut	—	—	—	—	—	31-298(2)	—	—	—	—	—
Do. Locking Washer	—	—	—	—	—	31-300(2)	—	—	—	—	—
Do. Screw	—	—	—	—	—	EA62(2)	—	—	—	—	—
Crankpin Roller	—	—	—	—	—	24-375(24)	—	—	—	—	—
Roller Cage	—	—	—	—	—	66-506	—	—	—	—	—
Rocker Box complete	—	—	—	—	—	—	—	—	—	—	67-259
Rocker Box Stud	—	—	—	—	—	—	—	—	67-1245 2)	—	67-1245(4)
Do.	—	—	—	—	—	—	—	—	67-43	—	—
Rocker Box Inspection Cover	—	—	—	—	—	—	—	—	—	—	67-263(2)
Do. Stud	—	—	—	—	—	—	—	—	—	—	67-280(7)
Rocker Box Inspection Cover Joint Washer	—	—	—	—	—	—	—	—	—	—	67-279(2)
Rocker Box Cover Stud	—	—	—	—	—	—	—	—	—	—	67-343
Rocker Box Joint Washer	—	—	—	—	—	—	—	—	—	—	67-278
Do. (small)	—	—	—	—	—	—	—	—	—	—	67-277(2)
Rocker Box Inspection Cover Stud Nut	—	—	—	—	—	—	—	—	—	—	65-2153(8)
Do. Washer (spring)	—	—	—	—	—	—	—	—	—	—	24-978(8)
Rocker Box Bolt (long)	—	—	—	—	—	—	—	—	—	—	67-261(4)
Rocker Box Bolt	—	—	—	—	—	—	—	—	—	—	15-1355
Do. Washer (spring)	—	—	—	—	—	—	—	—	—	—	24-8784(5)
Rocker Box Steady Stud Stud Nut	—	—	—	—	—	—	—	—	—	—	24-6040(4)
Rocker Box Stud Nut	—	—	—	—	—	—	—	—	—	—	EA80(2)
Do. Washer (shakeproof)	—	—	—	—	—	—	—	—	—	—	36-382(4)
Valve Rocker Inspection Cover	—	—	—	—	—	65-1142	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

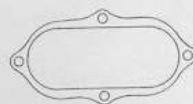
ENGINE.



67-263



67-278



67-279



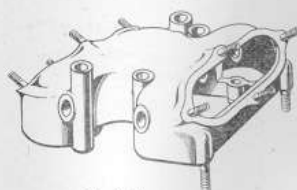
67-277



66-545



90-254



67-259



66-506



31-300



65-1142



67-261



15-1355



EA62



31-298



67-272



67-280



67-43 67-1245



67-343



65-2153



24-6040
EA80



24-375



EA101



36-382



35-705



24-978
24-8784



67-297

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

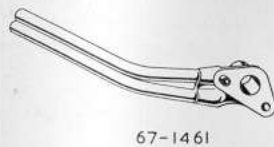
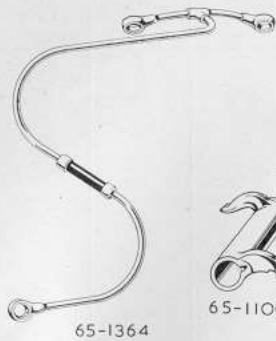
Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10	B31 B32	B33 B34 M33	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21	A7	A7 Star Twin	A10 650c.c.
Valve Rocker Inspection Cover Screw	—	—	—	—	—	M168A(4)	—	—	—	—	—
Valve Rocker Inspection Cover	—	—	—	—	—	—	—	—	—	—	—
Washer (paper)	—	—	—	—	—	65-1143	—	—	—	—	—
Valve Rocker Spindle	—	—	—	—	—	65-1161(2)	—	—	—	—	67-64(2)
Do. Thrust Washer	—	—	—	—	—	27-1111(2)	—	—	—	—	67-60(6)
Do. Do.	—	—	—	—	—	—	—	—	—	—	67-61(2)
Valve Rocker Spindle Nut	—	—	—	—	—	65-311(2)	—	—	—	—	65-311(2)
Valve Rocker (inlet)	—	—	—	—	—	65-1102	—	—	—	—	—
Do. (inlet) (nearside)	—	—	—	—	—	—	—	—	—	—	67-264
Do. (inlet) (offside)	—	—	—	—	—	—	—	—	—	—	67-265
Valve Rocker (exhaust)	—	—	—	—	—	65-1100	—	—	—	—	—
Do. (exhaust) (nearside)	—	—	—	—	—	—	—	—	—	—	37-286
Do. (exhaust) (offside)	—	—	—	—	—	—	—	—	—	—	67-267
Valve Rocker Adjusting Screw	—	—	—	—	—	—	—	—	—	—	67-56(4)
Do. Nut	—	—	—	—	—	—	—	—	—	—	24-563(4)
Valve Rocker Spindle Washer (plain)	—	—	—	—	—	36-481(2)	—	—	—	—	36-481(2)
Do. (plain)	—	—	—	—	—	65-1118(2)	—	—	—	—	—
Do. (spring)	—	—	—	—	—	—	—	—	—	—	67-62(4)
Valve Rocker Fulcrum Spring	—	—	—	—	—	65-1117(2)	—	—	—	—	—
Inlet Rocker Box Stud Nut	—	—	—	—	—	—	—	—	EA80(3)	—	—
Do. Washer (plain)	—	—	—	—	—	—	—	—	F21(2)	—	—
Rocker Oil Feed Pipe complete	—	—	—	—	—	—	—	—	—	—	—
(B31 B33)	—	—	—	—	—	65-1119	—	—	—	—	—
Do. (B32 B34)	—	—	—	—	—	65-1364	—	—	—	—	—
Rocker Oil Feed Pipe complete	—	—	—	—	—	—	—	—	—	—	65-1119
Rocker Oil Feed Pipe Union Screw	—	—	—	—	—	—	—	—	—	—	65-306
Oil Pipe Union complete with pipes	—	—	—	—	—	—	—	—	—	—	67-1461
Oil Pipe Union Joint Washer	—	—	—	—	—	—	—	—	—	—	67-1466
Oil Pipe Union Fixing Bolt	—	—	—	—	—	—	—	—	—	—	67-1467
Do. Washer (shakeproof)	—	—	—	—	—	—	—	—	—	—	66-4707

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

ENGINE.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

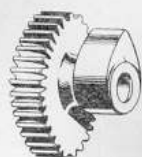
Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10	B31 B32	B33 B34 M33	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21	A7	A7 Star Twin	A10 650c.c.
Rocker Oil Feed Pipe Clip (B34) ..	—	—	—	65-1366	—	—	—	—	—	—	—
Rocker Oil Feed Pipe Connection (B34)	—	—	—	66-8338	—	—	—	—	—	—	—
Rocker Oil Feed Pipe Connecting Ferrule (B34)	—	—	—	66-8339	—	—	—	—	—	—	—
Rocker Oil Feed Washer (rubber)	—	—	—	—	—	66-1923	—	—	—	—	—
Rocker Oil Feed Pipe Clip (B32 B34)	—	—	—	—	—	65-1366	—	—	—	—	—
Rocker Oil Feed Pipe Connection (rubber) (B32 B34)	—	—	—	—	—	66-8338	—	—	—	—	—
Do. Ferrule (B32 B34)	—	—	—	—	—	66-8339	—	—	—	—	—
Oil Return Pipe complete	—	—	—	—	—	65-1215	—	—	—	—	—
Oil Return Pipe Banjo Screw	—	—	—	—	—	26-1253(2)	—	—	—	—	—
Oil Return Pipe Union	—	—	—	—	—	27-8348	—	—	—	—	—
Inlet and Exhaust Tappet	—	—	—	—	—	66-1493(2)	—	—	—	—	—
Do. Guide	—	—	—	—	—	66-1494(2)	—	—	—	—	—
Inlet Tappet	—	—	—	—	—	—	—	—	—	—	67-332(2)
Exhaust Tappet	—	—	—	—	—	—	—	—	—	—	67-333(2)
Inlet and Exhaust Tappet Head	—	—	—	—	—	66-1511(2)	—	—	—	—	—
Inlet and Exhaust Tappet Locknut (B31 B32)	—	—	—	—	—	15-6524(2)	—	—	—	—	—
Do. (B33 B34)	—	—	—	—	—	65-1332(2)	—	—	—	—	—
Inlet and Exhaust Tappet Locknut	—	—	—	65-1332(2)	—	—	—	—	—	—	—
Tappet Securing Screw	—	—	—	—	—	—	—	—	—	—	67-276
Tappet Retaining Screw	—	—	—	—	—	—	—	—	—	—	67-299(2)
Exhaust Tappet Locating Pin	—	—	—	—	—	—	—	—	—	—	67-331
Inlet and Exhaust Cam Pinion complete	—	—	—	—	—	65-2420(2)	—	—	—	—	—
Cam Pinion Bush	—	—	—	—	—	65-441(4)	—	—	—	—	—
Cam Pinion Spindle	—	—	—	—	—	65-2425(2)	—	—	—	—	—
Do. Bolt	—	—	—	—	—	66-2007(2)	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

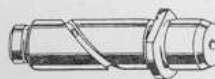
ENGINE.



65-2420



65-1215



65-2425



67-332



65-441



26-1253



66-1493



66-1494



67-333



65-1366



66-1511



27-8348



67-331



66-2007



66-8338



66-1923



67-276
67-299



65-1332
15-6524



66-8339

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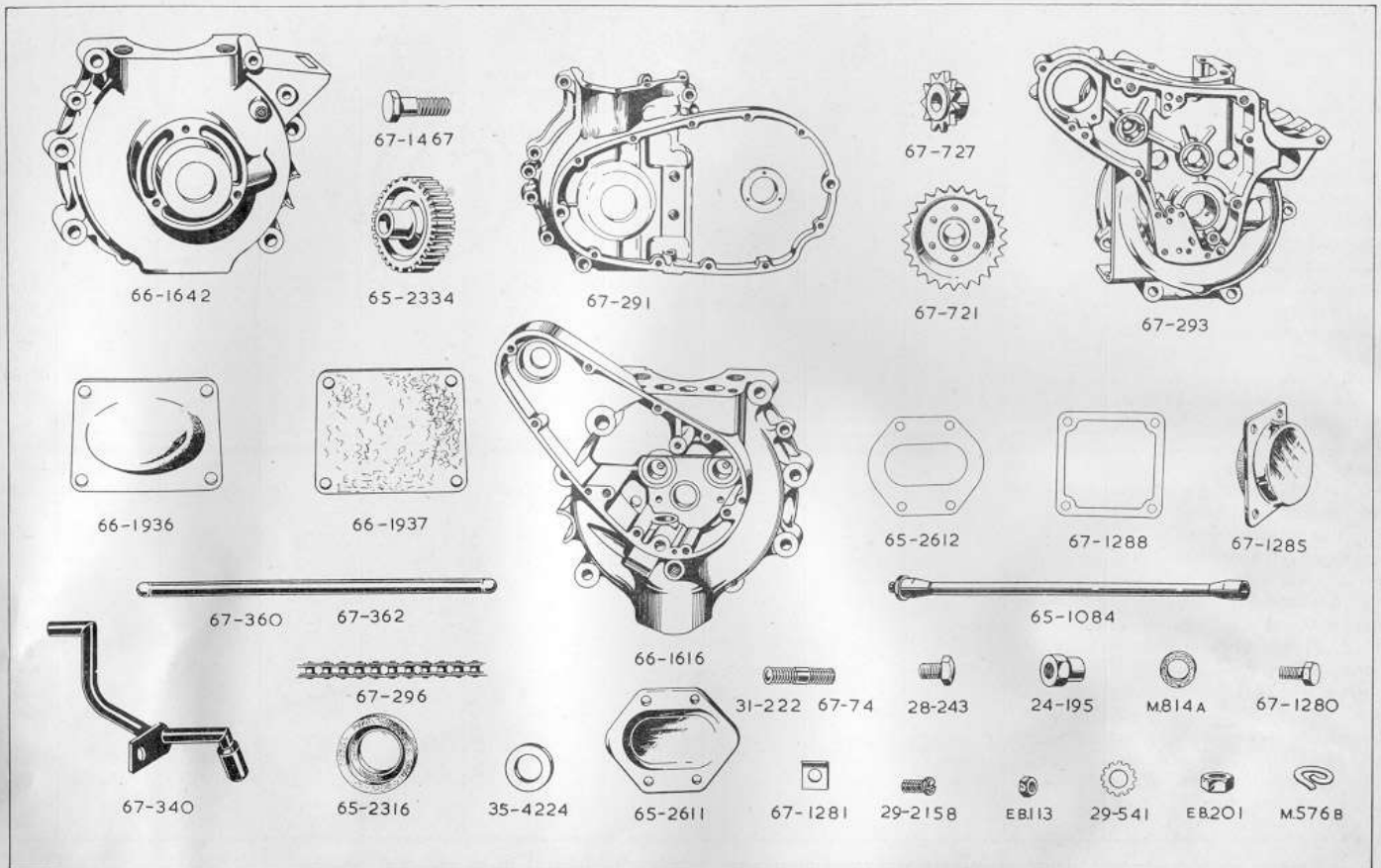
Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10	B31 B23	B33 B34 M33	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21	A7	A7 Star Twin	A10 650c.c.
Dynamo Driving Sprocket complete	—	—	—	—	—	—	—	—	—	—	67-721
Dynamo Driving Sprocket Nut ..	—	—	—	—	—	—	—	—	—	—	EB201
Do. Lockwasher	—	—	—	—	—	—	—	—	—	—	35-4224
Dynamo Driven Sprocket (11T) ..	—	—	—	—	—	—	—	—	—	—	67-727
Dynamo Driving Chain	—	—	—	—	—	—	—	—	—	—	67-296
Magdyno Driving Pinion	—	—	—	—	—	65-2334	—	—	—	—	—
Do. Oil Seal	—	—	—	—	—	65-2316	—	—	—	—	—
Magdyno Driving Pinion Nut	—	—	—	—	—	24-195	—	—	—	—	—
Do. Washer (spring)	—	—	—	—	—	M576a	—	—	—	—	—
Push Rod complete (inlet)	—	—	—	—	—	65-1084	—	—	—	—	67-360(2)
Do. (exhaust)	—	—	—	—	—	65-1084	—	—	—	—	67-362(2)
Push Rod Tappet Recess Cover ..	—	—	—	—	—	66-1936	—	—	—	—	—
Do. Screw	—	—	—	—	—	29-2158(4)	—	—	—	—	—
Do. Washer (fibre)	—	—	—	—	—	66-1937	—	—	—	—	—
Crankcase with fixed fittings (drive side)	—	—	—	—	—	66-1642	—	—	—	—	67-291
Do. (gear side)	—	—	—	—	—	66-1616	—	—	—	—	67-293
Crankcase Scavenge Cover	—	—	—	—	—	65-2611	—	—	—	—	67-1285
Do. Joint Washer	—	—	—	—	—	65-2612(2)	—	—	—	—	67-1288
Do. Stud	—	—	—	—	—	31-222(4)	—	—	—	—	31-222(4)
Do. Stud Nut	—	—	—	—	—	EB113(4)	—	—	—	—	EB113(4)
Do. Washer (shakeproof)	—	—	—	—	—	29-541(4)	—	—	—	—	29-541(4)
Scavenge Pipe complete	—	—	—	—	—	—	—	—	—	—	67-340
Scavenge Pipe Fixing Bolt	—	—	—	—	—	—	—	—	—	—	67-1280
Do. Lockwasher	—	—	—	—	—	—	—	—	—	—	67-1281
Crankcase Drain Plug	—	—	—	—	—	28-243	—	—	—	—	—
Do. Washer (fibre)	—	—	—	—	—	M814a	—	—	—	—	—
Crankcase and Cylinder Barrel Fixing Stud	—	—	—	—	—	—	—	—	—	—	67-74(4)
Gearbox Fixing Bolt (crankcase top fixing)	—	—	—	—	—	—	—	—	—	—	67-1467

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

ENGINE.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

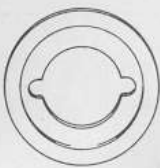
Engine—continued.

When no figures in brackets are shown one part constitutes a set.

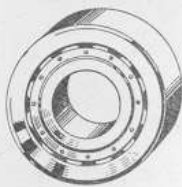
DESCRIPTION.	D1 125c.c.	C10	B31 B32	B33 B34 M33	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21	A7	A7 Star Twin	A10 650c.c.
Crankcase Roller Bearing	—	—	—	—	—	—	—	—	—	—	67-670
Crankcase Connecting Stud (gearbox housing)	—	—	—	—	—	—	—	—	—	—	67-1235(2)
Bearing Retaining Plate Bolt ..	—	—	—	—	—	—	31-426(4)	—	—	—	—
Do. Lockwasher	—	—	—	—	—	—	65-1438(4)	—	—	—	—
Crankcase Oil Seal	—	—	—	—	—	—	—	—	—	—	67-1242
Do. Washer	—	—	—	—	—	—	—	—	—	—	67-1243
Crankcase Bearing Shim (drive side)	—	—	—	—	—	—	—	—	—	—	67-348
Crankcase and Primary Chain Cover Dowel	—	—	—	—	—	—	—	—	—	—	66-3074(2)
Crankcase Connecting Stud (front).	—	—	—	—	—	—	—	—	—	—	67-352(2)
Crankcase Engine Plate Connecting Stud	—	—	—	—	—	—	—	—	—	—	67-350(3)
Crankcase Connecting Stud Nut ..	—	—	—	—	—	—	—	—	—	—	EA80(13)
Do.	—	—	—	—	—	—	—	—	—	—	EB113
Do. Washer (shakeproof) ..	—	—	—	—	—	—	—	—	—	—	36-382(13)
Do. Washer (shakeproof) ..	—	—	—	—	—	—	—	—	—	—	29-541
Crankcase and Cylinder Barrel Stud Nut	—	—	—	—	—	—	—	—	—	—	24-5160(9)
Do. Washer (shakeproof) ..	—	—	—	—	—	—	—	—	—	—	36-382(9)
Crankcase Dowel	—	—	—	—	—	—	—	—	—	—	67-1236
Gearbox Fixing Stud (crankcase bottom fixing)	—	—	—	—	—	—	—	—	—	—	35-4005
Gearbox Fixing Bolt (crankcase top fixing)	—	—	—	—	—	—	—	—	—	—	67-1467
Crankcase Connecting Stud (bottom rear)	—	—	—	—	—	—	—	—	—	—	29-4101
Crankcase Connecting Stud ..	—	—	—	—	—	—	—	—	—	—	67-74

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

ENGINE.



67-348



67-670



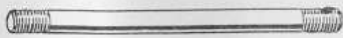
67-1242



67-1243



67-1467



29-4101



67-350



67-352



67-74
35-4005



67-1235



31-426



65-1438



EB113
EA80



24-5160



36-382



67-1236



66-3074

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10	B31 B32	B33 B34 M33	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21	A7	A7 Star Twin	A10 650c.c.
Crankcase and inner Timing Cover											
Dowel	—	—	—	—	—	—	—	—	—	—	27-1589(2)
Crankcase and Gearbox Stud Nut	—	—	—	—	—	—	—	—	—	—	21-5104(2)
Do. Washer (shakeproof) ..	—	—	—	—	—	—	—	—	—	—	66-4707(4)
Crankcase Connecting Stud (top)											
(rear) (fitted up to Engine No. ZA10-2099)	—	—	—	—	—	—	—	—	—	—	67-351
Do. (top) (rear) (fitted on and after Engine No. ZA10-2100) ..	—	—	—	—	—	—	—	—	—	—	67-355
Crankcase Connecting Stud (top)											
(rear)	—	—	—	—	—	31-212	—	—	—	—	—
Do. (rear)	—	—	—	—	—	24-949	—	—	—	—	—
Crankcase Connecting Bolt ..	—	—	—	—	—	15-1355(3)	—	—	—	—	—
Do. Nut	—	—	—	—	—	EA80(5)	—	—	21-5104(2)	—	—
Crankcase and Gearbox Stud Nut	—	—	—	—	—	—	—	—	—	—	—
Crankcase Breather	—	—	—	—	—	—	—	—	—	—	67-130
Do. Outer Seal (as required)											
($\frac{1}{8}$ " thick)	—	—	—	—	—	—	—	—	—	—	67-134
Do. Do. (as required) ($\frac{3}{16}$ " thick)	—	—	—	—	—	—	—	—	—	—	67-135
Do. Do. (as required) ($\frac{1}{2}$ " thick)	—	—	—	—	—	—	—	—	—	—	67-136
Do. Do. (as required) ($\frac{3}{4}$ " thick)	—	—	—	—	—	—	—	—	—	—	67-137
Crankcase Breather Pipe	—	—	—	—	—	—	—	—	—	—	67-140
Do. Clip	—	—	—	—	—	—	—	—	—	—	66-8340
Crankcase Fixing Screw Washer											
(spring)	90-346(11)	—	—	—	—	—	—	—	—	—	—
Crankcase Oil Pipe Adaptor ..	—	—	—	—	—	65-2252(2)	—	—	—	—	—
Do. Washer (fibre)	—	—	—	—	—	66-1683(2)	—	—	—	—	—
Engine Steady Stay complete (for use with twin top feed T.T. carburettor)	—	—	—	—	—	—	65-1433	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

ENGINE.



65-2252



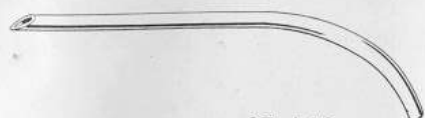
65-1433



67-355



66-8340



67-140



67-130



31-212 24-949



67-351



15-1355



67-134 67-135
67-136 67-137



66-1683



27-1589



21-510 4
EA.80



90-346



66-4707

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10	B31 B32	B33 B34 M33	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21	A7	A7 Star Twin	A10 650c.c.
Engine Steady Stay complete (B33 only)	—	—	—	66-147	—	—	—	—	—	—	—
Engine Steady Stay complete	—	—	—	—	—	65-1153	—	—	—	—	67-346(2)
Engine Steady Stay Bolt	—	—	—	—	—	15-480	—	—	—	—	67-7007
Do. Nut	—	—	—	—	—	EA80	—	—	—	—	M263
Do. Washer (spring)	—	—	—	—	—	24-8784	—	—	—	—	—
Do. Washer (shakeproof)	—	—	—	—	—	—	—	—	—	—	29-541
Do. Washer (plain)	—	—	—	—	—	—	—	—	—	—	EB58
Crankcase Shield complete	—	—	—	—	—	65-2850	—	—	—	—	—
Carburetter (left-hand), with small flame trap	—	—	—	—	—	—	—	—	—	67-187	—
Do. (right-hand)	—	—	—	—	—	—	—	—	—	67-188	—
Carburetter (bottom baffle feed)	—	—	—	—	—	—	—	—	67-119	—	—
Carburetter Stud	—	—	—	—	—	29-565(2)	—	—	—	—	—
Do. Nut	—	—	—	—	—	EA80(2)	—	—	—	—	—
Do. Washer (shakeproof)	—	—	—	—	—	36-382(2)	—	—	—	—	—
Carburetter Flange Packing Washer (tufnol) (B31 B32)	—	—	—	—	—	65-1163	—	—	—	—	—
Do. (tufnol) (B33 B34)	—	—	—	—	—	65-1238	—	—	—	—	—
Do. Washer (paper) (B31 B32)	—	—	—	—	—	65-1162	—	—	—	—	—
Do. Washer (paper) (B33 B34)	—	—	—	—	—	65-1232(2)	—	—	—	—	—
Do. Washer (paper)	—	—	—	—	—	—	—	—	—	—	65-1162
Carburetter Drip Shield	—	—	—	—	—	—	—	—	—	—	67-120
Carburetter Fixing Bolt	—	—	—	—	—	—	—	—	—	—	EB70(2)
Do. Washer (shakeproof)	—	—	—	—	—	—	—	—	—	—	36-382(2)
Crankshaft Bush (gear side)	—	—	—	—	—	—	—	—	—	—	67-648
Crankshaft Shim (.010")	—	—	—	—	—	—	—	—	—	—	67-672
Do. (.005")	—	—	—	—	—	—	—	—	—	—	67-671
Crankshaft Pinion	—	—	—	—	—	—	—	—	—	—	67-339
Do. Key	—	—	—	—	—	—	—	—	—	—	15-40

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

ENGINE.



65-1153



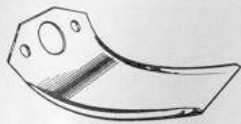
67-346



66-147



67-339



67-120



65-2850



65-1232



67-648



67-671
67-672



65-1162 65-1163
65-1238



15-480



EB70



29-565



67-7007



M.263



EA80



15-40



EB58



24-8784



29-541
36-382

NOTE.—Figures in brackets denote number per set, *e.g.*, (2), 2 per set.

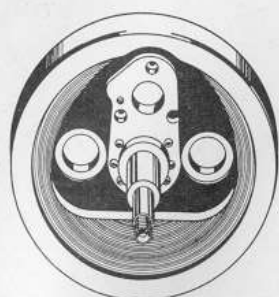
Engine—continued.

When no figures in brackets are shown one part constitutes a set.

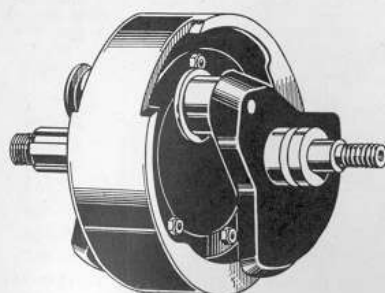
DESCRIPTION.	D1 125c.c.	C10	B31 B32	B33 B34 M33	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21	A7	A7 Star Twin	A10 650c.c.
Crankshaft Pump Gear	—	—	—	—	—	—	—	—	—	—	67-642
Do. Washer	—	—	—	—	—	—	—	—	—	—	67-645
Crankshaft Nut	—	—	—	—	—	—	—	—	—	—	67-643
Do. Locking Washer	—	—	—	—	—	—	—	—	—	—	67-644
Camwheel complete (exhaust) (special order only) (B31 B32)	—	—	—	—	—	65-2434	—	—	—	—	—
Do. Do. (B33 B34)	—	—	—	—	—	65-2436	—	—	—	—	—
Camwheel complete (inlet) (special order only)	—	—	—	—	—	65-2438	—	—	—	—	—
Camwheel complete (inlet) (Road Racing and Clubmans)	—	—	—	—	65-1346	—	65-1346	—	—	—	—
Camwheel complete (exhaust) (Road Racing and Clubmans)	—	—	—	—	65-1348	—	65-1348	—	—	—	—
Camwheel complete (inlet) (Road Racing) (to be fitted when mega- phone is used)	—	—	—	—	65-1346	—	—	—	—	—	—
Do. Do. (exhaust)	—	—	—	—	65-1348	—	—	—	—	—	—
Crankshaft, Flywheel and Connect- ing Rod assembled	—	—	—	—	—	—	—	—	—	—	67-663
Crankshaft and Flywheel assem. ..	—	—	—	—	—	—	—	—	—	—	67-664
Flywheel Bolt	—	—	—	—	—	—	—	—	—	—	67-301 (6)
Do. Nut	—	—	—	—	—	—	—	—	—	—	67-302 (6)
Do. Washer	—	—	—	—	—	—	—	—	—	—	15-5155 (6)
Flywheel and Shaft assembled (drive side) (B31 B32)	—	—	—	—	—	65-1123	—	—	—	—	—
Do. (drive side) (B33 B34)	—	—	—	—	—	65-1233	—	—	—	—	—
Flywheel and Shaft assembled (gear side) (B31 B32)	—	—	—	—	—	65-1125	—	—	—	—	—
Do. (gear side) (B32 B34)	—	—	—	—	—	65-1235	—	—	—	—	—
Engine Shaft (drive side)	—	—	—	—	—	65-1128	—	—	—	—	—
Do. (gear side)	—	—	—	—	—	65-1129	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

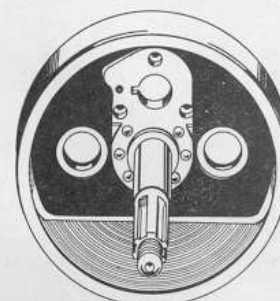
ENGINE.



65-1125 65-1235



67-664



65-1123



65-1346 65-1348 65-2434
65-2436 65-2438



67-642



67-643



67-301



15-5155



65-1129



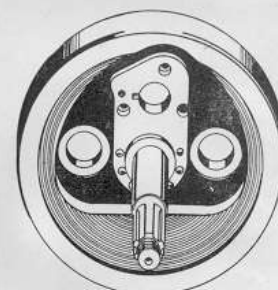
65-1128



67-644



67-302



65-1233



67-645

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

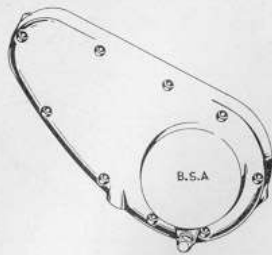
Engine—continued.

When no figures in brackets are shown one part constitutes a set.

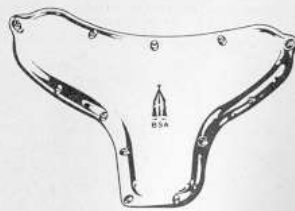
DESCRIPTION.	D1 125c.c.	C10	B31 B32	B33 B34 M33	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21	A7	A7 Star Twin	A10 650c.c.
Oil Flinger	—	—	24-2113	—	—	24-2113	—	—	—	—	67-1241
Do. Rivet	—	—	—	—	—	—	—	—	—	—	67-1244(3)
Engine Shaft Oil Feed Pipe	—	—	—	—	—	66-698	—	—	—	—	—
Engine Shaft Timing Pinion	—	—	—	—	—	65-692	—	—	—	—	—
Do. Key	—	—	—	—	—	65-693	—	—	—	—	—
Timing Pinion Nut	—	—	—	—	—	29-905	—	—	—	—	—
Do. Locking Washer	—	—	—	—	—	65-695	—	—	—	—	—
Engine Shaft Distance Collar	—	—	—	—	—	66-660	—	—	—	—	—
Engine Shaft Shim (drive side)	—	—	—	—	—	66-661	—	—	—	—	—
Engine Shaft Rivet	—	—	—	—	—	27-1239(14)	—	—	—	—	—
Roller Bearing (gear side)	—	—	—	—	—	24-722	—	—	—	—	—
Do. (drive side)	—	—	—	—	—	24-724	—	—	—	—	—
Ball Bearing (drive side)	—	—	—	—	—	65-2045	—	—	—	—	—
Main Bearing Spring Ring	—	—	—	—	—	65-2240	—	—	—	—	—
Cush Drive Distance Piece	—	—	—	—	—	65-2528	—	—	—	—	—
Do. (as required)	—	—	—	—	—	65-2529	—	—	—	—	—
Do. (as required)	—	—	—	—	—	65-2530	—	—	—	—	—
Cush Drive Bearing	—	—	—	—	—	65-2523	—	—	—	—	67-2053
Cush Drive Sleeve	—	—	—	—	—	15-1555	—	—	—	—	67-2055
Cush Drive Bearing Nut	—	—	—	—	—	65-2520	—	—	—	—	67-2054
Cush Drive Spring	—	—	—	—	—	66-1706	—	—	—	—	67-2052
Cush Drive Bearing Lockwasher	—	—	—	—	—	65-2521	—	—	—	—	—
Cush Drive Bearing Alignment Washer (as required)	—	—	—	—	—	66-1707	—	—	—	—	—
Do. Do. (as required)	—	—	—	—	—	66-1708	—	—	—	—	—
Cush Drive Bearing Nut Split Pin	—	—	—	—	—	—	—	—	—	—	35-709
Cush Drive Sliding Sleeve (for use with 65-2430 sprocket)	—	—	—	—	—	65-2431	—	—	—	—	—
Timing Cover complete	—	—	—	—	—	65-2143	—	—	—	—	67-287
Timing Cover Washer (paper)	—	—	—	—	—	66-1920	—	—	—	—	67-282

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

ENGINE.



65-2143



67-287



67-2055



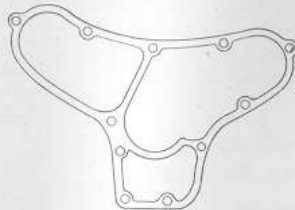
24-2113



65-2240



66-1920



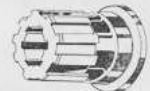
67-282



65-2045



24-722
24-724



65-2523



67-2052



66-1706



67-1241



67-2053



15-1555 65-2431



65-692



67-2054



66-660



66-661



65-2520



66-698



66-1707



65-2521



66-660



66-1708



29-905



65-2528 65-2529
65-2530



65-695



65-693



35-709

NOTE.— Figures in brackets denote number per set, e.g., (2), 2 per set.

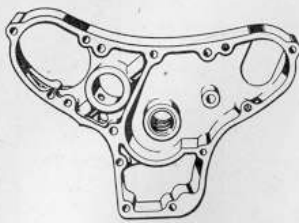
Engine—continued.

When no figures in brackets are shown one part constitutes a set.

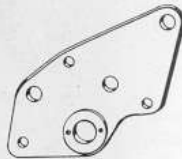
DESCRIPTION.	D1 125c.c.	C10	B31 B23	B33 B34 M33	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21	A7	A7 Star Twin	A10 650c.c.
Timing Cover Screw	—	—	—	—	—	65-2157(9)	—	—	—	—	67-133(3)
Do. (long)	—	—	—	—	—	—	—	—	—	—	67-132(4)
Do. (outer)	—	—	—	—	—	—	—	—	—	—	65-3063(5)
Timing Cover complete (inner) ..	—	—	—	—	—	—	—	—	—	—	67-284
Do. Joint Washer	—	—	—	—	—	—	—	—	—	—	67-281
Inner Timing Cover Screw ..	—	—	—	—	—	—	—	—	—	—	67-133(4)
Timing Cover Dowel	—	—	—	—	—	—	—	—	—	—	66-3074(2)
Timing Gear Plate complete ..	—	—	—	—	—	66-2008	—	—	—	—	—
Gear Plate Bolt (C.E.1)	—	—	—	—	—	1-5069	—	—	—	—	—
Do. (Whit.) (crankcase) ..	—	—	—	—	—	21-2902(3)	—	—	—	—	—
Do. Washer (shakeproof) ..	—	—	—	—	—	36-382(6)	—	—	—	—	—
Timing Cover complete (when rev counter is fitted)	—	—	—	—	65-1435	—	65-1435	—	—	—	—
Rev Counter Driving Member (when rev counter is fitted)	—	—	—	—	65-1437	—	65-1437	—	—	—	—
Timing Cover Air Release Adaptor complete	—	—	—	—	—	65-2168	—	—	—	—	—
Timing Cover Air Release Body ..	—	—	—	—	—	65-2165	—	—	—	—	—
Timing Cover Breather Extension Pipe complete	—	—	—	—	—	65-2166	—	—	—	—	—
Do. Nut	—	—	—	—	—	66-8332	—	—	—	—	—
Air Release Disc	—	—	—	—	—	15-82	—	—	—	—	—
Air Release Adaptor Washer (fibre) ..	—	—	—	—	—	31-8430	—	—	—	—	—
Air Release Adaptor Screw ..	—	—	—	—	—	65-2171	—	—	—	—	—
Air Release Pipe complete with nipple	—	23-2330	—	—	—	—	—	—	—	—	—
Camshaft	—	—	—	—	—	—	—	—	—	—	67-334
Camshaft Driving Pinion complete ..	—	—	—	—	—	—	—	—	—	—	67-337
Camshaft Pinion Key	—	—	—	—	—	—	—	—	—	—	35-1896
Camshaft Pinion Nut	—	—	—	—	—	—	—	—	—	—	24-7000
Do. Lockwasher	—	—	—	—	—	—	—	—	—	—	67-685

Quote Engine and Frame Numbers, with prefix letters, when ordering spares

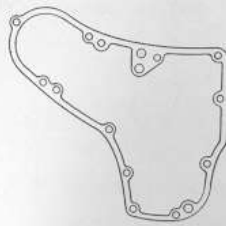
ENGINE.



67-284



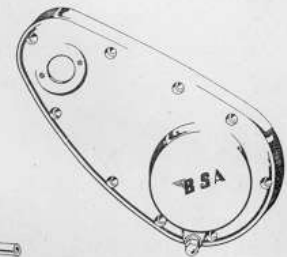
66-2008



67-281



29-2330



65-1435



65-2166



65-2157 65-3063
67-132 67-133



67-334



65-2168



67-337



65-1437



24-7000



65-2171



65-2165



67-685



1-5069
21-2902



31-8430



36-382



66-8332



15-82



35-1896



66-3074

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10	B31 B32	B33 B34 M33	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21	A7	A7 Star Twin	A10 500c.c.
Camshaft Bush	—	—	—	—	—	—	—	—	67-686	—	67-686(2)
Idler Pinion complete .. .	—	—	—	—	—	66-2250	—	—	—	—	67-335
Idler Pinion Spindle Oil Seal ..	—	—	—	—	—	—	—	—	—	—	67-708
Idler Pinion Spindle .. .	—	—	—	—	—	65-2335	—	—	—	—	67-707
Do. Woodruff Key .. .	—	—	—	—	—	—	—	—	—	—	27-1386
Idler Pinion Bush .. .	—	—	—	—	—	65-2336	—	—	—	—	67-709
Idler Pinion Thrust Washer ..	—	—	—	—	—	36-3528	—	—	—	—	—
Engine Sprocket (20T) (B33 B34)	—	—	—	—	—	15-1564	—	—	—	—	—
Do. (16T) (B31 B33) .. .	—	—	—	—	—	15-1568	—	—	—	—	—
Do. (15T) (special order only)	—	—	—	—	—	—	—	—	—	—	—
(B31 B32) .. .	—	—	—	—	—	65-2430	—	—	—	—	—
Engine Sprocket .. .	—	—	—	—	—	—	—	—	67-2050	—	67-2050
Engine Sprocket Alignment Shim	—	—	—	—	—	—	—	—	—	—	67-2056
(.005" as required) .. .	—	—	—	—	—	—	—	—	—	—	67-2057
Do. Do. (.010" as required) ..	—	—	—	—	—	—	—	—	—	—	67-2058
Do. Do. (.030" as required) ..	—	—	—	—	—	—	—	—	—	—	—
Exhaust Lifter Bush .. .	—	—	—	—	—	65-387	—	—	—	—	—
Do. Washer (fibre) .. .	—	—	—	—	—	M552A	—	—	—	—	—
Exhaust Lifter Spindle .. .	—	—	—	—	—	65-1165	—	—	—	—	—
Exhaust Lifter .. .	—	—	—	—	—	65-1137	—	—	—	—	—
Do. Washer (plain) .. .	—	—	—	—	—	K234A(2)	—	—	—	—	—
Exhaust Lifter Spindle Nut ..	—	—	—	—	—	EB102(2)	—	—	—	—	—
Do. Split Pin .. .	—	—	—	—	—	35-701	—	—	—	—	—
Exhaust Lifter Spindle Washer (felt)	—	—	—	—	—	65-401	—	—	—	—	—
Do. (steel) (plain) .. .	—	—	—	—	—	65-402	—	—	—	—	—
Exhaust Lifter Spindle Spring ..	—	—	—	—	—	65-403	—	—	—	—	—
Exhaust Lifter Lever .. .	—	—	—	—	—	66-1431	—	—	—	—	—
Exhaust Lifter Cable Holder ..	—	—	—	—	—	27-1163	—	—	—	—	—
Do. Nut .. .	—	—	—	—	—	EB102	—	—	—	—	—
Oil Release Valve Assembly ..	—	—	—	—	—	—	—	—	—	—	67-1502

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

ENGINE.



67-2050



66-2250



15-1564 15-1568 65-2430



67-335



67-1502



67-686



65-2335



65-1165



67-707



67-709



65-387



65-2336



67-2056
67-2057
67-2058



67-708



27-1163



66-1431



M552A



65-1137



36-3528



65-402



65-401



EB102



K.234A



65-403



27-1386



35-701

NOTE.—Figures in brackets denote number per set. e.g., (2), 2 per set.

Engine—continued

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10	B31 B32	B33 B34 M33	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21	A7	A7 Star Twin	A10 650c.c.
Oil Release Valve Body complete .	—	—	—	—	—	—	—	—	—	—	67-1503
Oil Release Valve Body Plug ..	—	—	—	—	—	—	—	—	—	—	67-1505
Do. Washer	—	—	—	—	—	—	—	—	—	—	67-1498
Release Valve Ball	—	—	—	—	—	1" diam.	—	—	—	—	$\frac{5}{16}$ " diam.
Release Valve Spring	—	—	—	—	—	66-1684	—	—	—	—	67-1496
Release Valve Washer (fibre) ..	—	—	—	—	—	66-1683	—	—	—	—	67-1499
Oil Valve Spring Retaining Screw	—	—	—	—	—	65-2188	—	—	—	—	—
Oil Pump complete	—	—	—	—	—	65-2619	—	—	—	—	67-1381
Oil Pump Body	—	—	—	—	—	65-2596	—	—	—	—	67-1382
Oil Pump Plate (top)	—	—	—	—	—	65-2598	—	—	—	—	—
Do. (bottom)	—	—	—	—	—	65-2625	—	—	—	—	—
Oil Pump Scavenge Gear	—	—	—	—	—	65-2599(2)	—	—	—	—	—
Do. (driver)	—	—	—	—	—	—	—	—	—	—	67-1385
Do. (driven)	—	—	—	—	—	—	—	—	—	—	67-1386
Oil Pump Feed Gear (driven) ..	—	—	—	—	—	65-2600	—	—	—	—	67-1384
Do. (driver)	—	—	—	—	—	65-2601	—	—	—	—	67-1383
Oil Pump Driving Spindle ..	—	—	—	—	—	63-2620	—	—	—	—	67-1389
Oil Pump Scavenge Gear Spindle (driven)	—	—	—	—	—	—	—	—	—	—	67-1387
Oil Pump Driving Spindle Housing	—	—	—	—	—	—	—	—	—	—	67-1388
Do. Spring Ring	—	—	—	—	—	—	—	—	—	—	67-1390
Oil Pump Driving Spindle Washer	—	—	—	—	—	—	—	—	—	—	S173
Oil Release Valve Assembly (fitted up to Engine No. ZA7-8466) ..	—	—	—	—	—	—	—	—	67-1490	—	—
Do. (fitted on and after Engine No. ZA7-8467)	—	—	—	—	—	—	—	—	67-1502	—	—
Oil Release Valve Body complete (fitted up to Engine No. ZA7-8466)	—	—	—	—	—	—	—	—	67-1491	—	—
Do. (fitted on and after Engine No. ZA7-8467)	—	—	—	—	—	—	—	—	67-1503	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

ENGINE.



67-1382



65-2596



65-2598



65-2620



67-1490
67-1491
67-1502
67-1503



65-2625



67-1388



67-1505



65-2601



65-2600



67-1385



67-1386



67-1499



67-1496



65-2188



67-1383



67-1384



65-2599



67-1389



66-1684



67-1390



67-1387



67-1498



66-1683



s.173

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

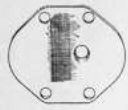
Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10	B31 B32	B33 B34 M33	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21	A7	A7 Star Twin	A10 650c.c.
Oil Release Valve Ball	—	—	—	—	—	—	—	—	$\frac{1}{16}$ " diam.	$\frac{1}{16}$ " diam.	$\frac{1}{16}$ " diam.
Oil Release Valve Spring	—	—	—	—	—	—	—	—	67-1496	67-1496	67-1496
Oil Release Valve Body plug (fitted up to Engine No. ZA7-8466) ..	—	—	—	—	—	—	—	—	67-1497	—	—
Do. (fitted on and after Engine No. ZA7-8467)	—	—	—	—	—	—	—	—	67-1505	—	—
Release Valve Body Plug Washer (fibre)	—	—	—	—	—	—	—	—	67-1498	67-1498	67-1498
Release Valve Washer (fibre) ..	—	—	—	—	—	—	—	—	67-1499	67-1499	67-1499
Oil Release Valve Assembly (fitted up to Engine No. ZA7S-4473) ..	—	—	—	—	—	—	—	—	—	67-1490	—
Do. (fitted on and after Engine No. ZA7S-4474)	—	—	—	—	—	—	—	—	—	67-1502	—
Oil Release Valve Body complete (fitted up to Engine No. ZA7S- 4473)	—	—	—	—	—	—	—	—	—	67-1491	—
Do. (fitted on and after Engine No. ZA7S-4474)	—	—	—	—	—	—	—	—	—	67-1503	—
Oil Release Valve Body Plug (fitted up to Engine No. ZA7S-4473) ..	—	—	—	—	—	—	—	—	—	67-1497	—
Do. (fitted on and after Engine No. ZA7S-4474)	—	—	—	—	—	—	—	—	—	67-1505	—
Oil Pump End Plate	—	—	—	—	—	—	—	—	—	—	67-1391
Do. Screw	—	—	—	—	—	—	—	—	—	—	67-1392(4)
Oil Pump Body Joint Washer ..	—	—	—	—	—	—	—	—	—	—	67-1393
Oil Pump Bolt	—	—	—	—	—	15-848(2)	—	—	—	—	—
Oil Pump Fixing Bolt	—	—	—	—	—	65-2604(2)	—	—	—	—	—
Do. Washer (spring)	—	—	—	—	—	24-978(2)	—	—	—	—	—
Oil Pump Filter	—	—	—	—	—	65-2623	—	—	—	—	—
Oil Pump and Crankcase Joint Washer	—	—	—	—	—	65-2618	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

ENGINE.



65-2623



67-1391



65-2618



67-1393



67-1505



67-1498
67-1499



15-848



67-1496



65-2604



67-1392



67-1497



24-978

CONNECTING ROD WITH BIG END BEARING ASSEMBLY.

Model.	Part Number.
C10	29-2195
C11	29-2275
B31	66-478
B32	66-478
B33	66-478
B34	66-478
M20	66-477
M21	66-477
M33	66-478
Gold Star 350c.c. 500c.c.	65-1310

(See also page 20).

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

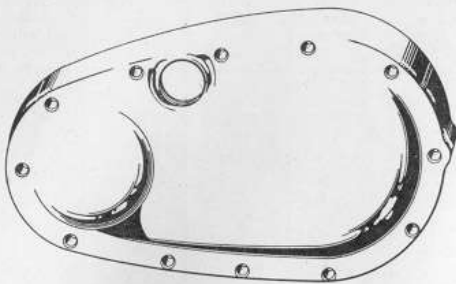
Engine—continued.

When no figures in brackets are shown one part constitutes a set.

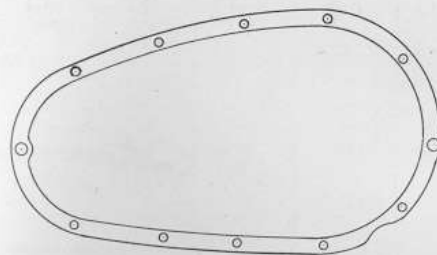
DESCRIPTION.	D1 125c.c.	C10	B31 B23	B33 B34 M33	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21	A7	A7 Star Twin	A10 650c.c.
Oil Pump End Joint Washer (small)	—	—	—	—	—	—	—	—	—	—	67-1394
Oil Pump End Fixing Nut	—	—	—	—	—	—	—	—	—	—	EB113(3)
Do. Washer (shakeproof)	—	—	—	—	—	—	—	—	—	—	29-541(3)
Oil Retaining Ball	—	—	—	—	—	—	—	—	—	—	1" diam.
Oil Retaining Ball Spring	—	—	—	—	—	—	—	—	—	—	67-1400
Do. Grub Screw	—	—	—	—	—	—	—	—	—	—	67-1401
Oil Pump Driving Spindle Retaining Pin	—	—	—	—	—	65-2580	—	—	—	—	—
Oil Pump Top Plate Washer	—	—	—	—	—	65-2606	—	—	—	—	—
Oil Pump Fixing Stud (long)	—	—	—	—	—	—	—	—	—	—	67-1395(2)
Do. (short)	—	—	—	—	—	—	—	—	—	—	67-1396
Primary Chain	—	—	—	—	—	—	—	—	—	—	67-1703
Primary Chain Cover	—	—	—	—	—	—	—	—	—	—	67-1701
Do. Joint Washer	—	—	—	—	—	—	—	—	—	—	67-1702
Primary Chain Cover Oil Filler Plug	—	—	—	—	—	—	—	—	—	—	65-3364
Do. Washer	—	—	—	—	—	—	—	—	—	—	65-3365
Primary Chain Cover Screw (long)	—	—	—	—	—	—	—	—	—	—	67-1704
Do. (medium)	—	—	—	—	—	—	—	—	—	—	67-1706(7)
Do. (short)	—	—	—	—	—	—	—	—	—	—	67-1705(3)
Primary Chain Cover Oil Level Screw	—	—	—	—	—	—	—	—	—	—	67-1708
Do. Washer (fibre)	—	—	—	—	—	—	—	—	—	—	67-1709
Primary Chain Cover and Bottom Chain and Screw Nut	—	—	—	—	—	—	—	—	—	—	67-1710
Primary Chain Tensioner	—	—	—	—	—	—	—	—	—	—	67-1261
Do. Plate	—	—	—	—	—	—	—	—	—	—	67-1263
Primary Chain Tensioner Stud Nut	—	—	—	—	—	—	—	—	—	—	67-1264
Do. Washer	—	—	—	—	—	—	—	—	—	—	1 21(2)
Primary Chain Tensioner Adjusting Screw	—	—	—	—	—	—	—	—	—	—	67-1265
Do. Nut	—	—	—	—	—	—	—	—	—	—	67-1266

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

ENGINE.



67-1701



67-1702



67-1395 67-1396



67-1704 67-1705
67-1706 67-1708



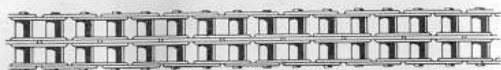
67-1265



65-3364



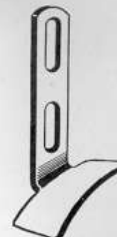
65-3365



67-1703



67-1263



67-1261



67-1264



67-1266



65-2580



65-2606



67-1401



67-1709



67-1400



F21



EB.113



67-1394



29-541



67-1710

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

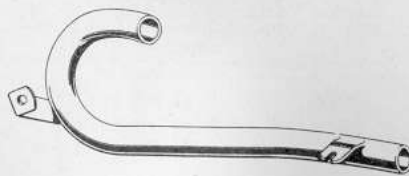
DESCRIPTION.	D1 125c.c.	C10	B31 B32	B33 B34 M33	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21	A7	A7 Star Twin	A10 650c.c.
Primary Chain Stud	—	—	—	—	—	—	—	—	—	—	67-1262(2)
Magdyno Strap (short) (B31 B33) ..	—	—	—	—	—	66-2321	—	—	—	—	—
Do. (long) (B31 B33)	—	—	—	—	—	66-2320	—	—	—	—	—
Dynamo Strap Eye Plug (plain) (B31 B33)	—	—	—	—	—	65-2352	—	—	—	—	65-2352
Do. (threaded) (B31 B33)	—	—	—	—	—	65-2353	—	—	—	—	—
Dynamo Strap Clip Bolt (B31 B33) ..	—	—	—	—	—	27-5156	—	—	—	—	—
Do. Washer (B31 B33)	—	—	—	—	—	F21	—	—	—	—	—
Do. Nut (B31 B33)	—	—	—	—	—	EA80	—	—	—	—	—
Dynamo Strap	—	—	—	—	—	—	—	—	—	—	67-1876
Do. Eye Bolt	—	—	—	—	—	—	—	—	—	—	29-2203
Do. Nut	—	—	—	—	—	—	—	—	—	—	EB129
Do. Washer	—	—	—	—	—	—	—	—	—	—	29-4662
Dynamo Strap Stud	—	—	—	—	—	—	—	—	—	—	67-353(2)
Magdyno Strap Clip Bolt (Racing)	—	—	—	—	—	—	29-4661	—	—	—	—
Magneto Strap complete (long) (B32 B34)	—	—	—	—	—	65-1423	—	—	—	—	—
Do. (short) (B32 B34)	—	—	—	—	—	65-1425	—	—	—	—	—
Magneto Joint Washer	—	—	—	—	—	—	—	—	—	—	67-1258
Magneto Fixing Nut	—	—	—	—	—	—	—	—	24-5160(2)	—	24-5160(2)
Do. (long)	—	—	—	—	—	—	—	—	—	—	67-1259
Do. Washer (shakeproof)	—	—	—	—	—	—	—	—	—	—	36-382(2)
Magneto Dowel (Lucas) (B32 B34) ..	—	—	—	—	—	66-2313(4)	—	—	—	—	—
Do. (B.T.H.) (B32 B34)	—	—	—	—	—	66-1717(4)	—	—	—	—	—
Magneto Dowel (B.T.H.) (Trials)	—	—	—	—	66-1717(4)	—	66-1717(4)	—	—	—	—
Magneto Fixing Stud	—	—	—	—	—	—	—	—	—	—	67-1245(3)
Exhaust Pipe complete (B32 B34) ..	—	—	—	—	—	65-2784	—	—	—	—	—
Exhaust Pipe Legshield (B32 B34) ..	—	—	—	—	—	65-2788	—	—	—	—	—
Do. Clip complete (B32 B34)	—	—	—	—	—	15-2436(2)	—	—	—	—	—
Do. Screw (B32 B34)	—	—	—	—	—	EB379(2)	—	—	—	—	—
Do. Nut (B32 B34)	—	—	—	—	—	25-7151(2)	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

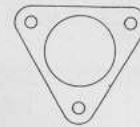
ENGINE.



67-1876



65-2784



67-1258



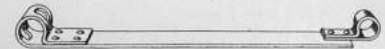
65-1425



66-2320 66-2321



65-2788



65-1423



67-1259



29-4661



29-2203



67-353



27-5156



15-2436



65-2353



67-1262



F21



65-2352



24-5160



EB379



EA80



66-1717



25-7151
EB129



66-2313



29-4662



67-1245



36-382

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

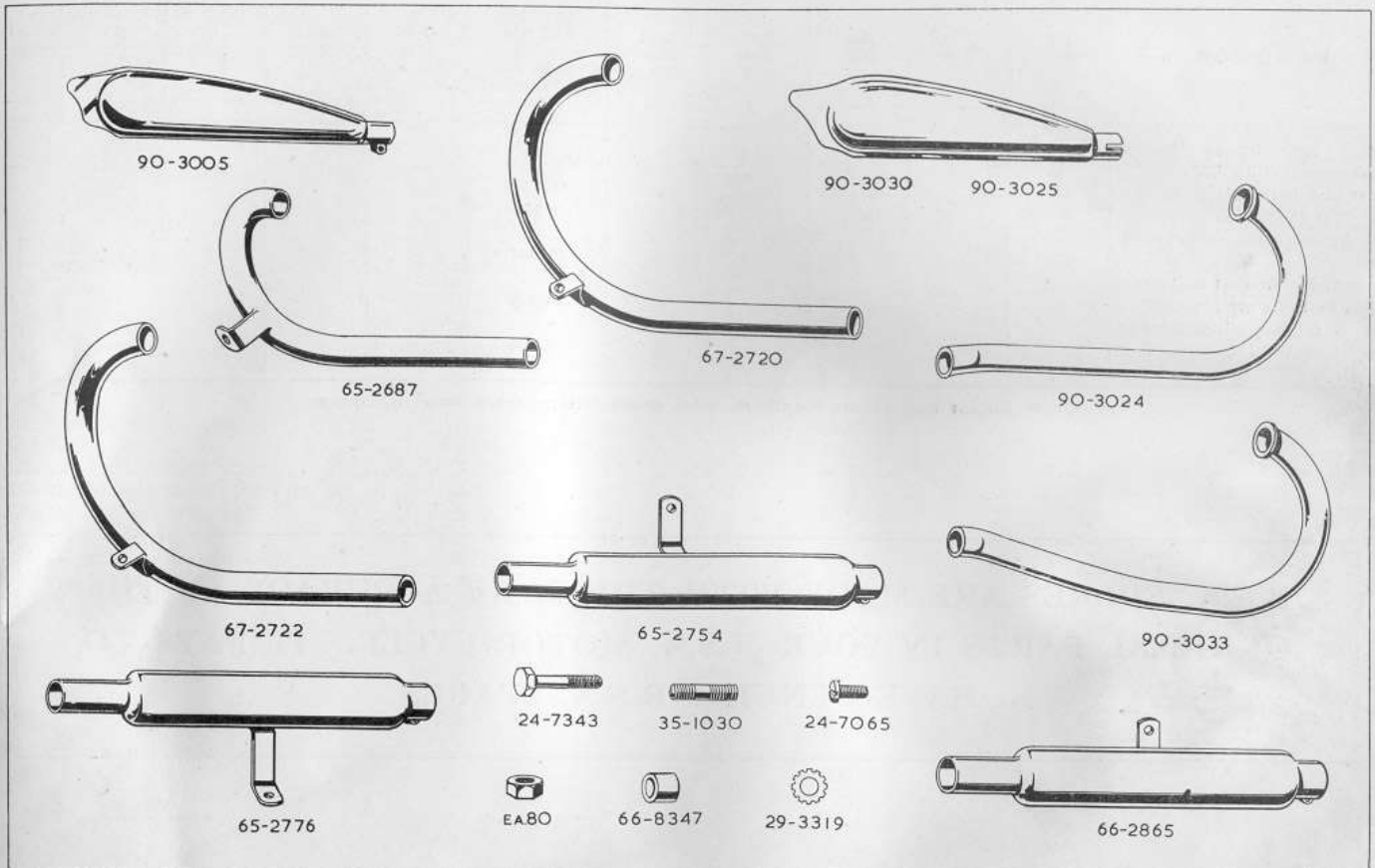
Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10	B31 B32	B33 B34 M33	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21	A7	A7 Star Twin	A10 650c.c.
Legshield Securing Screw (B32 B34)	—	—	—	—	—	24-7065(2)	—	—	—	—	—
Do. Washer (shakeproof) (B32 B34)	—	—	—	—	—	29-3319(2)	—	—	—	—	—
Exhaust Pipe complete (spring frame)	90-3024	—	—	—	—	—	—	—	—	—	—
Do. (spring frame) (Competition)	90-3033	—	—	—	—	—	—	—	—	—	—
Do. (fitted on and after Engine No. YD24813) (rigid)	90-3024	—	—	—	—	—	—	—	—	—	—
Silencer complete (spring frame)	90-3025	—	—	—	—	—	—	—	—	—	—
Silencer Support Stud Distance Piece (spring frame)	66-8347	—	—	—	—	—	—	—	—	—	—
Silencer Support Stud (spring frame)	35-1030	—	—	—	—	—	—	—	—	—	—
Silencer complete (spring frame) (Competition)	90-3005	—	—	—	—	—	—	—	—	—	—
Silencer complete (fitted on and after Engine No. YD24813) (rigid)	90-3030	—	—	—	—	—	—	—	—	—	—
Exhaust Pipe complete (offside)	—	—	—	—	—	—	—	—	—	—	67-2720
Do. (nearside)	—	—	—	—	—	—	—	—	—	—	67-2722
Exhaust Pipe complete (B31 B33)	—	—	—	—	—	65-2687	—	—	—	—	—
Silencer complete	—	—	—	—	—	—	—	66-2865	—	—	—
Silencer complete (B32 B34)	—	—	—	—	—	65-2776	—	—	—	—	—
Silencer Inlet Tube Clip Bolt (B32 B34)	—	—	—	—	—	24-7343	—	—	—	—	—
Do. Nut (B32 B34)	—	—	—	—	—	M263	—	—	—	—	—
Do. Washer (shakeproof) (B32 B34)	—	—	—	—	—	29-541	—	—	—	—	—
Silencer complete (B31 B33)	—	—	—	—	—	65-2754	—	—	—	—	—
Silencer Fixing Bracket Nut (B31 B33)	—	—	—	—	—	EA80	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

ENGINE.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10	B31 B32	B33 B34 M33	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21	A7	A7 Star Twin	A10 650c.c.
Silencer Fixing Bracket Washer (shakeproof) (B31 B33) ..	—	—	—	—	—	36-382	—	—	—	—	—
Silencer Clip Bolt (B31 B33) ..	—	—	—	—	—	24-7343	—	—	—	—	—
Do. Nut (B31 B33) ..	—	—	—	—	—	M263	—	—	—	—	—
Do. Washer (shakeproof) (B31 B33) ..	—	—	—	—	—	29-541	—	—	—	—	—
Silencer Fixing Bracket Bolt (when pillion footrests are not used) ..	—	—	—	—	—	3-1339	—	—	—	—	—
Do. Nut (when pillion footrests are not used) ..	—	—	—	—	—	EB106	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

B.S.A. SPARES ARE MADE WITH THE SAME ACCURACY AS THE ORIGINAL PARTS IN YOUR B.S.A. MOTOR CYCLE. IT PAYS TO HAVE GENUINE B.S.A. SPARES.

GEAR RATIOS FOR 1950 MOTOR CYCLES.

Models.	STANDARD GEAR RATIOS (Solo).				STANDARD GEAR RATIOS (Sidecar).			
	4th	3rd	2nd	1st	4th	3rd	2nd	1st
D1	—	7.0	11.7	22.0	—	—	—	—
D1 Competition	—	8.65	14.5	27.1	—	—	—	—
C10	—	6.6	9.8	14.5	—	—	—	—
C11	—	6.6	9.8	14.5	—	—	—	—
B31	5.6	7.38	11.5	16.7	—	—	—	—
B32	7.06	9.30	14.5	21.1	—	—	—	—
B33	5.0	6.59	10.3	14.9	—	—	—	—
B34	5.64	7.44	11.59	16.81	—	—	—	—
B32 Gold Star Touring	5.6	7.4	11.5	16.7	—	—	—	—
B32 Gold Star Trials	7.06	9.3	14.5	21.1	—	—	—	—
B32 Gold Star Scrambles	7.06	9.3	12.15	17.44	—	—	—	—
B32 Gold Star Road Racing	5.3	5.8	6.9	9.9	—	—	—	—
B34 Gold Star Touring	5.0	6.6	10.3	14.9	—	—	—	—
B34 Gold Star Trials	5.64	7.44	11.6	16.8	—	—	—	—
B34 Gold Star Scrambles	6.63	8.74	11.4	16.37	—	—	—	—
B34 Gold Star Road Racing	4.75	5.2	6.2	8.9	—	—	—	—
M20	5.28	6.95	10.87	15.76	5.94	7.82	12.2	17.7
M21	4.75	6.25	9.77	14.15	5.94	7.82	12.2	17.7
M33	4.75	6.25	9.77	14.15	5.59	7.37	11.5	16.72
A7	5.1	6.2	9.0	13.2	5.4	6.6	9.5	14.0
A7 Star Twin	5.1	6.2	9.0	13.2	5.4	6.6	9.5	14.0
A10 O.H.V. Twin	4.42	5.36	7.77	11.41	5.16	6.26	9.06	13.3

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

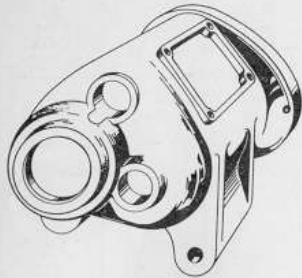
GEARBOX and CONTROL PARTS.

When no figures in brackets are shown one part constitutes a set.

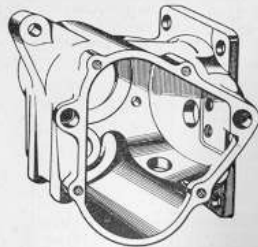
DESCRIPTION.	D1 125c.c.	C10 C11	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	A7	A7 Star Twin	A10 650c.c.
Gearbox Shell with fixed fittings..	—	—	—	—	—	66-3140	—	—	—	—	67-3014
Do. (fitted on and after Frame	—	—	—	—	—	—	—	—	—	—	—
No. ZB31-7840) (rigid frame) ..	—	—	66-3140	66-3140	—	—	—	—	—	—	—
Do. (fitted on and after Frame	—	—	—	—	—	—	—	—	—	—	—
No. ZB31S-6032) (spring frame)	—	—	66-3140	66-3140	—	—	—	—	—	—	—
Do. (fitted on and after Frame	—	—	—	—	—	—	—	—	—	—	—
No. ZB32S-352)	—	—	—	—	66-3140	—	66-3140	—	—	—	—
Gearbox Shell only	—	—	—	—	—	66-3141	—	—	—	—	—
Do. (fitted on and after Frame	—	—	—	—	—	—	—	—	—	—	—
No. ZB31-7840) (rigid frame) ..	—	—	66-3141	66-3141	—	—	—	—	—	—	—
Do. (fitted on and after Frame	—	—	—	—	—	—	—	—	—	—	—
No. ZB31S-6032) (spring frame)	—	—	66-3141	66-3141	—	—	—	—	—	—	—
Do. (fitted on and after Frame	—	—	—	—	—	—	—	—	—	—	—
No. ZB32S-352)	—	—	—	—	66-3141	—	66-3141	—	—	—	—
Gearbox Shell with fixed fittings	—	—	—	—	—	—	—	—	—	—	—
(fitted on and after Frame No.	—	—	—	—	—	—	—	—	—	—	—
ZM-4095)	—	—	—	—	—	—	—	66-3140	—	—	—
Gearbox Shell only (fitted on and	—	—	—	—	—	—	—	—	—	—	—
after Frame No. ZM-4095) ..	—	—	—	—	—	—	—	66-3141	—	—	—
Gearbox Cover (inner), with fixed	—	—	—	—	—	—	—	—	—	—	—
fittings	—	—	—	—	—	66-3128	—	—	—	—	67-3017
Do. (outer) with fixed fittings..	—	—	—	—	—	66-3125	—	—	—	—	67-3019
Inner Cover and Case Screw ..	—	—	—	—	—	65-2157(3)	—	—	—	—	—
Do. Do.	—	—	—	—	—	21-2888(2)	—	—	—	—	—
Inner Cover and Case Locking Strip	—	—	—	—	—	15-4246	—	—	—	—	—
Gearbox Inner Cover Ball Journal	—	—	—	—	—	24-4217	—	—	—	—	—
Do. Spring Ring	—	—	—	—	—	67-3028	—	—	—	—	—
Gearbox Cover Joint Washer (outer)	—	—	—	—	—	66-3131	—	—	—	—	67-3032
Do. (inner)	—	—	—	—	—	66-3069	—	—	—	—	67-3031
Gearbox Outer Cover Stud (long)	—	—	—	—	—	29-3304(2)	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

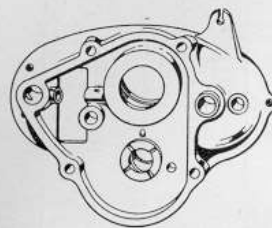
GEARBOX and CONTROL PARTS



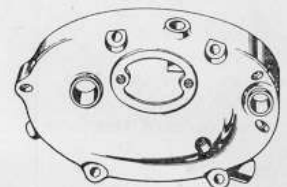
66-3140 66-3141



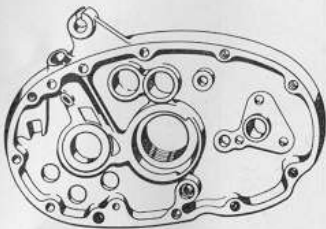
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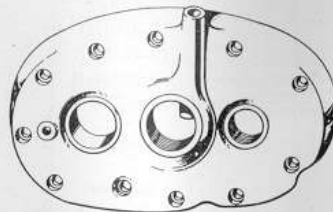
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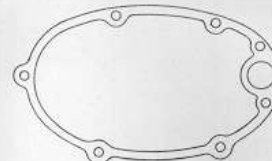
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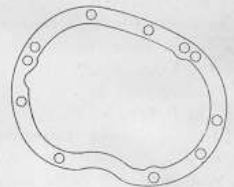
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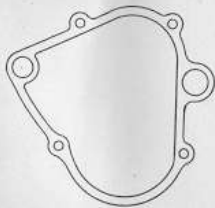
66-3125



67-3032



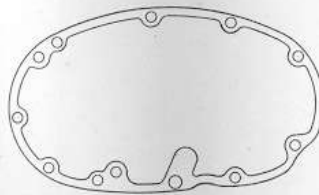
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67-3031



24-4217



66-3131



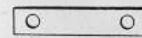
67-3028



21-2888



29-3304



15-4246



65-2157

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

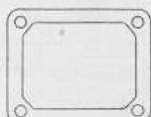
DESCRIPTION.	D1 125c.c.	C10 C11	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	A7	A7 Star Twin	A10 350c.c.
Gearbox Outer Cover Stud ..	—	—	—	—	—	66-1910	—	—	—	—	67-3023(4)
Do. Do.	—	—	—	—	—	65-3073	—	—	—	—	—
Gearbox Outer Cover Stud Nut ..	—	—	—	—	—	29-3242(4)	—	—	—	—	67-3034(4)
Do. Washer (plain)	—	—	—	—	—	—	—	—	—	—	F21(4)
Gearbox Cover (outer) Fixing Screw (long)	—	—	—	—	—	66-3065(3)	—	—	—	—	67-1706(2)
Do. (short)	—	—	—	—	—	65-3062(4)	—	—	—	—	67-1705
Gearbox Drain Plug	—	—	—	—	—	28-43	—	—	—	—	28-243
Do. Washer (fibre)	—	—	—	—	—	—	—	—	—	—	M814A
Gearbox Inspection Cover	—	—	—	—	—	66-3070	—	—	—	—	67-3024
Do. Joint Washer	—	—	—	—	—	15-4110(2)	—	—	—	—	67-3033
Inspection Cover Fixing Screw ..	—	—	—	—	—	27-4258(4)	—	—	—	—	24-7178(2)
Gearbox Dowel (inner cover) ..	—	—	—	—	—	66-3074(2)	—	—	—	—	66-3074(2)
Gearbox Oil Level Plug	—	—	—	—	—	—	—	—	—	—	28-243
Do. Washer	—	—	—	—	—	—	—	—	—	—	M814A
Gearbox Oil Retainer	—	—	—	—	—	24-4225	—	—	—	—	67-3025
Gearbox Outer Cover Inspection Cap	—	—	—	—	—	65-3364	—	—	—	—	—
Do. Washer	—	—	—	—	—	65-3365	—	—	—	—	—
Gearbox Mainshaft complete with gear (close ratio) (fitted up to Engine No. ZA10-1214) ..	—	—	—	—	—	—	—	—	—	—	67-3060
Do. (close ratio) (fitted on and after Engine No. ZA10-1215) ..	—	—	—	—	—	—	—	—	—	—	67-3190
Mainshaft only (close ratio) (fitted to Engine No. ZA10-1214) ..	—	—	—	—	—	—	—	—	—	—	67-3061
Mainshaft Gear (16T) (fitted up to Engine No. ZA10-1214) (close ratio)	—	—	—	—	—	—	—	—	—	—	67-3062

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

GEARBOX and CONTROL PARTS



66-3070



15-4110



67-3061



67-3062



65-3365



24-4225



67-3060



F21



67-3025



67-3024



67-3190



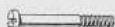
67-3033



65-3364



67-3023



67-1705 67-1706



65-3073



65-3062 65-3065



66-1910



28-43



27-4258



28-243



24-7178



29-3242



M814A



67-3034



66-3074

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

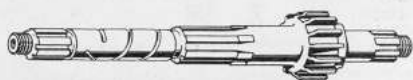
Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10 C11	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	A7	A7 Star Twin	A10 650c.c.
Mainshaft only (close ratio) (fitted on and after Engine No. ZA10-1215)	—	—	—	—	—	—	—	—	—	—	67-3061
Mainshaft Gear (16T) (close ratio) (fitted on and after Engine No. ZA10-1215)	—	—	—	—	—	—	—	—	—	—	67-3191
Mainshaft Sliding Gear (20T) (close ratio) (fitted up to Engine No. ZA10-1214)	—	—	—	—	—	—	—	—	—	—	67-3074
Do. (24T) (fitted up to Engine No. ZA10-1214)	—	—	—	—	—	—	—	—	—	—	67-3075
Mainshaft Sliding Gear (20T) (close ratio) (fitted on and after Engine No. ZA10-1215)	—	—	—	—	—	—	—	—	—	—	67-3201
Do. (24T) (fitted on and after Engine No. ZA10-1215)	—	—	—	—	—	—	—	—	—	—	67-3202
Mainshaft only (wide ratio) (fitted up to Engine No. ZA10-1214)	—	—	—	—	—	—	—	—	—	—	67-3063
Do. (wide ratio) (fitted on and after Engine No. ZA10-1215)	—	—	—	—	—	—	—	—	—	—	67-3206
Mainshaft Sliding Gear (wide ratio) (18T) (fitted up to Engine No. ZA10-1214)	—	—	—	—	—	—	—	—	—	—	67-3078
Do. (wide ratio) (22T) (fitted up to Engine No. ZA10-1214)	—	—	—	—	—	—	—	—	—	—	67-3079
Constant Mesh Gear (close ratio), complete with bushes (fitted up to Engine No. ZA10-1214)	—	—	—	—	—	—	—	—	—	—	67-3071
Do. (close ratio) (fitted on and after Frame No. ZA10-1215)	—	—	—	—	—	—	—	—	—	—	67-3192

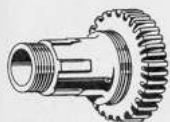
Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

GEARBOX and CONTROL PARTS.



67-3063

67-3206



67-3071

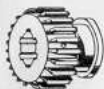
67-3192



67-3079



67-3202
67-3210



67-3074

67-3078



67-3075



67-3191



67-3201 67-3209

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you buy a
B.S.A. MOTOR CYCLE—
to get the greatest value—

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BUY GENUINE
B.S.A. SPARES

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set

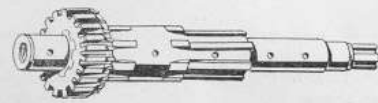
DESCRIPTION.	D1 125c.c.	C10 C11	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	A7	A7 Star Twin	A10 650c.c.
Mainshaft Nut Locking Washer .	—	—	—	—	—	65-3822	—	—	—	—	—
Mainshaft Packing Washer (.005")	—	—	—	—	—	66-3071	—	—	—	—	—
Do. (.010")	—	—	—	—	—	66-3072	—	—	—	—	—
Gearbox Distance Washer	—	—	—	—	—	24-4237	—	—	—	—	—
Gearbox Oil Baffle	—	—	—	—	—	24-4288	—	—	—	—	—
Gearbox Oil Flinger Washer . . .	—	—	—	—	—	24-4235	—	—	—	—	—
Gearbox Retaining Washer (small)	—	—	—	—	—	24-4236	—	—	—	—	—
Gearbox Mainshaft	—	—	—	—	—	15-4260	—	—	—	—	—
Gearbox Washer (felt)	—	—	—	—	—	24-4232	—	—	—	—	—
Mainshaft Key	—	—	—	—	—	K139	—	—	—	—	—
Mainshaft Nut	—	—	—	—	—	66-3787	—	—	—	—	—
Mainshaft Sliding Gear (18T) (wide ratio) (fitted on and after Engine No. ZA10-1215)	—	—	—	—	—	—	—	—	—	—	67-3209
Do. (22T) (wide ratio) (fitted on and after Engine No. ZA10-1215)	—	—	—	—	—	—	—	—	—	—	67-3210
Mainshaft Bearing	—	—	—	—	—	24-4065	—	—	—	—	24-4217
Do. Spring Ring	—	—	—	—	—	67-3028	—	—	—	—	67-3028
Mainshaft Gear (20T and 16T) . .	—	—	—	—	—	24-4231	—	—	—	—	—
Mainshaft Gear (22T). with bush .	—	—	—	—	—	66-3212	—	—	—	—	—
Mainshaft Gear Bush (25T) . . .	—	—	—	—	—	66-3214	—	—	—	—	—
Layshaft complete with gears (wide and close ratio) (fitted up to Frame No. ZA10-1214)	—	—	—	—	—	—	—	—	—	—	67-3085
Do. (wide and close ratio) (fitted on and after Engine No. ZA10- 1215)	—	—	—	—	—	—	—	—	—	—	67-3194
Layshaft only (wide and close ratio) (fitted up to Engine No. ZA10- 1214)	—	—	—	—	—	—	—	—	—	—	67-3086

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

GEARBOX and CONTROL PARTS.



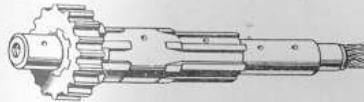
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67-3085



67-3086



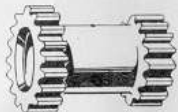
67-3194



66-3212



67-3028



24-4231



24-4288



24-4217



24-4065



65-3822



66-3214



24-4235 24-4236



66-3787



24-4232



66-3071 66-3072



24-4237



K139

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

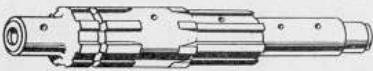
Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10 C11	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	A7	A7 Star Twin	A10 650c.c.
Layshaft only (wide and close ratio) (fitted on and after Engine No. ZA10-1215)	—	—	—	—	—	—	—	—	—	—	67-3195
Layshaft Gear (17T) (wide and close ratio) (fitted up to Engine No. ZA10-1214)	—	—	—	—	—	—	—	—	—	—	67-3087
Do. (wide and close ratio) (fitted on and after Engine No. ZA10- 1215)	—	—	—	—	—	—	—	—	—	—	67-3196
Layshaft Bush	—	—	—	—	—	—	—	—	—	—	65-3337
Speedometer Bush Retaining Pin	—	—	—	—	—	65-3400	—	—	—	—	—
Speedo Gear Bush Sealing Nut (fitted only when speedo not required)	—	—	65-3399	65-3399	—	65-3399	—	65-3399	—	—	—
Do. Washer (fitted only when speedo not required)	—	—	65-3392	65-3392	—	65-3392	—	65-3392	—	—	—
Speedometer Gear Bush	—	—	—	—	—	65-3377	—	—	—	—	65-3377
Speedometer Driven Gear Thrust Washer	—	—	—	—	—	65-3375	—	—	—	—	65-3375
Speedometer Driven Gear Bush Nut	—	—	—	—	—	65-3391	—	—	—	—	65-3391
Speedometer Driven Gear Bush Washer (fibre)	—	—	—	—	—	65-3392	—	—	—	—	65-3392
Speedometer Driving Gear (6T)	—	—	—	—	—	—	—	—	—	—	67-3088
Speedometer Driving Gear Peg	—	—	—	—	—	—	—	—	—	—	67-3128
Speedometer Driven Gear (B31 B33) Do. (B32 B34)	—	—	—	—	—	65-3367	—	—	—	—	67-3175
Do. Retaining Pin	—	—	—	—	—	65-3402	—	—	—	—	—
Speedometer Driven Gear Bush	—	—	—	—	—	65-3390	—	—	—	—	67-3176
Mainshaft and Layshaft Gear Loca- ting Ring	—	—	—	—	—	—	—	—	—	—	65-3390
											67-3101

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

GEARBOX and CONTROL PARTS.



67-3195



65-3390



67-3175 65-3367 65-3402



65-3399



67-3196



67-3087



65-3392



65-3377



67-3101



65-3375



67-3176



67-3088



65-3391



65-3400



67-3128

NOTE.—Figures in brackets denote number per set, e.g., (2) 2 per set.

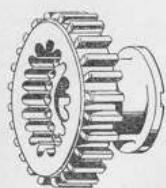
Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

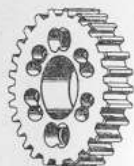
DESCRIPTION.	D1 125c.c.	C10 C11	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	A7	A7 Star Twin	A10 650c.c.
Layshaft Sliding Gear (23T) (close ratio) (fitted up to Engine No. ZA10-1214)	—	—	—	—	—	—	—	—	—	—	67-3089
Do. (23T) (close ratio) (fitted on and after Engine No. ZA10-1215)	—	—	—	—	—	—	—	—	—	—	67-3197
Layshaft Sliding Gear (19T) (close ratio) (fitted up to Engine No. ZA10-1214)	—	—	—	—	—	—	—	—	—	—	67-3090
Do. (19T) (close ratio) (fitted on and after Engine No. ZA10-1215)	—	—	—	—	—	—	—	—	—	—	67-3198
Layshaft Gear complete (27T) (close ratio) (fitted up to Engine No. ZA10-1214)	—	—	—	—	—	—	—	—	—	—	67-3091
Do. (27T) (close ratio) (fitted on and after Engine No. ZA10-1215)	—	—	—	—	—	—	—	—	—	—	67-3199
Layshaft Gear Bush	—	—	—	—	—	—	—	—	—	—	67-3093
Layshaft Thrust Washer (wide and close ratio) (fitted up to Engine No. ZA10-1214)	—	—	—	—	—	—	—	—	—	—	67-3094
Do. (fitted on and after Engine No. ZA10-1215)	—	—	—	—	—	—	—	—	—	—	67-3203
Pinion Sleeve complete	—	—	—	—	—	15-4165	—	—	—	—	—
Pinion Sleeve Bush	—	—	—	—	—	15-4120	—	—	—	—	—
Gearbox Dog Clutch	—	—	—	—	—	24-4393(2)	—	—	—	—	—
Layshaft Sliding Gear (25T) (wide ratio) (fitted up to Engine No. ZA10-1214)	—	—	—	—	—	—	—	—	—	—	67-3095
Do. (wide ratio) (fitted on and after Engine No. ZA10-1215) ..	—	—	—	—	—	—	—	—	—	—	67-3211

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

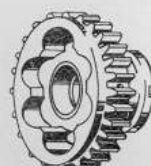
GEARBOX and CONTROL PARTS.



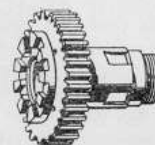
67-3089
67-3095



67-3199
67-3213



67-3197 67-3211



15-4165



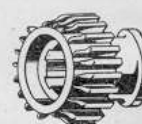
67-3198 67-3212



24-4393



67-3091 67-3097



67-3090 67-3096



67-3093



67-3094



67-3203



15-4120

NOTE.—Figures in brackets denote number per set, e.g., (2). 2 per set.

Gearbox and Control Parts—*continued*.

When no figures in brackets are shown one part constitutes a set.

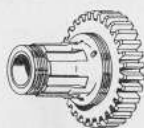
DESCRIPTION.	D1 125c.c.	C10 C11	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	A7	A7 Star Twin	A10 650c.c.
Layshaft Sliding Gear (21T) (wide ratio) (fitted up to Frame No. ZA10-1214)	—	—	—	—	—	—	—	—	—	—	67-3096
Do. (wide ratio) (fitted on and after Engine No. ZA10-1215) ..	—	—	—	—	—	—	—	—	—	—	67-3212
Layshaft Gear complete (wide ratio) (29T) (fitted up to Engine No. ZA10-1214)	—	—	—	—	—	—	—	—	—	—	67-3097
Do. (wide ratio) (fitted on and after Engine No. ZA10-1215) ..	—	—	—	—	—	—	—	—	—	—	67-3213
Layshaft Bush (inner cover) ..	—	—	—	—	—	—	—	—	—	—	67-3099
Layshaft complete with 19T gear (fitted up to Engine No. YD26170) ..	90-78	—	—	—	—	—	—	—	—	—	—
Do. (fitted on and after Engine No. YD-26171)	90-351	—	—	—	—	—	—	—	—	—	—
Layshaft Gear (19T) (fitted up to Engine No. YD-26170)	90-80	—	—	—	—	—	—	—	—	—	—
Do. (fitted on and after Engine No. YD-26171)	90-353	—	—	—	—	—	—	—	—	—	—
Constant Mesh Gear Bush ..	—	—	—	—	—	—	—	—	—	—	67-3073
Do. (drilled)	—	—	—	—	—	—	—	—	—	—	67-3080
Constant Mesh Gear (wide ratio) (fitted up to Engine No. ZA10-1214)	—	—	—	—	—	—	—	—	—	—	67-3076
Do. (wide ratio) (fitted on and after Engine No. ZA10-1215) ..	—	—	—	—	—	—	—	—	—	—	67-3207
Constant Mesh Gear Ball Bearing ..	—	—	—	—	—	—	—	—	—	—	24-4065
Do. Spring Ring	—	—	—	—	—	—	—	—	—	—	67-3026
Constant Mesh Gear Bush (alternative to 67-3073)	—	—	—	—	—	—	—	—	—	—	67-3102

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

GEARBOX and CONTROL PARTS.



90-78 90-351



67-3076 67-3207



90-353



67-3099



67-3026



24-4065



67-3080



90-80



67-3073
67-3102

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B.S.A. SPARES

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Motor Cycle is strongly
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**GENUINE B.S.A. SPARE
PARTS** when replacements
become necessary.

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

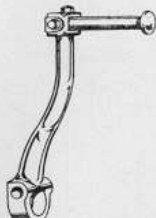
DESCRIPTION.	D1 125c.c.	C10 C11	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	A7	A7 Star Twin	A10 650c.c.
Constant Mesh Gear Bush (drilled) (alternative to 67-3080) ..	—	—	—	—	—	—	—	—	—	—	67-3103
Gearbox Layshaft (B32 B34) ..	—	—	—	—	—	65-3498	—	—	—	—	—
Do. (B31 B33) ..	—	—	—	—	—	66-3132	—	—	—	—	—
Layshaft Bush (short) ..	—	—	—	—	—	24-4223	—	—	—	—	—
Do. (long) ..	—	—	—	—	—	66-3133	—	—	—	—	—
Layshaft Gear (17T and 20T) ..	—	—	—	—	—	24-4221	—	—	—	—	—
Layshaft Gear (29T), with bush ..	—	—	—	—	—	66-3209	—	—	—	—	—
Layshaft Gear Bush (29T) ..	—	—	—	—	—	66-3211	—	—	—	—	—
Layshaft Gear (25T) complete ..	—	—	—	—	—	66-3215	—	—	—	—	—
Layshaft Gear Bush (25T) ..	—	—	—	—	—	66-3214	—	—	—	—	—
Kickstarter Crank complete (folding type) (Competition) ..	90-347	—	—	—	—	—	—	—	—	—	—
Do. do. (B32 B34) ..	—	—	—	—	—	65-3425	—	—	—	—	—
Kickstarter Crank complete (folding type) ..	—	—	—	—	65-3459	—	65-3459	—	—	—	—
Do. do. (B32 B34) (spring frame) ..	—	—	65-3459	65-3459	—	—	—	—	—	—	—
Kickstarter Crank only (folding pedal) ..	—	—	—	—	65-3460	—	65-3460	—	—	—	—
Do. (B32 B34) (spring frame) ..	—	—	65-3460	65-3460	—	—	—	—	—	—	—
Kickstarter Crank only (Competition) ..	90-348	—	—	—	—	—	—	—	—	—	—
Do. (B32 B34) ..	—	—	—	—	—	65-3426	—	—	—	—	—
Kickstarter Crank Pedal (Competition) ..	65-3427	—	—	—	—	—	—	—	—	—	—
Do. (B32 B34) ..	—	—	—	—	—	65-3427	—	—	—	—	—
Kickstarter Crank Pedal ..	—	—	—	—	65-3427	—	65-3427	—	—	—	—
Do. (B32 B34) (spring frame) ..	—	—	65-3427	65-3427	—	—	—	—	—	—	—
Kickstarter Crank Pedal Spring (Competition) ..	65-3428	—	—	—	—	—	—	—	—	—	—
Do. (B32 B34) ..	—	—	—	—	—	65-3428	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

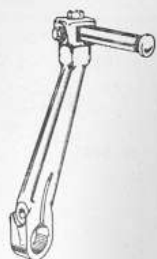
GEARBOX and CONTROL PARTS.



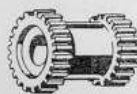
90-348



65-3459



90-347



24-4221



65-3498

66-3132



65-3427



24-4223



66-3133



65-3460



65-3425



66-3209



65-3426



66-3211



65-3428



66-3215



67-3103



66-3214

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10 C11	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	A7	A7 Star Twin	A10 650c.c.
Kickstarter Crank Pedal Spring ..	—	—	—	—	65-3428	—	65-3428	—	—	—	—
Do. (B32 B34) (spring frame)	—	—	65-3428	65-3428	—	—	—	—	—	—	—
Kickstarter Pedal Bolt (Competition)	29-5156	—	—	—	—	—	—	—	—	—	—
Kickstarter Pedal Bolt (B32 B34)	—	—	—	—	—	29-5156	—	—	—	—	—
Do.	—	—	—	—	29-5156	—	29-5156	—	—	—	—
Do. (B32 B34) (spring frame)	—	—	29-5156	29-5156	—	—	—	—	—	—	—
Do. Washer (shakeproof) (Competition)	66-4707	—	—	—	—	—	—	—	—	—	—
Do. (B32 B34) (spring frame)	—	—	66-4707	66-4707	—	—	—	—	—	—	—
Do. (B32 B34)	—	—	—	—	—	66-4707	—	—	—	—	—
Do.	—	—	—	—	66-4707	—	66-4707	—	—	—	—
Kickstarter Crank Spring Bolt (Competition)	K132	—	—	—	—	—	—	—	—	—	—
Do. (B32 B34) (spring frame)	—	—	K132	K132	—	—	—	—	—	—	—
Do. (B32 B34)	—	—	—	—	—	K132	—	—	—	—	—
Do.	—	—	—	—	K132	—	K132	—	—	—	—
Kickstarter Crank Pinch Bolt Washer (shakeproof) (Competition) ..	29-541	—	—	—	—	—	—	—	—	—	—
Do. (B32 B34)	—	—	—	—	—	29-541	—	—	—	—	—
Do. (B32 B34) (spring frame)	—	—	29-541	29-541	—	—	—	—	—	—	—
Do.	—	—	—	—	29-541	—	29-541	—	—	—	—
Kickstarter Crank Pinch Bolt (Competition)	21-5406	—	—	—	—	—	—	—	—	—	—
Do. Nut (Competition)	21-5102	—	—	—	—	—	—	—	—	—	—
Do. Washer (Competition)	1-6033	—	—	—	—	—	—	—	—	—	—
Kickstarter Crank (B31 B33)	—	—	—	—	—	65-3381	—	—	—	—	65-3381
Do. Cotter Pin	—	—	—	—	—	EB56	—	—	—	—	EB56
Do. Nut	—	—	—	—	—	EB57	—	—	—	—	EB57
Do. Washer	—	—	—	—	—	15-5155	—	—	—	—	15-5155
Kickstarter Crank Rubber	—	—	—	—	—	65-3397	—	—	—	—	65-3397

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

GEARBOX and CONTROL PARTS.



65-3397



21-5406



29-5156



15-5155



65-3381



29-541
66-4707



K132



1-6033



EB56



21-5102
EB57



There's over 90 years' reputation
for Quality behind the B.S.A.
trade marks which are your
safeguard.

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

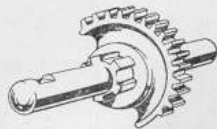
Gearbox and Control Parts — *continued*

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10 C11	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	A7	A7 Star Twin	A10 650c
Kickstarter Return Stop Rubber ..	—	—	—	—	—	66-3259	—	—	—	—	—
Kickstarter Ratchet Pinion ..	—	—	—	—	—	66-3080	—	—	—	—	67-3159
Do. Sleeve	—	—	—	—	—	66-3081	—	—	—	—	67-3166
Do. Washer (plain)	—	—	—	—	—	—	—	—	—	—	67-3161
Kickstarter Ratchet Pinion Sleeve	—	—	—	—	—	—	—	—	—	—	—
Nut	—	—	—	—	—	24-4282	—	—	—	—	—
Do. Locknut	—	—	—	—	—	24-4255	—	—	—	—	—
Do. Lockwasher	—	—	—	—	—	24-4278	—	—	—	—	—
Kickstarter Ratchet Spring ..	—	—	—	—	—	24-4256	—	—	—	—	67-3162
Kickstarter Ratchet and Mainshaft	—	—	—	—	—	—	—	—	—	—	—
Nut	—	—	—	—	—	—	—	—	—	—	67-3163
Do. Lockwasher	—	—	—	—	—	—	—	—	—	—	67-3164
Kickstarter Spindle Bush	—	—	—	—	—	—	—	—	—	—	67-3151
Kickstarter Lever Spindle Bush ..	—	—	—	—	—	—	—	—	—	—	67-3153
Kickstarter Quadrant Spring Re- taining Peg	—	—	—	—	—	—	—	—	—	—	67-3154
Kickstarter Quadrant Stop	—	—	—	—	—	—	—	—	—	—	67-3152
Do. Nut	—	—	—	—	—	—	—	—	—	—	EA80
Do. Washer (spring)	—	—	—	—	—	—	—	—	—	—	24-8784
Kickstarter Crank Spindle with quadrant	—	—	—	—	—	—	—	—	—	—	67-3165
Kickstarter Quadrant Spring ..	—	—	—	—	—	—	—	—	—	—	67-3157
Kickstarter Ratchet	—	—	—	—	—	66-3079	—	—	—	—	67-3158
Kickstarter Quadrant	—	—	—	—	—	15-4121	—	—	—	—	—
Do. Bush	—	—	—	—	—	24-4258	—	—	—	—	—
Kickstarter Crank Spring	—	—	—	—	—	66-3058	—	—	—	—	—
Do. Anchor Screw	—	—	—	—	—	M588	—	—	—	—	—
Do. Nut	—	—	—	—	—	EB102	—	—	—	—	—
Gearbox Sprocket (19T) (B31 B33) (fitted on and after Frame No. ZB31-7840) (rigid frame) ..	—	—	65-3506	65-3506	—	—	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

GEARBOX and CONTROL PARTS.



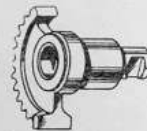
67-3165



66-3080



67-3157



15-4121



65-3506



66-3079



67-3158



24-4282



66-3058



67-3159



67-3151



67-3153



24-4256
67-3162



24-4258



66-3081



67-3164



67-3152



66-3259



67-3166



24-4278



24-4255



M588



67-3161



67-3154



67-3163



EA80
EB102



24-8784

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10 C11	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	A7	A7 Star Twinn	A10 650c.c.
Gearbox Sprocket (16T) (B32 B34) (fitted on and after Frame No. ZB31-7840) (rigid frame) ..	—	—	65-3507	65-3507	—	—	—	—	—	—	—
Gearbox Sprocket (19T) (B32 B34) (fitted on and after Frame No. ZB31S-6032) (spring frame) ..	—	—	65-3506	65-3506	—	—	—	—	—	—	—
Gearbox Sprocket (16T) (B32 B34) (fitted on and after Frame No. ZB31S-6032) (spring frame) ..	—	—	65-3507	65-3507	—	—	—	—	—	—	—
Gearbox Sprocket (19T) (B31 B33)	—	—	—	—	—	65-3506	—	—	—	—	—
Gearbox Sprocket (16T) (B32 B34)	—	—	—	—	—	65-3507	—	—	—	—	—
Gearbox Sprocket Oil Seal ..	—	—	—	—	—	65-3508	—	—	—	—	—
Gearbox Sprocket Oil Seal (fitted on and after Frame No. ZB31-7840) (rigid frame)	—	—	65-3508	65-3508	—	—	—	—	—	—	—
Do. (fitted on and after Frame No. ZB31S-6032) (spring frame)	—	—	65-3508	65-3508	—	—	—	—	—	—	—
Do. (fitted on and after Frame No. ZM20-4095)	—	—	—	—	—	—	—	65-3508	—	—	—
Do. Washer (fitted on and after Frame No. ZM20-4095)	—	—	—	—	—	—	—	65-3509	—	—	—
Gearbox Sprocket (19T) (fitted on and after Frame No. ZM20-4095)	—	—	—	—	—	—	—	65-3506	—	—	—
Gearbox Sprocket Oil Seal Washer (fitted on and after Frame No. ZB31-7840) (rigid frame) ..	—	—	65-3509	65-3509	—	—	—	—	—	—	—
Gearbox Sprocket Oil Seal Washer (fitted on and after Frame No. ZB31S-6032) (spring frame) ..	—	—	65-3509	65-3509	—	—	—	—	—	—	—
Gearbox Sprocket Oil Seal Washer	—	—	—	—	—	65-3509	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

1950 MOTOR CYCLE CARBURETTERS AND SETTINGS.

Messrs. AMALGAMATED CARBURETTERS Ltd., Perry Barr, Birmingham.

	D1	C10	C11	B31 B32	B33 B34	M20	M21	M33	A7	A7 Star Twin	A10 O.H.V. Twin
Carburetter (type)	261/001D	274K/3A	274AU/ 1DA	276AW/ 1BB	289G/ 1AT	276C/ 1B	276BR/ 1B	289G/ 1AT	276DP/ 1A	275/AR/7A 275/AS/1A	276EL/ 1DA
Choke size (ins.)	5/8	25/32	25/32	1	1-1/8	1	1-1/16	1-1/8	15/16	7/8	1-1/16
Jet Number ...	75	90	80	150	200†	170	160	200†	140	110	170
Throttle Valve No	5	4/4	4/4	6/4	29/4	6/4	6/4	29/4	6/3	5/4	6/4
Needle Position .	2	2	3	3	3	2	2	3	3	3	2
Needle Jet ...	.106	.1055	.1065	.1065	.1065	.1065	.1065	.1065	.107	.107	.108
Engine End size (inches).	—	25/32	7/8	1-1/16	1-1/8	1	1-1/16	1-1/8	15/16	.920	1-1/16

OPTIONAL CARBURETTERS AVAILABLE FOR MODELS B32 AND B34 GOLD STAR.

TYPE 10TT (using petrol or petrol benzole).				TYPE 10TT (using alcohol or dope).				TYPE TT (remote needle) (using petrol benzole).			

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

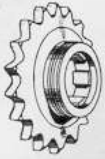
Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

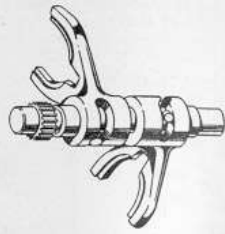
DESCRIPTION.	D1 125c.c.	C10 C11	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	A7	A7 Star Twin	A10 650c.c.
Gearbox Sprocket (16T) (Trials, Scrambles) (fitted on and after Frame No. ZB32S-352) ..	—	—	—	—	65-3507	—	65-3507	—	—	—	—
Gearbox Sprocket (19T) (Clubmans, Road Racing) (fitted on and after Frame No. ZB32S-352) ..	—	—	—	—	65-3506	—	65-3506	—	—	—	—
Gearbox Sprocket (19T) (Scrambles) (fitted on and after Frame No. ZB32S-352) (special order only)	—	—	—	—	65-3506	—	65-3506	—	—	—	—
Gearbox Sprocket Oil Seal (fitted on and after Frame No. ZB32S-352) ..	—	—	—	—	65-3508	—	65-3508	—	—	—	—
Gearbox Sprocket Oil Seal Washer (fitted on and after Frame No. ZB32S-352) ..	—	—	—	—	65-3509	—	65-3509	—	—	—	—
Gearbox Sprocket (19T) (to order only) ..	—	—	—	—	—	—	—	—	—	—	67-3050
Do. Nut ..	—	—	—	—	—	24-4226	—	—	—	—	67-3053
Do. Locking Washer ..	—	—	—	—	—	24-4263	—	—	—	—	24-4263
Gear Control Shaft complete with forks ..	—	—	66-3288	66-3288	—	66-3288	—	66-3288	—	—	—
Gear Control Shaft ..	—	—	—	—	—	66-3083	—	—	—	—	—
Do. Bush ..	—	—	—	—	—	66-3084	—	—	—	—	—
Gear Control Shaft Packing Washer ..	—	—	—	—	—	66-3086	—	—	—	—	—
Do. do. (small) ..	—	—	—	—	—	66-3087	—	—	—	—	—
Gear Control Shaft Bush (inner cover) ..	—	—	—	—	—	24-4245	—	—	—	—	—
Gear Control Quadrant ..	—	—	—	—	—	24-4247	—	—	—	—	—
Do. Bush ..	—	—	—	—	—	24-4248	—	—	—	—	—
Gear Control Plunger ..	—	—	—	—	—	15-4035	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

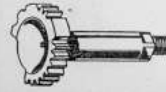
GEARBOX and CONTROL PARTS



67-3050



66-3288



24-4247



24-4263



65-3506
65-3507



24-4226
67-3053



66-3084



66-3083



65-3508



65-3509



66-3086
66-3087



24-4248



24-4245



15-4035

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—*continued.*

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10 C11	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	A7	A7 Star Twin	A10 650c.c.
Gear Control Plunger Cup	—	—	—	—	—	24-4251	—	—	—	—	—
Gear Control Plunger Spring	—	—	—	—	—	24-68	—	—	—	—	—
Gear Control Shaft Operating Lever Nut	—	—	—	—	—	EB201	—	—	—	—	—
Gear Control Shaft Peg	—	—	66-3291 (2)	66-3291 (2)	—	66-3291 (2)	—	66-3291 (2)	—	—	—
Gear Operating Fork	—	—	66-3290 (2)	66-3290 (2)	—	66-3290 (2)	—	66-3290 (2)	—	—	—
Do. (wide and close ratio) (fitted up to Engine No. ZA10-1214)	—	—	—	—	—	—	—	—	—	—	67-3118 (2)
Do. (fitted on and after Engine No. ZA10-1215)	—	—	—	—	—	—	—	—	—	—	67-3204 (2)
Gear Shifter Fork Shaft	—	—	—	—	—	—	—	—	—	—	67-3116
Do. Grub Screw	—	—	—	—	—	—	—	—	—	—	67-3117
Gearchange Selector Arm complete	—	—	—	—	—	—	—	—	—	—	67-3130
Gearchange Selector Arm only	—	—	—	—	—	—	—	—	—	—	67-3131
Gearchange Selector Arm Claw	—	—	—	—	—	—	—	—	—	—	67-3132
Do. Pivot	—	—	—	—	—	—	—	—	—	—	67-3133
Gearchange Selector Arm Plunger	—	—	—	—	—	—	—	—	—	—	67-3134
Do. Spring	—	—	—	—	—	—	—	—	—	—	67-3135
Gearchange Selector Arm Pivot Pin	—	—	—	—	—	—	—	—	—	—	67-3136
Gearchange Lever Spindle Bush	—	—	—	—	—	—	—	—	—	—	67-3140
Gearchange Operating Lever complete	—	—	—	—	—	—	—	—	—	—	67-3171
Gearchange Operating Lever Screw	—	—	—	—	—	—	—	—	—	—	65-3361
Do. Washer (plain)	—	—	—	—	—	—	—	—	—	—	K234A
Gearchange Operating Lever Rubber	—	—	—	—	—	—	—	—	—	—	29 3250
Gearchange Operating Lever Spindle Bush	—	—	—	—	—	—	—	—	—	—	67-3170
Gear Control Cam Plate complete	—	—	—	—	—	—	—	—	—	—	67-3113
Gear Control Cam Plate Plunger	—	—	—	—	—	—	—	—	—	—	67-3119
Do. Housing	—	—	—	—	—	—	—	—	—	—	67-3120
Do. Spring	—	—	—	—	—	—	—	—	—	—	67-3121
Do. Housing Nut	—	—	—	—	—	—	—	—	—	—	67-3122

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

GEARBOX and CONTROL PARTS.



66-3290



67-3131



67-3113



67-3118 67-3204



67-3130



29-3250



67-3116



67-3171



67-3120



24-68
67-3135



67-3170



67-3132



24-4251



67-3121



67-3136



67-3122



67-3140



67-3119



65-3361



67-3134



EB201



67-3117



K234A



67-3133

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10 C11	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B33 B31 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	A7	A7 Star Twin	A10 650c.c.
Selector Cam Plate Bearing ..	—	—	—	—	—	—	—	—	—	—	67-3111
Do. Washer	—	—	—	—	—	—	—	—	—	—	67-3112
Selector Cam Plate Bearing Screw ..	—	—	—	—	—	—	—	—	—	—	21-5842(2)
Do. Washer (shakeproof) ..	—	—	—	—	—	—	—	—	—	—	29-541(2)
Gear Change Selector Lever ..	—	—	—	—	—	—	—	—	—	—	67-3143
Do. Screw	—	—	—	—	—	—	—	—	—	—	67-3144
Do. Lockwasher	—	—	—	—	—	—	—	—	—	—	67-3145
Selector Lever Spindle	—	—	—	—	—	—	—	—	—	—	67-3147
Selector Lever Return Spring ..	—	—	—	—	—	—	—	—	—	—	67-3146
Pawl Carrier Arm (bottom) complete ..	—	—	—	—	—	15-4243	—	—	—	—	—
Pawl Carrier Arm (top) complete ..	—	—	—	—	—	15-4249	—	—	—	—	—
Pawl Carrier Arm Washer (as reqd.) ..	—	—	—	—	—	15-4235	—	—	—	—	—
Pawl Carrier Arm Main Spring ..	—	—	—	—	—	15-4139	—	—	—	—	—
Pawl Pivot	—	—	—	—	—	15-4138(2)	—	—	—	—	—
Do. Nut	—	—	—	—	—	15-4143(2)	—	—	—	—	—
Pawl (top)	—	—	—	—	—	15-4141	—	—	—	—	—
Pawl (bottom)	—	—	—	—	—	15-4142	—	—	—	—	—
Pawl Pivot Locknut	—	—	—	—	—	M263(2)	—	—	—	—	—
Pawl Return Spring	—	—	—	—	—	15-4161	—	—	—	—	—
Gear Change Operating Lever complete (B31 B33)	—	—	—	—	—	65-3417	—	—	—	—	—
Do. (B32 B34)	—	—	—	—	—	65-3380	—	—	—	—	—
Gear Change Operating Pedal Clamp Bolt	—	—	—	—	—	65-3361	—	—	—	—	—
Do. Washer	—	—	—	—	—	K234A	—	—	—	—	—
Gear Change Operating Pedal Rubber	—	—	—	—	—	29-3250	—	—	—	—	—
Operating Plate and Pawl Arm Stop ..	—	—	—	—	—	15-4228	—	—	—	—	—
Do. Screw	—	—	—	—	—	M208(2)	—	—	—	—	—
Do. Nut	—	—	—	—	—	EA80(2)	—	—	—	—	—
Do. Washer (shakeproof) ..	—	—	—	—	—	36-382(2)	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

GEARBOX and CONTROL PARTS.



65-3417



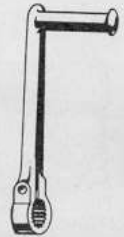
29-3250



67-3111



15-4249



65-3380



67-3147



67-3146



15-4139 15-4161



67-3112



15-4141 15-4142



15-4228



15-4138



15-4235



M208



67-3143



65-3361



21-5842



67-3144



15-4143



67-3145



K234A



EABO
M263



29-541
36-382

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

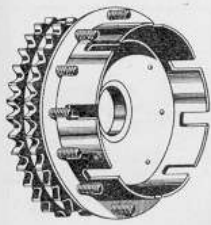
Gearbox and Control Parts—*continued.*

When no figures in brackets are shown, one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10 C11	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alley Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	A7	A7 Star Twin	A10 650c.c.
Ratchet Lever Sleeve Bush ..	—	—	—	—	—	15-4227	—	—	—	—	—
Pedal Shaft Bush	—	—	—	—	—	15-4226	—	—	—	—	—
Indexing Plunger complete ..	—	—	—	—	—	15-4241	—	—	—	—	—
Plunger only	—	—	—	—	—	15-4224	—	—	—	—	—
Indexing Plunger Sleeve ..	—	—	—	—	—	15-4223	—	—	—	—	—
Indexing Plunger Spring ..	—	—	—	—	—	15-4225	—	—	—	—	—
Gear Operating Lever	—	—	—	—	—	15-4239	—	—	—	—	—
Gear Control Link Pin	—	—	—	—	—	15-4221 (2)	—	—	—	—	—
Do. Split Pin	—	—	—	—	—	35-705 (2)	—	—	—	—	—
Gear Control Quadrant Spacing Collar	—	—	—	—	—	15-4233	—	—	—	—	—
Gear Control Link complete ..	—	—	—	—	—	15-4253	—	—	—	—	—
Gear Control Link Yoke	—	—	—	—	—	15-4254	—	—	—	—	—
Do. Adjuster	—	—	—	—	—	15-4255	—	—	—	—	—
Do. Nut	—	—	—	—	—	24-563	—	—	—	—	—
Gear Operating Lever Washer ..	—	—	—	—	—	15-4232	—	—	—	—	—
Operating Shaft	—	—	—	—	—	15-4229	—	—	—	—	—
Do. Washer	—	—	—	—	—	15-39	—	—	—	—	—
Operating Shaft Nut	—	—	—	—	—	EB171	—	—	—	—	—
Operating Shaft Clip Ring ..	—	—	—	—	—	15-4240	—	—	—	—	—
Operating Plate	—	—	—	—	—	15-4231	—	—	—	—	—
Ratchet Lever complete with sleeve	—	—	—	—	—	15-4206	—	—	—	—	—
Pawl Carrier Arm Assembly (top) complete	—	—	—	—	—	15-4242	—	—	—	—	—
Clutch Chainwheel complete ..	—	—	—	—	—	—	—	—	—	—	67-3260
Do. (B31)	—	—	—	—	—	65-3922	—	—	—	—	—
Do. (B32 B33 B34)	—	—	—	—	—	66-3908	—	—	—	—	—
Clutch Push Rod	—	—	—	—	—	—	—	—	—	—	67-3183
Do. (B31)	—	—	—	—	—	65-3940	—	—	—	—	—
Do. (B32 B33 B34)	—	—	—	—	—	66-3067	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

GEARBOX and CONTROL PARTS.



67-3260



65-3490

66-3067

67-3183



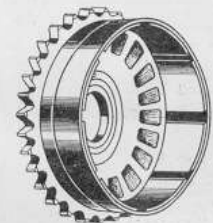
15-4206



15-4229



15-4231



65-3922
66-3908



15-4255



15-4253



15-4226
15-4227



15-4254



15-4239



15-4232



15-4240



15-4233



15-4221



15-39



15-4223



15-4225



EB171



24-563



15-4224



35-705

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

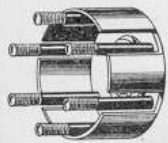
Gearbox and Control Parts—*continued.*

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10 C11	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	A7	A7 Star Twin	A10 650c.c.
Clutch Centre with studs	—	—	—	—	—	—	—	—	—	—	67-3237
Do. (B31)	—	—	—	—	—	66-3906	—	—	—	—	—
Do. (B32 B33 B34)	—	—	—	—	—	66-3903	—	—	—	—	—
Clutch Driving Plate complete	—	—	—	—	—	—	—	—	—	—	67-3242
Do. (B31)	—	—	—	—	—	65-3857(3)	—	—	—	—	—
Do. (B32 B33 B34)	—	—	—	—	—	65-3857(4)	—	—	—	—	—
Clutch Driven Plate	—	—	—	—	—	—	—	—	—	—	67-3240
Do. (B31)	—	—	—	—	—	65-3824(3)	—	—	—	—	—
Do. (B32 B33 B34)	—	—	—	—	—	65-3824(4)	—	—	—	—	—
Clutch Operating Lever complete	—	—	—	—	—	65-3383	—	—	—	—	67-3180
Clutch Thrust Washer	—	—	—	—	—	—	—	—	—	—	67-3250
Do.	—	—	—	—	—	—	—	—	—	—	67-3255
Do.	—	—	—	—	—	—	—	—	—	—	67-3256
Clutch Ballrace Ring	—	—	—	—	—	65-3912	—	—	—	—	—
Clutch Ballrace Retaining Ring	—	—	—	—	—	65-3910(2)	—	—	—	—	—
Clutch Ballrace Ring (inner)	—	—	—	—	—	65-3911	—	—	—	—	—
Clutch Sleeve	—	—	—	—	—	66-3799	—	—	—	—	—
Do. Collar	—	—	—	—	—	65-3833	—	—	—	—	—
Clutch Spring	—	—	66-3800(6)	66-3800(6)	—	66-3800(6)	—	66-3800(6)	—	—	67-3247(6)
Do. Cup	—	—	—	—	—	66-3781(6)	—	—	—	—	67-3248(6)
Clutch Spring Plate complete	—	—	—	—	—	—	—	—	—	—	67-3245
Clutch Thrust Washer Abutment Ring	—	—	—	—	—	—	—	—	—	—	67-3251
Clutch Centre and Mainshaft Nut	—	—	—	—	—	—	—	—	—	—	67-3257
Do. Washer (plain)	—	—	—	—	—	—	—	—	—	—	67-3253
Clutch Sleeve Plate	—	—	—	—	—	65-3816	—	—	—	—	—
Clutch Spring Retaining Stud Nut	—	—	—	—	—	M263(12)	—	—	—	—	—
Clutch Push Rod Lever	—	—	—	—	—	65-3360	—	—	—	—	65-3360
Do. Nut	—	—	—	—	—	15-1485	—	—	—	—	15-1485

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

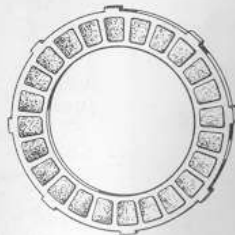
GEARBOX and CONTROL PARTS.



66-3903 66-3906



67-3240



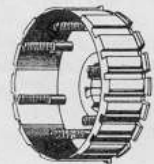
67-3242 65-3857



65-3824



67-3245



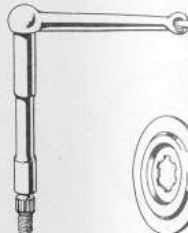
67-3237



65-3910



66-3799



65-3383



65-3816



67-3250
67-3255
67-3256



65-3912



65-3360



67-3248



67-3180



67-3253



65-3911



65-3833



67-3251



67-3247
66-3800



66-3781



15-1485



M263



67-3257

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—*continued.*

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10 C11	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	A7	A7 Star Twin	A10 650c.c.
Clutch Push Rod Lever Washer (plain)	—	—	—	—	—	K234A	—	—	—	—	K234A
Do. Split Pin	—	—	—	—	—	M626	—	—	—	—	M626
Clutch Push Rod Lever Adjusting Screw Nut	—	—	—	—	—	EB141	—	—	—	—	EB141
Clutch Chainwheel Rollers	—	—	—	—	—	—	—	—	—	—	26-650(18)
Clutch Push Rod Adjustment Screw complete	—	—	—	—	—	65-3403	—	—	—	—	65-3403
Clutch Actuating Cap with button Gearbox and Chaincase Oil Retain- ing Washer	—	—	—	—	—	65-3828	—	—	—	—	—
Clutch Cover	—	—	—	—	—	66-3090	—	—	—	—	67-3263
Do. Washer	—	—	—	—	—	—	—	—	—	—	67-3264
Clutch Cover Bolt Nut	—	—	—	—	—	—	—	—	—	—	67-3266 (12)
Clutch Cover (fitted on and after Engine No. YD-22001)	90-336	—	—	—	—	—	—	—	—	—	—
Do. Screw (fitted on and after Engine No. YD-22001)	90-368(3)	—	—	—	—	—	—	—	—	—	—
Do. Washer (fitted on and after Engine No. YD-22001)	29-3319(3)	—	—	—	—	—	—	—	—	—	—
Clutch Spring Cup Plate (fitted up to Engine No. YD-22000)	90-31	—	—	—	—	—	—	—	—	—	—
Do. (fitted on and after Engine No. YD-22001)	90-341	—	—	—	—	—	—	—	—	—	—
Clutch Spring Adjusting Nut	—	—	—	—	—	—	—	—	—	—	67-3249(6)

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

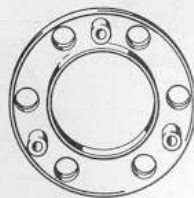
GEARBOX and CONTROL PARTS.



67-3249



65-3403



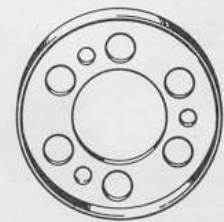
90-341



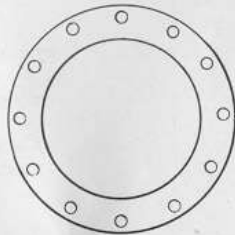
66-3090



26-650



90-336



67-3264



90-31



67-3263



65-3828



67-3266



90-368



EB141



M626



29-3319

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

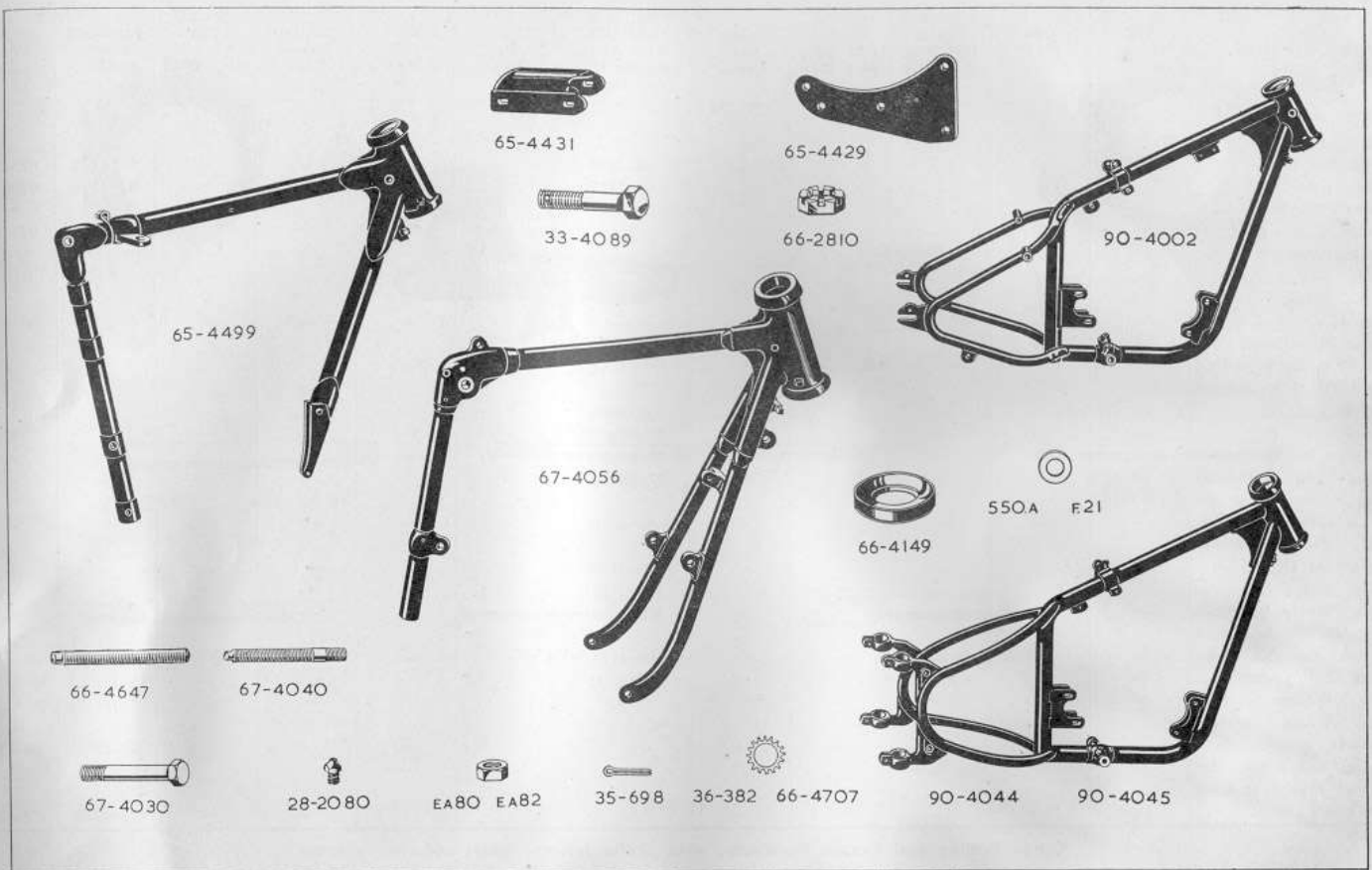
FRAME AND FITTINGS.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10 C11	Standard Frame B31 B32 B33 B34	Spring Frame B31 B32 B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	Standard Frame A10	Spring Frame A10
Frame complete (rigid)												
(Lucas electrical equipment) ..	90-4002	—	—	—	—	—	—	—	—	—	—	—
Do. (spring) do. ..	90-4045	—	—	—	—	—	—	—	—	—	—	—
Do. (rigid) do. ..												
(Colonial model) ..	90-4002/7	—	—	—	—	—	—	—	—	—	—	—
Do. (spring) do. ..												
(Colonial model) ..	90-4045/7	—	—	—	—	—	—	—	—	—	—	—
Frame complete (spring)												
(Wico-Pacy electrical equipment) ..	90-4044	—	—	—	—	—	—	—	—	—	—	—
Do. (spring) do. ..												
(Colonial model) ..	90-4044/7	—	—	—	—	—	—	—	—	—	—	—
Frame Front complete ..	—	—	—	—	—	65-4499	—	—	—	—	67-4056	67-4056
Ball Head Cup ..	—	—	—	—	—	66-4149(2)	—	—	—	—	66-4149(2)	66-4149(2)
Ball Head Grease Nipple ..	—	—	—	—	—	28-2080	—	—	—	—	28-2080	28-2080
Saddle Front Connecting Bolt ..	—	—	—	—	—	33-4089	—	—	—	—	67-4030	67-4030
Do. Nut ..	—	—	—	—	—	66-2810	—	—	—	—	EA82	EA82
Do. Split Pin ..	—	—	—	—	—	35-698	—	—	—	—	—	—
Do. Washer (shake-proof) ..	—	—	—	—	—	—	—	—	—	—	66-4707	66-4707
Do. Grease Nipple ..	—	—	—	—	—	28-2080	—	—	—	—	28-2080	28-2080
Saddle Rear Connecting Stud ..	—	—	—	—	—	66-4647(2)	—	—	—	—	67-4040(2)	67-4040(2)
Do. Nut ..	—	—	—	—	—	EA80(6)	—	—	—	—	EA80(4)	EA80(4)
Do. Washer (plain) ..	—	—	—	—	—	F21(6)	—	—	—	—	M550A(4)	M550A(4)
Engine Plate (front) ..	—	—	—	—	—	65-4429(2)	—	—	—	—	—	—
Do. Cover ..	—	—	—	—	—	65-4431	—	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

FRAME AND FITTINGS.



NOTE.—Figures in brackets denote number per set, *e.g.*, (2), 2 per set

Frame and Fittings—*continued.*

When no figures in brackets are shown one part constitutes a set.

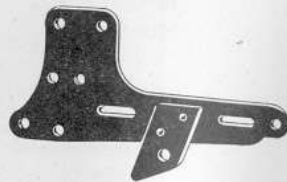
DESCRIPTION.	D1 125c.c.	C10 C11	Standard Frame B31 B32 B33 B34	Spring Frame B31 B32 B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	Standard Frame A10	Spring Frame A10
Engine Plate (front)												
complete (nearside) ..	—	—	—	—	—	65-4519	—	—	—	—	67-4171	67-4171
Do. (offside) ..	—	—	—	—	—	65-4517	—	—	—	—	67-4173	67-4173
Engine Plate Insert com- plete	—	—	—	—	—	—	—	—	—	—	67-4036	67-4036
Front Engine Plate Bolt	—	—	—	—	—	—	—	—	—	—	67-354	67-354
Do. Nut	—	—	—	—	—	—	—	—	—	—	EB171	EB171
Do. Washer (shake- proof)	—	—	—	—	—	—	—	—	—	—	66-4708	66-4708
Engine Plate Down Tube and Exhaust Pipe Stud (B31 B33) (crankcase shield fittings) ..	—	—	—	—	—	27-5683	—	—	—	—	—	—
Do. do.	—	—	—	—	—	27-5684(7)	—	—	—	—	—	—
Do. do. (B32 B34)	—	—	—	—	—	27-5683(3)	—	—	—	—	—	—
Do. do. (B32 B34)	—	—	—	—	—	27-5684(5)	—	—	—	—	—	—
Rear Engine Plate and Chainstay Bridge Bolt	—	—	—	—	—	65-4516	—	—	—	—	—	—
Engine Plate, Chainstay and Seat Tube Stud ..	—	—	—	—	—	66-4163	—	—	—	—	—	—
Do. Nut	—	—	—	—	—	EA82(19)	—	—	—	—	—	—
Do. Washer (spring)	—	—	—	—	—	K51A(19)	—	—	—	—	—	—
Backstay and Seat Lug Stud	—	—	66-4175	—	—	66-4175	—	—	—	—	66-4175	66-4175
Do. Nut	—	—	M202(2)	—	—	M202(2)	—	—	—	—	15-541(2)	15-541(2)
Do. Washer (plain)	—	—	—	—	—	15-431	—	—	—	—	M101A(2)	M101A(2)
Do. Washer (shake- proof)	—	—	—	—	—	—	—	—	—	—	66-4708	66-4708
Frame, Crankcase, Ex- haust Pipe Lug Stud (sidcar)	—	—	—	—	—	—	—	—	—	—	27-6275	27-6275

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

FRAME AND FITTINGS.



67-4171



65-4517

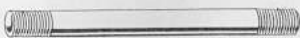
65-4519



67-4036



67-4173



27-5683

27-5684



27-6275



66-4163



66-4175



67-354



65-4516



M202



M101A



EA82



15-431



15-541
EB171



66-4708

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10 C11	Standard Frame B31 B32 B33 B34	Spring Frame B31 B32 B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	Standard Frame A10	Spring Frame A10
Frame, Crankcase, Exhaust Pipe Lug Stud (solo)	—	—	—	—	—	—	—	—	—	—	67-1251 EA82	67-1251 EA82
Do. Nut	—	—	—	—	—	—	—	—	—	—	—	—
Do. Washer (shake-proof)	—	—	—	—	—	—	—	—	—	—	66-4707	66-4707
Front Bottom Connecting Link (sidecar) ..	—	—	—	—	—	—	—	—	—	—	3-1718	3-1718
Adaptor (pillion footrest) (solo)	—	—	—	—	—	—	—	—	—	—	—	67-4121(2)
Do. (when sidecar is used)	—	—	—	—	—	—	—	—	—	—	—	67-4121
Rear Mudguard Stay Stud	—	—	—	—	—	—	—	—	—	—	—	67-4032(2)
Sidecar Chainstay Lug Stud	—	—	—	—	—	—	—	—	—	67-4120 M365A 35-4060	33-4160 M365A	67-4120 M365A
Do. Nut	—	—	—	—	—	—	—	—	—	—	—	—
Do. Locknut	—	—	—	—	—	—	—	—	—	—	—	—
Chainstay Bridge Clamp Bolt	—	—	—	—	—	—	—	—	—	—	67-4027 EB171	67-4027 EB171
Do. Nut	—	—	—	—	—	—	—	—	—	—	—	—
Do. Washer (shake-proof)	—	—	—	—	—	—	—	—	—	—	66-4708	66-4708
Seat Lug and Backstay Locating Tube ..	—	—	—	—	—	65-4488	—	—	—	—	67-4064	67-4064
Chainstays and Down Tube Locating Tube..	—	—	—	—	—	—	—	—	—	—	67-4065(2)	67-4065(2)
Rear Brake Pedal and Anchor Strap Stud ..	—	—	—	—	—	67-4032(2)	—	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

FRAME AND FITTINGS.



3-1718



33-4160



67-4120



65-4488



67-4064



67-1251



67-4027



67-4065



67-4121



67-4032



35-4060



EB171
M.365



66-4707
66-4708



EA.82

B.S.A. Spares are made
with the same accuracy
as the original parts in
your B.S.A. Motor Cycle.
It pays to have genuine
B.S.A. Spares.

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10 C11	Standard Frame B31 B32 B33 B34	Spring Frame B31 B32 B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	Standard Frame A10	Spring Frame A10
Backstay and Seat Lug Stud	—	—	—	—	—	—	—	66-4175	—	—	—	—
Do. Nut	—	—	—	—	—	—	—	M202(2)	—	—	—	—
Rear Wheel Adjusting Screw (B31 B33) ..	—	—	—	66-4603(2)	—	—	—	—	—	—	—	—
Do. (nearside) ..	—	—	—	—	—	—	—	—	—	—	67-4800	67-4800
Do. (offside) ..	—	—	—	—	—	—	—	—	—	—	67-4801	67-4801
Rear Wheel Adjusting Screw Spring ..	—	—	—	15-1312(2)	—	—	—	—	—	—	—	—
Do. Nut	—	—	—	—	—	—	—	—	—	—	1-6032(2)	1-6032(2)
Chainstay Lug Stud (M20 M33 sidecar) ..	—	—	—	—	—	—	—	33-4160	—	—	—	—
Do. Nut (M20 M33 sidecar) ..	—	—	—	—	—	—	—	M365A	—	—	—	—
Gearbox Connecting Bolt (rear)	—	—	—	—	65-4540	66-4168	65-4540	—	—	—	—	—
Do. (front)	—	—	—	—	—	15-476	—	—	—	—	—	—
Gearbox Connecting Bolt Nut	—	—	—	—	29-5315	EA82(4)	29-5315	—	—	—	—	—
Do. Washer (plain) ..	—	—	—	—	65-4541	—	65-4541	27-5676(2)	—	—	—	—
Gearbox Foot Setscrew Do. Washer (shake-proof)	—	—	—	—	—	—	—	—	—	—	67-4028(2)	67-4028(2)
Gearbox Fixing Bolt (top)	—	—	—	—	—	—	—	—	—	—	36-382(2)	36-382(2)
Do. Nut	—	—	—	—	—	—	—	—	—	—	67-4027	67-4027
Do. Washer (spring) ..	—	—	—	—	—	—	—	—	—	—	EB171	EB171
Gearbox Connecting Bolt Washer	—	—	—	—	65-4189	27-5676(2)	65-4189	—	—	—	N572	N572
Do. Washer (spring) ..	—	—	—	—	K51A	K51A(4)	K51A	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

FRAME AND FITTINGS.



33-4160



M365A



65-4540



66-4168



65-4189



66-4175



15-476



67-4027 67-4028



66-4603



67-4800
67-4801



15-1312



29-5315



1-6032
EB171



27-5676
65-4541



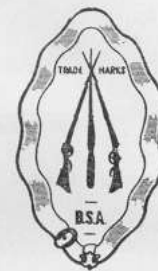
K51A
N572



EA82
M202



36-382



There's over 90 years' reputation
for Quality behind the B.S.A.
trade marks which are your
safeguard.

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

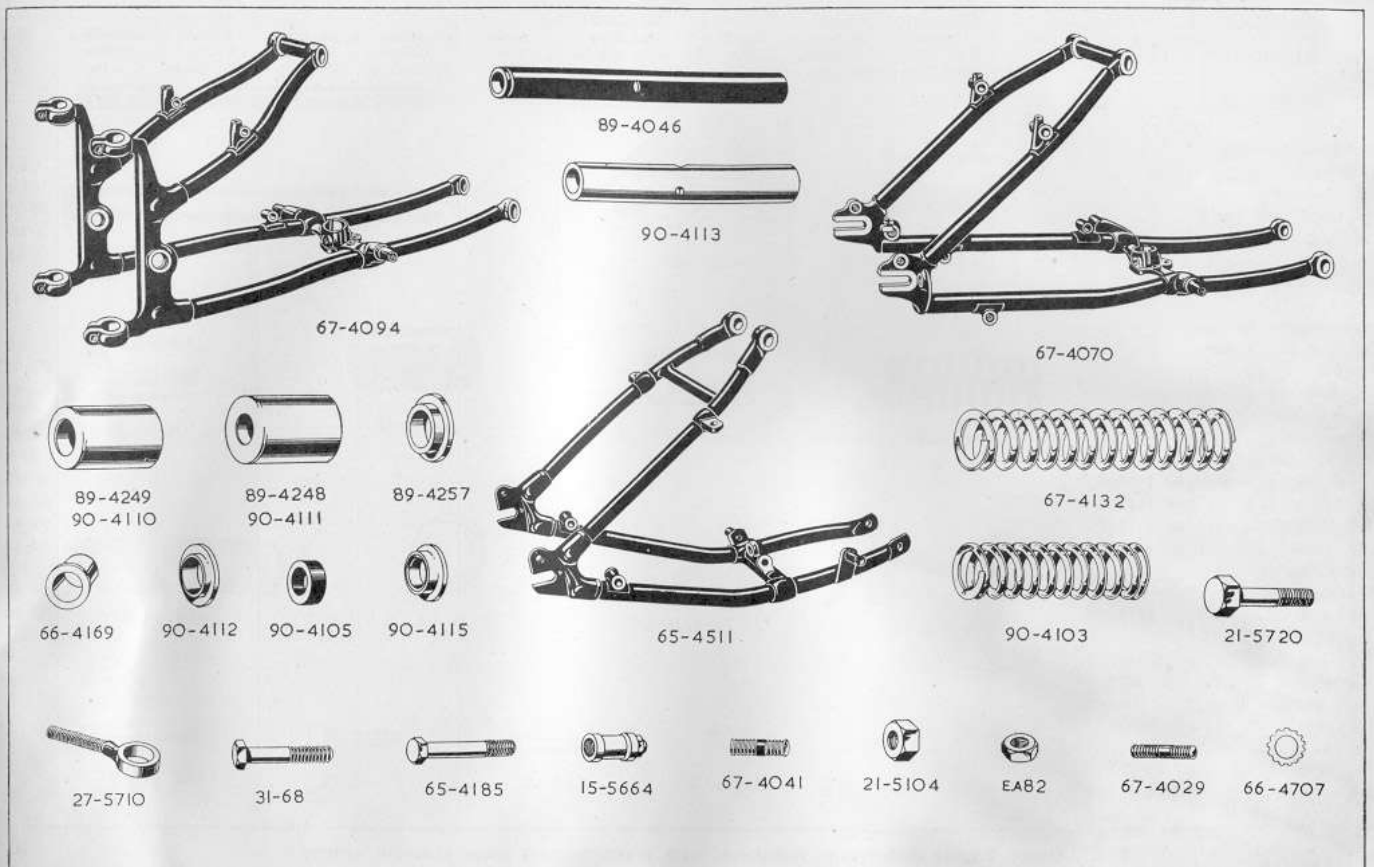
Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10 C11	Standard Frame B31 B32 B33 B34	Spring Frame B31 B32 B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	Standard Frame A10	Spring Frame A10
Gearbox Connecting Bolt												
Collar	—	—	—	—	—	66-4169	—	—	—	—	—	—
Gearbox Adjusting Screw	—	—	—	—	—	27-5710	—	—	—	—	—	—
Do. Nut	—	—	—	—	—	15-5664	—	—	—	—	—	—
Footrest Stnd (nearside)	—	—	—	—	—	—	—	—	67-4041	67-4041	67-4041	67-4041
Do. (offside) .. .	—	—	—	—	—	—	—	—	67-4029	67-4029	67-4029	67-4029
Chainstay and Backstay complete	—	—	—	—	—	65-4511	—	—	—	—	67-4070	67-4094
REAR SUSPENSION (Spring Frame)												
Plunger Tube assembled	90-4113(2)	—	—	—	—	—	—	—	—	—	—	89-4046(2)
Bolt (plunger to lug) ..	21-5720(2)	—	—	—	—	—	—	—	—	—	—	—
Bolt Nut	21-5104(2)	—	—	—	—	—	—	—	—	—	—	—
Do. Washer (shake- proof)	66-4707(2)	—	—	—	—	—	—	—	—	—	—	—
Plunger Stop Buffer (rubber)	90-4105(4)	—	—	—	—	—	—	—	—	—	—	—
Plunger Spring (top) ..	90-4103(2)	—	—	—	—	—	—	—	—	—	—	67-4132(2)
Plunger Spring Collar (top)	90-4115(2)	—	—	—	—	—	—	—	—	—	—	89-4257(2)
Do. (bottom)	90-4112(2)	—	—	—	—	—	—	—	—	—	—	—
Plunger Spring Shroud (outer)	90-4111(2)	—	—	—	—	—	—	—	—	—	—	89-4248(2)
Do. (inner)	90-4110(2)	—	—	—	—	—	—	—	—	—	—	89-4249(2)
Plunger Carrier Column												
Bolt (top)	—	—	—	65-4185(2)	—	—	65-4185(2)	—	—	—	—	31-68(2)
Do. Nut	—	—	—	—	—	—	—	—	—	—	—	EA82(4)
Do. Washer (shake- proof)	—	—	—	—	—	—	—	—	—	—	—	66-4707(4)

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

FRAME AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10 C11	Standard Frame B31 B32 B33 B34	Spring Frame B31 B32 B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	Standard Frame A10	Spring Frame A10
Rear Spindle Clamp Lug (offside)	—	—	—	—	—	—	—	—	—	—	—	67-4126
Do. (nearside) ..	—	—	—	—	—	—	—	—	—	—	—	67-4125
Clamp Lug Grease Nipple	—	—	—	—	—	—	—	—	—	—	—	28-2080(2)
Clamp Lug Bolt ..	—	—	—	—	—	—	—	—	—	—	—	3-1399(2)
Do. Nut	—	—	—	—	—	—	—	—	—	—	—	EA82(2)
Do. Washer (shake- proof)	—	—	—	—	—	—	—	—	—	—	—	66-4707(2)
Plunger Carrier Bottom Clip Bolt and Silencer Support	—	—	—	—	—	—	—	—	—	—	—	67-4128(2)
Do. Distance Washer	—	—	—	—	—	—	—	—	—	—	—	67-4129(2)
Plunger Carrier Column Screwed Plug ..	—	—	—	—	—	—	—	—	—	—	—	89-4045(2)
Lifting Handle ..	—	—	—	—	—	—	—	—	—	—	—	67-4130
Rebound Spring (bottom)	90-4104(2)	—	—	—	—	—	—	—	—	—	—	89-4259(2)
Do. Collar (top) ..	90-4112(2)	—	—	—	—	—	—	—	—	—	—	67-4127(2)
Do. Shroud (outer)	90-4120(2)	—	—	—	—	—	—	—	—	—	—	89-4240(2)
Do. (inner)	90-4119(2)	—	—	—	—	—	—	—	—	—	—	89-4241(2)
Rebound Spring Collar (bottom)	—	—	—	—	—	—	—	—	—	—	—	89-4258(2)
Plunger Column Assembly	90-4117(2)	—	—	—	—	—	—	—	—	—	—	89-4041(2)
Plunger Column Bolt (top) (nearside) ..	21-5677	—	—	—	—	—	—	—	—	—	—	—
Do. (offside)	21-5672	—	—	—	—	—	—	—	—	—	—	—
Plunger Column Bolt (bottom)	21-5669(2)	—	—	—	—	—	—	—	—	—	—	—
Do. Nut	21-5103(4)	—	—	—	—	—	—	—	—	—	—	—
Do. Washer (shake- proof)	36-382(4)	—	—	—	—	—	—	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

FRAME AND FITTINGS.



90-4117



89-4041



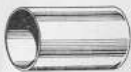
67-4125



89-4241



67-4126



90-4120



89-4240



90-4119



90-4104



89-4258



89-4259



67-4127



89-4045



67-4130



67-4128



21-5672 21-5677



21-5669



3-1399



67-4129



28-2080



21-5103



EA82



66-4707
36-382

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

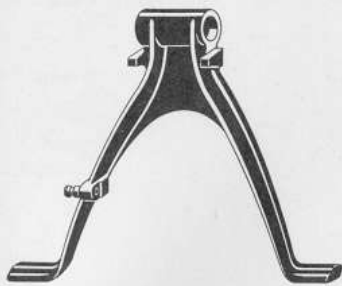
Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

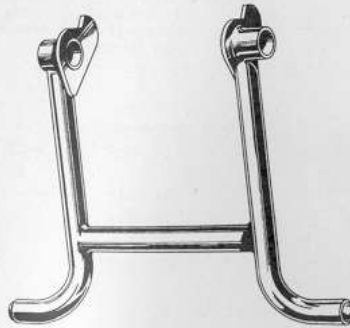
DESCRIPTION.	D1 125c.c.	C10 C11	Standard Frame B31 B32 B33 B34	Spring Frame B31 B32 B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	Standard Frame A10	Spring Frame A10
CENTRAL STAND												
Central Stand complete (Competition) (rigid and spring frame) ..	90-4721	—	—	—	—	—	—	—	—	—	—	—
Central Stand complete (Competition) ..	90-4712	—	—	—	—	—	—	—	—	—	—	—
Central Stand complete (spring frame) ..	90-4701	65-4755	—	—	—	—	—	—	—	—	67-4843	67-4843
Do. (B31 B33) ..	—	—	65-4755	65-4755	—	65-4755	—	—	—	—	—	—
Do. (B32 B34) ..	—	—	65-4757	65-4757	—	65-4757	—	—	—	—	—	—
Central Stand Stop Plate complete ..	90-4715	—	—	—	—	—	—	—	—	—	—	—
Do. Bolt ..	21-5452(2)	—	—	—	—	—	—	—	—	—	—	—
Do. Washer (shake- proof) ..	36-382(2)	—	—	—	—	—	—	—	—	—	—	—
Central Stand and Brake Pedal Pivot Sleeve ..	90-4708	—	—	—	—	—	—	—	—	—	—	—
Central Stand Connecting Link ..	90-4716	—	—	—	—	—	—	—	—	—	—	—
Do. Pivot Nut ..	21-5102	—	—	—	—	—	—	—	—	—	—	—
Do. Washer (plain) ..	27-8560	—	—	—	—	—	—	—	—	—	—	—
Do. Washer (shake- proof) ..	29-541	—	—	—	—	—	—	—	—	—	—	—
Central Stand Sleeve (offside) ..	90-4719	—	—	—	—	—	—	—	—	—	—	—
Central Stand Spring ..	90-4718	—	—	—	—	65-4727	—	—	—	—	—	—
Central Stand Pin ..	—	—	—	—	—	—	—	—	—	—	67-4848(2)	67-4848(2)
Do. Nut ..	—	—	—	—	—	—	—	—	—	—	21-431(2)	21-431(2)
Do. Washer (plain) ..	—	—	—	—	—	—	—	—	—	—	30-733(2)	30-733(2)

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

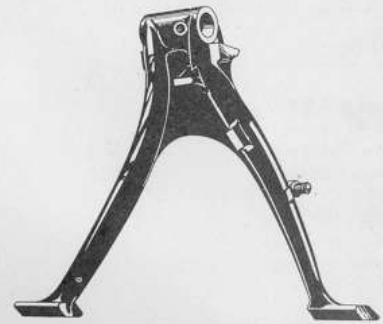
FRAME AND FITTINGS.



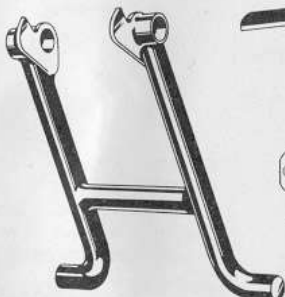
65-4755



90-4721



65-4757



90-4701



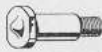
90-4715



90-4718



65-4727



67-4848



90-4708



90-4716



90-4719



27-8560



21-431



30-733



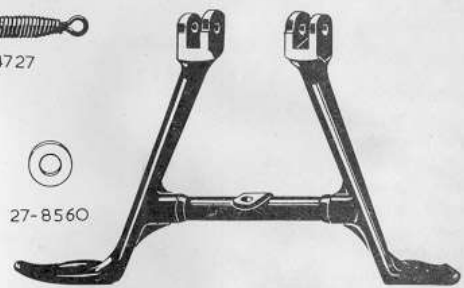
21-5102



21-5452



36-382
29-541



67-4843

NOTE.—Figures in brackets denote number per set, *e.g.*, (2), 2 per set.

Frame and Fittings—*continued.*

When no figures in brackets are shown one part constitutes a set.

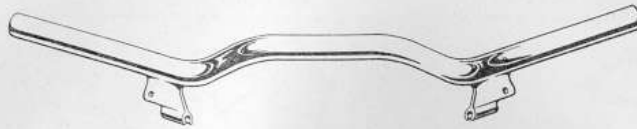
DESCRIPTION.	D1 125c.c.	C10 C11	Standard Frame B31 B32 B33 B34	Spring Frame B31 B32 B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	Standard Frame A10	Spring Frame A10
Central Stand Split Pin	—	—	—	—	—	—	—	—	—	—	35-698(2)	35-698(2)
Central Stand Engine Plate Distance Piece..	—	—	—	—	—	29-4840	—	—	—	—	—	—
Central Stand Grease Nipple	—	—	—	—	—	35-5016	—	—	—	—	28-2080(2)	28-2080(2)
Central Stand Stud ..	—	—	—	—	—	65-4728	—	—	—	—	—	—
Do. Nut	—	—	—	—	—	M202(2)	—	—	—	—	—	—
Do. Washer (spring)	—	—	—	—	—	M281A(2)	—	—	—	—	—	—
HANDLEBAR												
Handlebar complete (spring frame) ..	90-4970	—	—	—	—	—	—	—	—	—	—	—
Handlebar complete with pads	—	29-4201	—	—	—	—	—	—	—	—	—	—
Handlebar	—	—	—	—	—	65-4960	—	—	—	—	65-4960	65-4960
PROP STAND												
Prop Stand complete as- sembled	—	65-4734	—	—	—	65-4734	—	65-4734	—	67-4879	67-4879	67-4879
Prop Stand Leg only ..	—	65-4735	—	—	—	65-4735	—	65-4735	—	65-4735	65-4735	65-4735
Prop Stand Lug comp'te	—	—	—	—	65-4743	65-4739	65-4743	—	—	—	67-4880	67-4880
Prop Stand Spring ..	—	—	—	—	—	65-4742	—	—	—	—	65-4742	65-4742
Prop Stand Clip Bolt ..	—	—	—	—	—	28-2338(2)	—	—	—	—	28-2338(2)	28-2338(2)
Do. Washer (shake- proof)	—	—	—	—	—	36-382(2)	—	—	—	—	36-382(2)	36-382(2)

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

FRAME AND FITTINGS.



67-4880



90-4970



M202



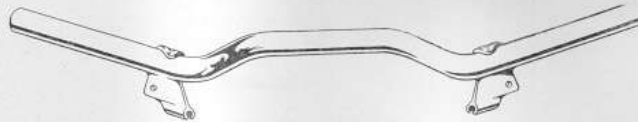
65-4739



65-4735



29-4840



29-4201



65-4743



65-4742



65-4728



28-2338



36-382



35-698



65-4960



35-5016



28-2080



M281A

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

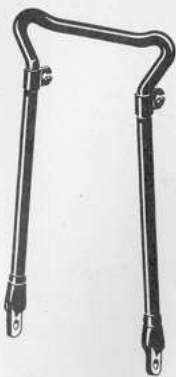
Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10 C11	Standard Frame B31 B32 B33 B34	Spring Frame B31 B32 B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	Standard Frame A10	Spring Frame A10
CARRIER												
Carrier complete ..	—	—	—	—	—	—	—	—	—	—	67-6921	67-6921
Carrier complete (spring frame) ..	90-6818	—	—	—	—	—	—	—	—	—	—	—
Do. (B31 B33 only) ..	—	—	—	—	—	65-6897	—	—	—	—	—	—
Carrier Fixing Screw ..	—	—	—	—	—	15-7161(4)	—	—	—	—	15-7161(4)	15-7161(4)
Do. Nut ..	—	—	—	—	—	M263(4)	—	—	—	—	M263(4)	M263(4)
Do. Washer (spring) ..	—	—	—	—	—	K197(4)	—	—	—	—	K197(4)	K197(4)
FRONT STAND												
Front Stand complete..	—	—	—	—	—	65-6608	—	—	—	—	67-6530	67-6530
Front Stand Fixing Bolt (fork end) ..	—	—	—	—	—	M413(2)	—	—	—	—	M413(2)	M413(2)
Do. Nut ..	—	—	—	—	—	EA111(2)	—	—	—	—	EA111(2)	EA111(2)
Do. Washer (spring) ..	—	—	—	—	—	24-8784(2)	—	—	—	—	24-8784(2)	24-8784(2)
Front Stand Mudguard Fixing Bolt ..	—	—	—	—	—	B751(2)	—	—	—	—	B751(2)	B751(2)
Do. Nut ..	—	—	—	—	—	15-447(2)	—	—	—	—	15-447(2)	15-447(2)
BATTERY CARRIER												
Battery Carrier complete (Lucas electrical equip- ment) ..	90-4659	—	—	—	—	—	—	—	—	—	—	—
Battery Carrier complete (B31 B33) ..	—	—	—	—	65-4667	—	—	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

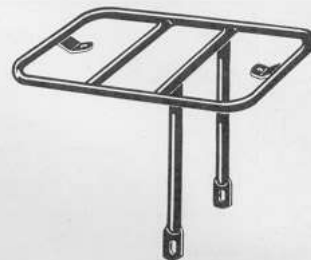
FRAME AND FITTINGS.



65-6608



90-4609



90-6818



67-6921 65-6897



67-6530



65-4667



M263 EAlll



15-447



K197 24-8784



M413



B.751

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

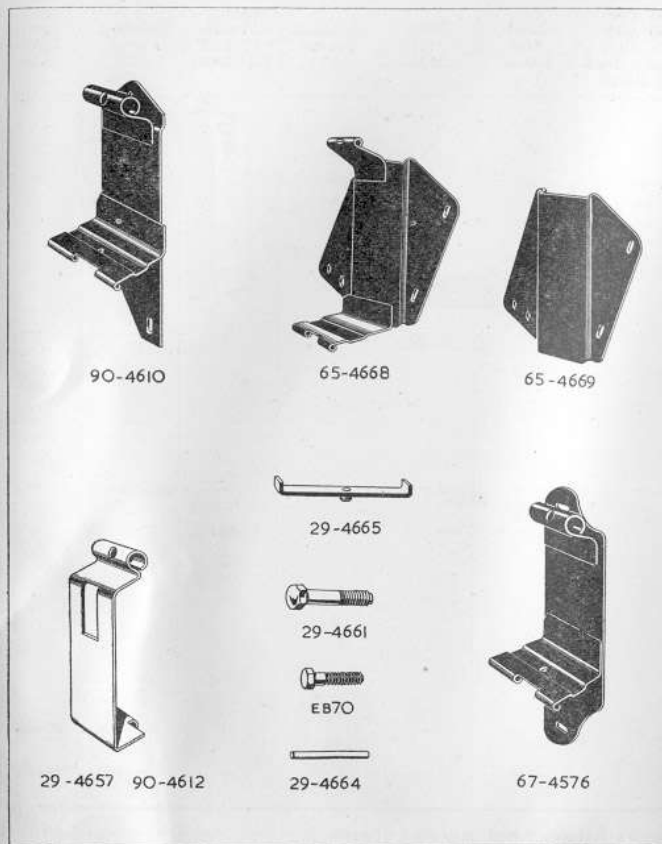
Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10 C11	Standard Frame B31 B32 B33 B34	Spring Frame B31 B32 B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	Standard Frame A10	Spring Frame A10
Battery Carrier Bracket (Lucas electrical equip- ment)	90-4610	—	—	—	—	—	—	—	—	—	—	—
Battery Carrier Bracket (B31 B33)	—	—	—	—	65-4668	—	—	—	—	—	—	—
Do. (B32 B34) (when lighting set is not re- quired)	—	—	—	—	65-4669	—	—	—	—	—	—	—
Battery Bracket complete	—	—	—	—	—	—	—	—	—	67-4576	—	—
Battery Strap (Lucas electrical equipment)	90-4612	—	—	—	—	—	—	—	—	—	—	—
Battery Locating Strip complete (B31 B33) ..	—	—	—	—	29-4665	—	—	—	—	—	—	—
Battery Locating Strip complete	—	—	—	—	—	—	—	—	—	29-4665	—	—
Battery Carrier Strap (B31 B33)	—	—	—	—	29-4657/3	—	—	—	—	—	—	—
Battery Strap Hinge Pin (Lucas electrical equip- ment)	29-4664	—	—	—	—	—	—	—	—	—	—	—
Battery Strap Hinge Pin (B31 B33)	—	—	—	—	29-4664	—	—	—	—	—	—	—
Battery Strap Bolt (Lucas electrical equipment)	29-4661	—	—	—	—	—	—	—	—	—	—	—
Do. (B31 B33) ..	—	—	—	—	29-4661	—	—	—	—	—	—	—
Battery Bracket and Oil Tank Fixing Bolt (B31 B33)	—	—	—	—	FB70(2)	—	—	—	—	—	—	—
Do. Washer (spring)	—	—	—	—	24-8784(5)	—	—	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

FRAME AND FITTINGS.



WASHERS (Shakeproof).

Component No.	Inside Diameter.
29-541	1/4"
29-3319	3/16"
36-399	3/8"
36-382	5/16"
36-341	5/16"
65-695	1/2"
66-4707	3/8"
66-4708	7/16"

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

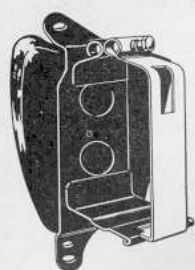
Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c	C10 C11	Standard Frame B31 B32 B33 B34	Spring Frame B31 B32 B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	Standard Frame A10	Spring Frame A10
Battery Carrier Swivel Block (tapped) (Lucas electrical equipment)	65-2353	—	—	—	—	—	—	—	—	—	—	—
Do. (B31 B33) ..	—	—	—	—	65-2353	—	—	—	—	—	—	—
Battery Carrier Swivel Block (plain) (Lucas electrical equipment)	65-2352	—	—	—	—	—	—	—	—	—	—	—
Battery Carrier Swivel Block (plain) (B31 B33)	—	—	—	—	65-2352	—	—	—	—	—	—	—
Battery Carrier Strap Saddle Washer (Lucas electrical equipment)	29-4662	—	—	—	—	—	—	—	—	—	—	—
Do. (B31 B33) ..	—	—	—	—	29-4662	—	—	—	—	—	—	—
Battery Locating Strip complete (Lucas elec- trical equipment) ..	90-4613	—	—	—	—	—	—	—	—	—	—	—
Battery Carrier Fixing Bolt (B31 B33) ..	—	—	—	—	M413(3)	—	—	—	—	—	—	—
Headlamp Bracket (Lucas electrical equipment)	90-5054	—	—	—	—	—	—	—	—	—	—	—
AIR CLEANER AND BATTERY CARRIER												
Air Cleaner and Battery Carrier complete (less element)	—	—	—	—	—	—	—	—	—	—	67-4594	67-4594
Battery Locating Strip complete	—	—	—	—	—	—	—	—	—	—	29-4665	29-4665

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

FRAME AND FITTINGS.



67-4594



90-5054



90-4613 29-4665



M413



65-2352



65-2353



29-4662

SPLIT PINS.

Component No.	Diameter.	Length.
35-698	1/16"	1"
35-701	1/16"	1/2"
35-705	3/32"	3/4"
35-706	3/32"	7/8"
35-707	3/32"	1"
35-709	3/32"	1-1/4"
35-710	1/8"	3/4"
EB77	3/32"	11/16"
35-700	1/16"	3/8"

NOTE.—Figures in brackets denote number per set, *e.g.*, (2), 2 per set.

Frame and Fittings—*continued.*

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10 C11	Standard Frame B31 B32 B33 B34	Spring Frame B31 B32 B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel ¹	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	Standard Frame A10	Spring Frame A10
Battery Carrier Strap ..	—	—	—	—	—	—	—	—	—	—	29-4657	29-4657
Battery Carrier Hinge Pin	—	—	—	—	—	—	—	—	—	—	29-4664	29-4664
Battery Carrier Swivel Block (tapped) ..	—	—	—	—	—	—	—	—	—	—	65-2353	65-2353
Do. (plain hole) ..	—	—	—	—	—	—	—	—	—	—	65-2352	65-2352
Battery Strap Bolt ..	—	—	—	—	—	—	—	—	—	—	29-4661	29-4661
Do. Saddle Washer ..	—	—	—	—	—	—	—	—	—	—	29-4662	29-4662
Air Cleaner Element ..	—	—	—	—	—	—	—	—	—	—	67-4600	67-4600
Do. Fixing Screw ..	—	—	—	—	—	—	—	—	—	—	K56(3)	K56(3)
Do. Washer (shake- proof)	—	—	—	—	—	—	—	—	—	—	29-3319(2)	29-3319(2)
Air Cleaner Fixing Screw	—	—	—	—	—	—	—	—	—	—	67-8313	67-8313
Do. Washer (shake- proof)	—	—	—	—	—	—	—	—	—	—	24-8784	24-8784
Air Cleaner and Carbu- retter Connecting Fer- rule	—	—	—	—	—	—	—	—	—	—	67-4589	67-4589
Do. Spring Clip ..	—	—	—	—	—	—	—	—	—	—	67-4588	67-4588

Quote Engine and Frame Numbers with prefix letters, when ordering spares.

FRAME AND FITTINGS.



67-4589



67-4600



67-4588



67-8313



29-4661



29-4664



65-2353



65-2352



K56



29-4662



24-8784 29-3319

STANDARD SPRING WASHERS (Single).

Component No.	Inside Diameter.
K51A	.390"
K197	.255"
M281A	.440"
M576B	.406"
N566	.343"
N572	.468"
N585	.406"
15-716	.453"
24-978	.255"
24-8784	.315"

STANDARD SPRING WASHERS (Double).

Component No.	Inside Diameter.
EB150	.380"
24-6035	.317"
27-6043	.437"

NOTE.—Figures in brackets denote number per set, e.g. (2), 2 per set.

FRONT FORK AND FITTINGS.

When no figures in brackets are shown one part constitutes a set.

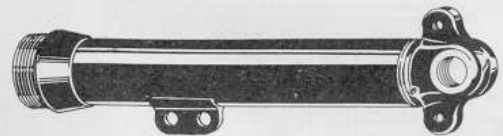
DESCRIPTION.	D1 125c.c.	C10 C11	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	A10 650c.c.
Front Fork assembled (B31 B33) (rigid frame)	—	—	65-5400	65-5400	—	65-5400	—	—	—	—	—
Lo. (B31 B33) (spring frame) ..	—	—	65-5400	65-5400	—	—	—	—	—	—	—
Do. (B32 B34) (rigid frame) ..	—	—	65-5401	65-5401	—	65-5403	—	—	—	—	—
Do. (B32 B34) (spring frame) ..	—	—	65-5401	65-5401	—	—	—	—	—	—	—
Front Fork complete (all models) 90-5001	—	—	—	—	—	—	—	—	—	—	—
Front Fork complete (Clubmans and Road Racing)	—	—	—	—	65-5402	—	65-5402	—	—	—	—
Front Fork complete (Trials and Scrambles)	—	—	—	—	65-5401	—	65-5401	—	—	—	—
Front Fork complete	—	—	—	—	—	—	—	—	67-5054	67-5054	67-5049
Front Fork Sliding Tube complete (offside) (Clubmans and Road Racing)	—	—	—	—	65-5420	—	65-5420	—	—	—	—
Do. (nearside) (Clubmans and Road Racing)	—	—	—	—	67-5057	—	67-5057	—	—	—	—
Steering Lock Stop complete (Club- mans and Road Racing) ..	—	—	—	—	65-5417	—	65-5417	—	—	—	—
Steering Damper Knob Securing Plate (Clubmans and Road Racing)	—	—	—	—	65-5421	—	65-5421	—	—	—	—
Handlebar Clip and Damper Knob Securing Plate Bolt (Clubmans and Road Racing)	—	—	—	—	EB68A(2)	—	EB68A(2)	—	—	—	—
Do. Washer (plain) (Clubmans and Road Racing)	—	—	—	—	F21(4)	—	F21(4)	—	—	—	—
Steering Head Dust Cap (all models) 65-5321	—	—	—	—	—	—	—	—	—	—	—
Steering Stem Cover (all models) 90-5539	—	—	—	—	—	66-5203	—	—	—	—	66-5203
Steering Stem Nut (all models) .. 90-5017	—	—	—	—	—	—	—	—	—	—	—
Steering Stem Locknut (all models) 90-5035	—	—	—	—	—	—	—	—	—	—	—
Steering Head Ballrace Cone (top) ..	—	—	—	—	—	65-5126	—	—	—	—	65-5126
Do. (bottom)	—	—	—	—	—	65-5127	—	—	—	—	65-5127

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

FRONT FORK AND FITTINGS.



67-5057



65-5420



65-5421



65-5417



90-5539 65-5321



EB68A



65-5203



65-5126 65-5127



90-5017



90-5035



F21

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

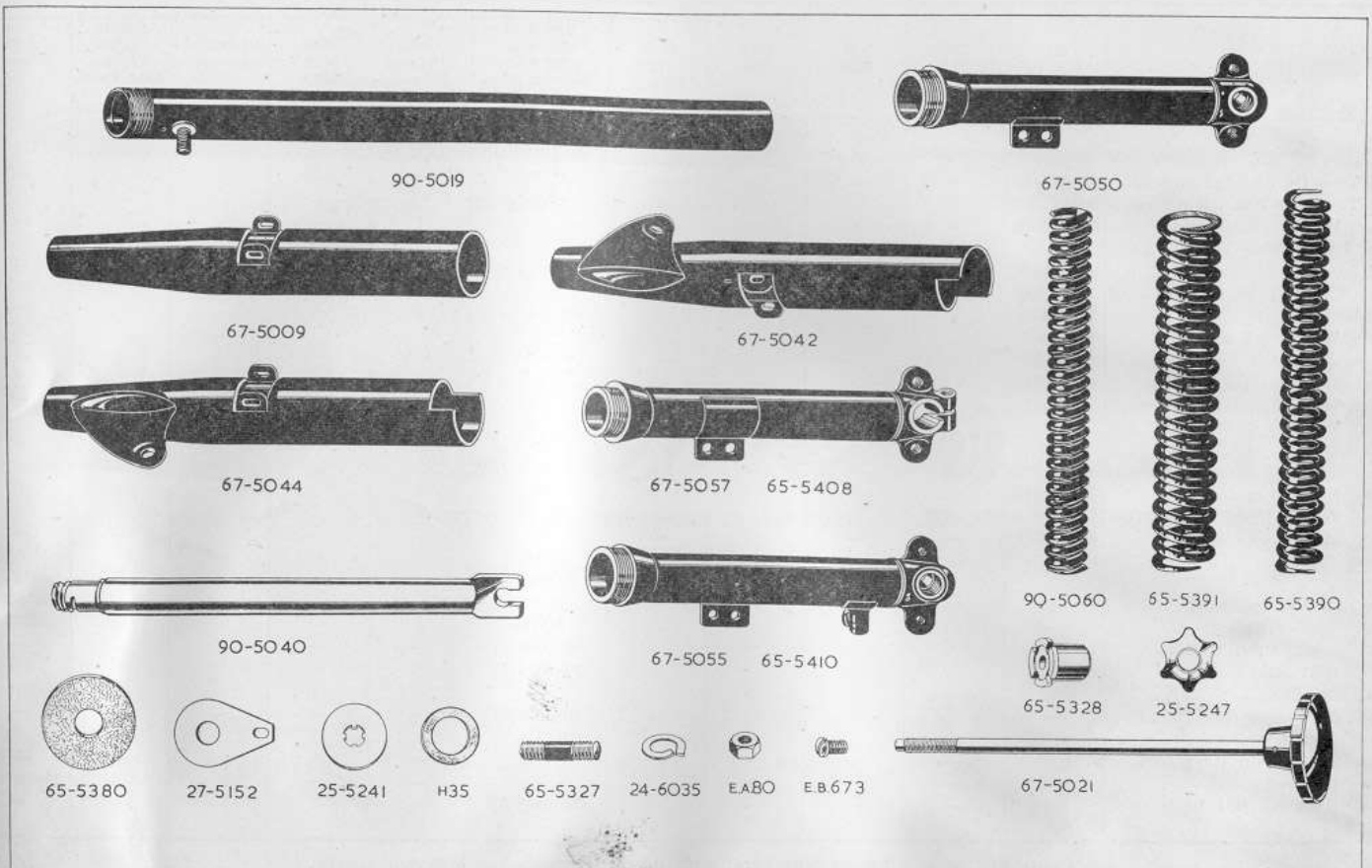
Front Fork and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10 C11	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	A10 650c.c.
Steering Head Damper Adjusting Rod complete	—	—	—	—	—	67-5021	—	—	—	—	67-5021
Steering Damper Star Washer ..	—	—	—	—	—	25-5247	—	—	—	—	25-5247
Steering Damper Bottom Plate ..	—	—	—	—	—	25-5241	—	—	—	—	25-5241
Steering Damper Friction Washer ..	—	—	—	—	—	65-5380(2)	—	—	—	—	65-5380(2)
Steering Damper Knob Spring Washer	—	—	—	—	—	24-6035	—	—	—	—	24-6035
Steering Damper Anchor Plate ..	—	—	—	—	—	27-5152	—	—	—	—	27-5152
Do. Stud	—	—	—	—	—	65-5327	—	—	—	—	65-5327
Do. Nut	—	—	—	—	—	EA80	—	—	—	—	EA80
Do. Washer (plain)	—	—	—	—	—	F21	—	—	—	—	F21
Do. Washer (shakeproof)	—	—	—	—	—	36-382	—	—	—	—	36-382
Steering Damper Centre	—	—	—	—	—	65-5328	—	—	—	—	65-5328
Front Fork Spring (sidecar machines)	—	—	—	—	—	—	—	65-5391(2)	65-5391(2)	65-5391(2)	65-5391(2)
Front Fork Spring (all models) ..	90-5060(2)	—	—	—	—	65-5390(2)	—	—	—	—	65-5390(2)
Fork End Drain Plug	—	—	—	—	—	EB673(2)	—	—	—	—	EB673(2)
Do. Washer (fibre)	—	—	—	—	—	H35(2)	—	—	—	—	H35(2)
Fork Tube (outer) complete (all models)	90-5019(2)	—	—	—	—	—	—	—	—	—	—
Fork Outer Sleeve complete (n'side)	—	—	—	—	—	—	—	—	—	—	67-5042
Do. (offside)	—	—	—	—	—	—	—	—	—	—	67-5044
Do. (nearside) (B31 B33)	—	—	—	—	—	67-5042	—	—	—	—	—
Do. (offside) (B31 B33)	—	—	—	—	—	67-5044	—	—	—	—	—
Fork Outer Sleeve (B32 B34) (when lighting set is not fitted) ..	—	—	—	—	—	67-5009(2)	—	—	—	—	—
Fork Sliding Tube complete (n'side)	—	—	—	—	—	65-5408	—	—	—	—	67-5057
Do. (offside)	—	—	—	—	—	65-5410	—	—	—	—	—
Fork Sliding Tube complete (o'side)	—	—	—	—	—	—	—	—	67-5055	67-5055	67-5050
Front Fork Sliding Tube complete (alternative fitting to 90-5010) (all models)	90-5040(2)	—	—	—	—	—	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

FRONT FORK AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Front Fork and Fittings—*continued*.

When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	D1 125c.c.	C10 C11	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	A10 650c.c.
Fork Tube Gland Cover (all models)	90-5024(2)	—	—	—	—	—	—	—	—	—	—
Fork Tube Oil Seal (all models) ..	90-5044(2)	—	—	—	—	—	—	—	—	—	—
Fork Tube Top Nut (all models)	90-5027(2)	—	—	—	—	—	—	—	—	—	—
Do. Washer (all models) ..	90-5028(2)	—	—	—	—	—	—	—	—	—	—
Front Fork Sliding Tube complete (all models)	90-5010(2)	—	—	—	—	—	—	—	—	—	—
Fork Outer Tube Greaser (all models)	28-2080(2)	—	—	—	—	—	—	—	—	—	—
Do. Washer (all models) ..	1-6033(2)	—	—	—	—	—	—	—	—	—	—
Headlamp Bracket (spring frame)	90-5054	—	—	—	—	—	—	—	—	—	—
Do. Stud Nut (all models) ..	21-5103(2)	—	—	—	—	—	—	—	—	—	—
Do. Washer (plain) (all models)	K65(4)	—	—	—	—	—	—	—	—	—	—
Do. Washer (shakeproof) (all models)	36-382(2)	—	—	—	—	—	—	—	—	—	—
Front Spring Top Scroll (all models)	90-5031(2)	—	—	—	—	—	—	—	—	—	—
Do. Nut (all models) ..	21-5104(2)	—	—	—	—	—	—	—	—	—	—
Do. Washer (shakeproof) (all models)	66-4707(2)	—	—	—	—	—	—	—	—	—	—
Sealing Tape	—	—	—	—	—	29-5322 (12)	—	—	—	—	29-5322 (12)
Fork End Bolt (nearside) ..	—	—	—	—	—	65-5295	—	—	—	—	65-5295
Do. Washer (spring) ..	—	—	—	—	—	M576B	—	—	—	—	M576B
Front Fork Shaft (B32 B34) ..	—	—	—	—	—	89-5061(2)	—	—	—	—	—
Do. (B31 B33)	—	—	—	—	—	67-5014(2)	—	—	—	—	—
Front Fork Shaft	—	—	—	—	—	—	—	—	—	—	67-5014(2)
Front Fork Bearing (top) (B32 B34)	—	—	—	—	—	89-5039(2)	—	—	—	—	—
Do. (top) (B31 B33) ..	—	—	—	—	—	29-5346(2)	—	—	—	—	—
Front Fork Bearing (top) ..	—	—	—	—	—	—	—	—	—	—	29-5346(2)
Do. (bottom)	—	—	—	—	—	—	—	—	—	—	29-5347(2)
Do. (bottom) (B31 B33) ..	—	—	—	—	—	29-5347(2)	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

FRONT FORK AND FITTINGS.



67-5014

89-5061



90-5010



90-5054



89-5039



29-5346



90-5027



90-5044



90-5024



29-5347



90-5028



65-5295



90-5031



1-6033



K65



28-2080



21-5104
21-5103



M57 6B

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Front Fork and Fittings—continued

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10 C11	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	A10 650c.c.
Front Fork Top Bearing Circlip ..	—	—	—	—	—	29-5320(2)	—	—	—	—	29-5320(2)
Front Fork Shaft Plug	—	—	—	—	—	29-5283(2)	—	—	—	—	—
Front Fork Oil Seal Holder complete	—	—	—	—	—	29-5310/3 (2)	—	—	—	—	29-5310/3 (2)
Do. (M33 only)	—	—	—	—	—	—	—	29-5310/3	—	—	—
Front Fork Oil Seal	—	—	—	—	—	29-5313(2)	—	—	—	—	29-5313(2)
Fork Bottom Yoke complete (all models)	90-5004	—	—	—	—	—	—	—	—	—	—
Fork Bottom Yoke complete	—	—	—	—	—	66-5089	—	—	—	—	66-5089
Fork Bottom Yoke Bolt	—	—	—	—	—	29-5289(2)	—	—	—	—	29-5289(2)
Do. Nut	—	—	—	—	—	EA80(2)	—	—	—	—	EA80(2)
Do. Washer (shakeproof) ..	—	—	—	—	—	36-382(2)	—	—	—	—	36-382(2)
Steering Stem Adjusting Sleeve ..	—	—	—	—	—	67-5023	—	—	—	—	67-5023
Do. Cap	—	—	—	—	—	67-5024	—	—	—	—	67-5024
Steering Stem Plug (required when bulb horn is not fitted) (all models)	90-5050	—	—	—	—	—	—	—	—	—	—
Front Fork Top Yoke (all models)	90-5048	—	—	—	—	66-5088	—	—	—	—	66-5088
Do. Bolt (all models)	21-5462	—	—	—	—	—	—	—	—	—	—
Do. Nut (all models)	21-5103	—	—	—	—	—	—	—	—	—	—
Do. Washer (all models)	15-5155(2)	—	—	—	—	—	—	—	—	—	—
Do. Seating Washer (all models)	90-5029(2)	—	—	—	—	—	—	—	—	—	—
Front Fork Top Yoke Clip Bolt ..	—	—	—	—	—	27-5135	—	—	—	—	27-5135
Do. Nut	—	—	—	—	—	29-5315	—	—	—	—	66-5097
Top Yoke Plate (fitted only when speedo head is removed) (all models)	90-5036	—	—	—	—	—	—	—	—	—	—
Do. Bolt (all models)	21-5401(2)	—	—	—	—	—	—	—	—	—	—
Do. Nut (all models)	21-5102(2)	—	—	—	—	—	—	—	—	—	—
Do. Washer (shakeproof) (all models)	29-541(2)	—	—	—	—	—	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

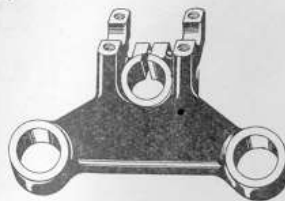
FRONT FORK AND FITTINGS.



90-5004



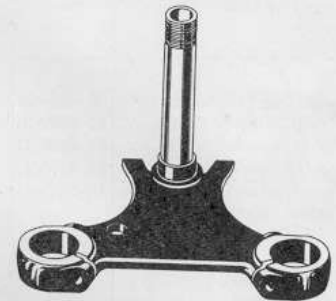
29-5310



66-5088



29-5313



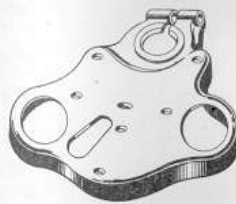
66-5089



21-5462



29-5289



90-5048



90-5029



67-5024



90-5050



29-5315



67-5023



29-5283



90-5036



29-5320



27-5135



21-5401



15-5155



66-5097



EABO



21-5102



21-5103



29-541 36-382

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set.

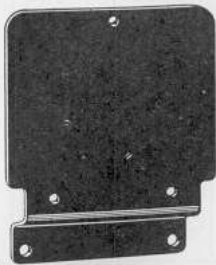
Front Fork and Fittings—*continued.*

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10 C11	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Ally Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Sprin. Frame A7 and Star Twin	A10 650c.c.
Handlebar Seating (all models) ..	90-5046(2)	—	—	—	—	—	—	—	—	—	—
Handlebar Clip (all models) ..	65-5333(2)	—	—	—	—	65-5333(2)	—	—	—	—	65-5333(2)
Do. Bolt (all models) ..	21-5670(4)	—	—	—	—	65-5334(4)	—	—	—	—	65-5334(4)
Do. Nut (all models) ..	21-5103(4)	—	—	—	—	—	—	—	—	—	—
Do. Washer (plain) (all models)	15-5155(4)	—	—	—	—	15-5155(4)	—	—	—	—	15-5155(4)
Do. Washer (shakeproof) (all models) ..	36-382(4)	—	—	—	—	—	—	—	—	—	—
Fork Tube Nut ..	—	—	—	—	—	65-5331(2)	—	—	—	—	65-5331(2)
Do. Washer (plain) ..	—	—	—	—	—	65-5332(2)	—	—	—	—	65-5332(2)
Top Bush Shim (.010") (as required)	—	—	—	—	—	29-5335	—	—	—	—	29-5335
Do. (.020") (as required) ..	—	—	—	—	—	29-5336	—	—	—	—	29-5336
Do. (.030") (as required) ..	—	—	—	—	—	29-5337	—	—	—	—	29-5337
Registration Number Plate (front) (B32 B34) ..	—	—	—	—	—	65-6615	—	—	—	—	—
Competition Number Plate (front) (B32 B34) ..	—	—	—	—	—	65-6616	—	—	—	—	—
Combined Number Plate Screw (B32 B34) ..	—	—	—	—	—	15-7161(3)	—	—	—	—	—
Do. Nut (B32 B34) ..	—	—	—	—	—	M263(3)	—	—	—	—	—
Front Number Plate Bracket (B32 B34) ..	—	—	—	—	—	65-6617	—	—	—	—	—
Do. Washer (plain) (B32 B34)	—	—	—	—	—	27-8560(6)	—	—	—	—	—
Do. Washer (spring) (B32 B34)	—	—	—	—	—	K197	—	—	—	—	—
Fork Leg Gaiter (fitted on and after Frame No. YD-24722) (rigid frame) ..	90-5057(2)	—	—	—	—	—	—	—	—	—	—
Fork Leg Gaiter (spring frame) ..	90-5057(2)	—	—	—	—	—	—	—	—	—	—
Gaiter Spring Clip (top) (fitted on and after Frame No. YD-24722) (rigid frame) ..	90-5058(2)	—	—	—	—	—	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

FRONT FORK and FITTINGS.



65-6616



65-6617



90-5057



65-6615



65-5334



15-7161



90-5058



65-5331



90-5046



65-5333



21-5670



65-5332



29-5335 29-5336
29-5337



15-5155



27-8560



21-5103



M263



K197



36-382

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set.

Front Fork and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c.	C10 C11	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	A10 650c.c.
Gaiter Spring Clip (top) (spring frame)	90-5058(2)	—	—	—	—	—	—	—	—	—	—
Gaiter Spring Clip (bottom) (fitted on and after Frame No. YD-24722) (rigid frame)	90-5059(2)	—	—	—	—	—	—	—	—	—	—
Gaiter Spring Clip (bottom) (rigid frame)	90-5059(2)	—	—	—	—	—	—	—	—	—	—
Headlamp Bracket and Bottom Yoke Clamp Stud (all models) ..	90-5051(2)	—	—	—	—	—	—	—	—	—	—
Do. Nut (all models)	90-5052(2)	—	—	—	—	—	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

FRONT FORK and FITTINGS.



90-5051



90-5058



90-5059



90-5002

WASHERS (Plain).

Component No.	Inside Diameter.	Component No.	Inside Diameter.
B751A	.255"	N144A	.752"
E28	.385"	S173	.218"
EA129	.380"	15-39	.505"
EB35	.502"	15-431	.442"
EB58	.275"	15-5155	.328"
EB76	.380"	24-5914	.505"
EB76A	.380"	24-7911	.380"
EB222	.192"	25-7180	.281"
F21	.317"	26-9461	.203"
K234A	.255"	27-1111	.443"
K359A	.317"	27-5676	.380"
M101A	.442"	27-5860	.255"

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

FRONT HUB and WHEEL FITTINGS.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Compet'n Spring Frame	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	A10 650c.c.
Front Wheel complete with spindle and bearings (less brake and tyre)	90-5500/ 18	90-5554/ 18	—	—	—	—	—	—	—	—	—
Front Wheel complete (less brake and tyre)	—	—	—	—	—	—	—	—	—	—	67-5542/17
Front Wheel complete (less brake and tyre) (Clubmans and Road Racing)	—	—	—	—	65-5925/19	—	65-5925/19	—	—	—	—
Do. (B31 B33)	—	—	—	—	—	65-5870/13	—	—	—	—	—
Do. (B32)	—	—	—	—	—	65-5915/15	—	—	—	—	—
Do. (B34)	—	—	—	—	—	65-5915/12	—	—	—	—	—
Front Wheel Rim	90-5504/ 18	90-5505/ 18	—	—	—	—	—	—	—	—	67-5543/ 17
Do. (B31 B33)	—	—	—	—	—	65-5871/13	—	—	—	—	—
Do. (B32)	—	—	—	—	—	65-5916/15	—	—	—	—	—
Do. (B34)	—	—	—	—	—	65-5916/12	—	—	—	—	—
Front Wheel Spoke (long) (Clubmans and Road Racing)	—	—	—	—	65-5926 (20)	—	65-5926 (20)	—	—	—	—
Do. (B31 B33)	—	—	—	—	—	65-5872(20)	—	—	—	—	—
Do. (B32 B34)	—	—	—	—	—	65-5537(20)	—	—	—	—	—
Do.	29-5846 (18)	29-5846 (18)	—	—	—	—	—	—	—	—	67-5545 (20)
Front Wheel Spoke (short) (Clubmans and Road Racing)	—	—	—	—	24-7014 (20)	—	24-7014 (20)	—	—	—	—
Do. (B31 B33)	—	—	—	—	—	65-5910(20)	—	—	—	—	—
Do. (B32 B34)	—	—	—	—	—	15-622(20)	—	—	—	—	—
Do.	27-7016 (18)	27-7016 (18)	—	—	—	—	—	—	—	—	67-5544 (20)

When ordering Wheels or Wheel parts particular note should be made as to size of tyre or rim.

FRONT HUB and WHEEL FITTINGS.



90-5504 67-5543 65-5871 65-5916 90-5505

65-5926 65-5872 65-5537 29-5846

67-5545

24-7014 65-5910 27-7016 15-622

67-5544

STANDARD BOLTS

("A"—Shank Length).

3/16"	"A"	1/4"	"A"
EB379	13/32"	B751	41/64"
EB673	11/32"	EA62	5/16"
K56	5/16"	EA76	1/2"
M168A	11/32"	EB112	7/8"
24-7065	1/4"	EB72	21/32"
1-4606	1/2"	K132	3/8"
		K132A	1/2"
		K231A	11/16"
		M204	23/32"
		M253	1-1/32"
		M284	7/16"
		M588	21/32"
		15-7161	1/2"
		24-225	3/4"
5/16"	"A"	3/8"	"A"
EB68A	1-3/16"	EB75A	7/8"
EB70	3/4"	65-4185	2-11/16"
M413	3/4"		
M447A	1-1/4"		
1-5069	5/8"		
15-480	1-7/64"		
15-1355	1-1/2"		
15-7354	5/8"		
27-6311	3/4"		
28-2338	23/32"		

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Front Hub and Wheel Fittings—*continued*.

When no figures in brackets are shown one part constitutes a set.

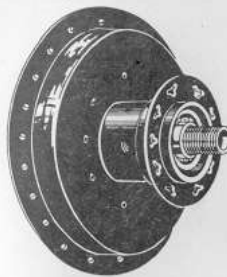
DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Competit'n Spring Frame	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B32 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	A10 650c.c.
Spoke Nipple.. .. .	27-6813 (36)	27-6813 (36)	—	—	—	27-6810(40)	—	—	—	—	27-6810 (40)
Front Hub Shell complete with spindle and bearings .. .	90-5509	90-5556	—	—	—	65-5876	—	—	—	—	67-5547
Do. (Clubmans and Road Racing) .. .	—	—	—	—	67-5547	—	67-5547	—	—	—	—
Front Brake Cover Plate complete (B31 B33) .. .	—	—	—	—	—	65-5895/7	—	—	—	—	—
Do. (B32 B34) .. .	—	—	—	—	—	65-5895/3	—	—	—	—	—
Front Brake Cover Plate complete Do. (Clubmans and Road Racing)	90-5526	90-5526	—	—	—	—	—	—	—	—	67-5555
Front Brake Cover Plate and Anchor Strap Nut (Clubmans and Road Racing) .. .	—	—	—	—	67-5555	—	67-5555	—	—	—	—
Do. .. .	—	—	—	—	15-541	—	15-541	—	—	—	—
Do. .. .	—	—	—	—	—	—	—	—	—	—	15-541
Do. Washer (spring) (Clubmans and Road Racing) .. .	—	—	—	—	15-716	—	15-716	—	—	—	—
Do. .. .	—	—	—	—	—	—	—	—	—	—	15-716
Front Brake Fulcrum and Adjusting Pin (Clubmans and Road Racing)	—	—	—	—	67-5576	—	67-5576	—	—	—	—
Do. .. .	—	—	—	—	—	—	—	—	—	—	67-5576
Do. Bolt (Clubmans and Road Racing) .. .	—	—	—	—	M413	—	M413	—	—	—	—
Do. .. .	—	—	—	—	—	—	—	—	—	—	M413
Do. Washer (Clubmans and Road Racing) .. .	—	—	—	—	25-6014	—	25-6014	—	—	—	—
Do. .. .	—	—	—	—	—	—	—	—	—	—	25-6014
Do. Washer (spring) (Clubmans and Road Racing) .. .	—	—	—	—	35-37	—	35-37	—	—	—	—
Do. .. .	—	—	—	—	—	—	—	—	—	—	35-37

When ordering Wheels or Wheel parts particular note should be made as to size of tyre and rim.

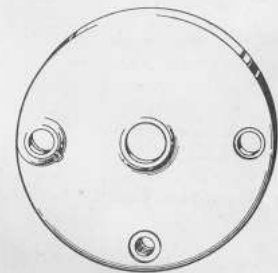
FRONT HUB and WHEEL FITTINGS.



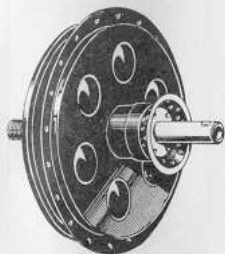
65-5895



65-5876



67-5555



67-5547



67-5576



25-6014



15-541



90-5526



M413



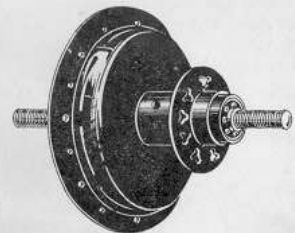
27-6813 27-6810



35-37



15-716



90-5509 90-5556

NOTE.—Figures in brackets denote number per set, e.g., (2) 2, per set.

Front Hub and Wheel Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Compet'n Spring Frame	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	A10 650c.c.
Front Brake Fulcrum Pin Grease Nipple (Clubmans and Road Racing)	—	—	—	—	28-2080	—	28-2080	—	—	—	—
Do.	—	—	—	—	—	—	—	—	—	—	28-2080
Front Brake Anchor Strap (Clubmans and Road Racing) ..	—	—	—	—	67-5578	—	67-5578	—	—	—	—
Do.	—	—	—	—	—	—	—	—	—	—	67-5578
Do. Bolt (Clubmans and Road Racing)	—	—	—	—	32-194(2)	—	32-194(2)	—	—	—	—
Do.	—	—	—	—	—	—	—	—	—	—	32-194(2)
Do. Nut (Clubmans and Road Racing)	—	—	—	—	EA80(2)	—	EA80(2)	—	—	—	—
Do. Washer (Clubmans and Road Racing)	—	—	—	—	36-382(2)	—	36-382(2)	—	—	—	—
Brake Shoe complete with lining..	90-5520(2)	90-5520(2)	—	—	—	65-5901(2)	—	—	—	—	67-5558(2)
Do. (Clubmans and Road Racing)	—	—	—	—	67-5558(2)	—	67-5558(2)	—	—	—	—
Brake Shoe Lining	90-5522(2)	90-5522(2)	—	—	—	65-5903(2)	—	—	—	—	67-5571(2)
Do. (Clubmans and Road Racing)	—	—	—	—	67-5571(2)	—	67-5571(2)	—	—	—	—
Front Brake Shoe Fulcrum Pin ..	—	—	—	—	—	65-5899	—	—	—	—	—
Do. Nut	—	—	—	—	—	24-5860	—	—	—	—	—
Do. Washer (serrated) ..	—	—	—	—	—	24-8045	—	—	—	—	—
Do. Rivet	90-5549	90-5549	—	—	—	35-6436(14)	—	—	—	—	—
	(14)	(14)	—	—	—	—	—	—	—	—	—
Do. (Clubmans and Road Racing)	—	—	—	—	67-5575	—	67-5575	—	—	—	—
	—	—	—	—	(14)	—	(14)	—	—	—	—
Do.	—	—	—	—	—	—	—	—	—	—	67-5575
	—	—	—	—	—	—	—	—	—	—	(14)
Brake Shoe Spring	65-5904(2)	65-5904(2)	—	—	—	65-5904(2)	—	—	—	—	65-5904(2)
Brake Cam complete	90-5533	90-5533	—	—	—	65-5905	—	—	—	—	67-5572
Do. (Clubmans and Road Racing)	—	—	—	—	67-5572	—	67-5572	—	—	—	—

When ordering Wheels or Wheel parts particular note should be made as to size of tyre and rim.

FRONT HUB and WHEEL FITTINGS.



67- 5558



67- 5578



65-5901



90-5520



67- 5571



65- 5905



67- 5572



90- 5533



65- 5904



65- 5903 90- 5522



65- 5899



32-194



24- 8045



24- 5860



EA 80



28- 2080



36- 382

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Front Hub and Wheel Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Competit'n Spring Frame	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B32 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	A10 650c.c.
Front Brake Shoe Cam Lever ..	—	—	—	—	—	65-5907	—	—	—	—	65-5907
Do. Nut	—	—	—	—	—	EB171	—	—	—	—	EB171
Do. Washer (plain) ..	—	—	—	—	—	15-431	—	—	—	—	15-431
Do. Washer (spring) ..	—	—	—	—	—	66-4708	—	—	—	—	66-4708
Brake Cam Oil Hole Cover ..	1-5325	1-5325	—	—	—	65-5674	—	—	—	—	—
Hub Bearing Thrust Washer ..	—	—	—	—	—	65-5884	—	—	—	—	—
Hub Bearing Distance Piece ..	90-5535	—	—	—	—	—	—	—	—	—	—
Hub Bearing Retaining Ring ..	—	—	—	—	—	65-5885	—	—	—	—	—
Bearing Locating Washer ..	90-5536	90-5536	—	—	—	—	—	—	—	—	—
Front Hub Bearing ..	90-5525(2)	90-5559(2)	—	—	—	65-5883(2)	—	—	—	—	65-5883
Do. Oil Retaining Washer (n'side)	—	—	—	—	—	—	—	—	—	—	67-5563
Do. (offside)	—	—	—	—	—	—	—	—	—	—	67-5564
Do. Oil Retaining Washer (nearside) (Clubmans and Road Racing)	—	—	—	—	67-5563	—	67-5563	—	—	—	—
Do. (offside) (Clubmans and Road Racing)	—	—	—	—	67-5564	—	67-5564	—	—	—	—
Front Hub Bearing Lock Ring Re- taining Pin (Clubmans and Road Racing)	—	—	—	—	35-701(2)	—	35-701(2)	—	—	—	—
Do.	—	—	—	—	—	—	—	—	—	—	35-701(2)
Bearing Abutment Ring	—	90-5560	—	—	—	—	—	—	—	—	—
Bearing Lock Ring	90-5537	—	—	—	—	—	—	—	—	—	—
Do. (offside) (Clubmans and Road Racing)	—	—	—	—	67-5562	—	67-5562	—	—	—	—
Do. (nearside)	—	—	—	—	—	—	—	—	—	—	67-5561
Do. (offside)	—	—	—	—	—	—	—	—	—	—	67-5562
Felt Retaining Washer (steel) ..	90-5538	—	—	—	—	65-5887	—	—	—	—	—
Do. (inner)	—	90-5561(2)	—	—	—	—	—	—	—	—	—
Hub Grease Nipple	28-2080	28-2080	—	—	—	15-5290	—	—	—	—	15-5290

When ordering Wheels or Wheel parts particular note should be made as to size of tyre and rim.

FRONT HUB and WHEEL FITTINGS.



67-5561



65-5907



67-5564



65-5884



65-5883



65-5887



90-5560



90-5525



67-5563



90-5561



90-5538



67-5562



65-5885



90-5559



90-5535



90-5536



90-5537



15-431



1-5325

65-5674



EB 171



15-5290



28-2080



35-701

NOTE.—Figures in brackets denote number per set, e.g., (2) 2 per set.

Front Hub and Wheel Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Compet'n Spring Frame	B31 B32	B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	A10 650c.c.
Felt Retaining Cup ..	90-5539(2)	90-5539(2)	—	—	—	65-5888	—	—	—	—	—
Front Hub Distance Collar ..	—	—	—	—	—	65-5890	—	—	—	—	—
Hub Felt Washer ..	90-5540(2)	90-5540(2)	—	—	—	65-5886	—	—	—	—	—
Front Hub Spindle ..	90-5541	90-5541	—	—	—	65-5894	—	—	—	—	67-5566
Do. (Clubmans and Road Racing)	—	—	—	—	67-5566	—	67-5566	—	—	—	—
Front Hub Spindle Sleeve ..	—	—	—	—	—	65-5889	—	—	—	—	67-5565
Do. (Clubmans and Road Racing)	—	—	—	—	67-5565	—	67-5565	—	—	—	—
Do. Nut ..	90-5542(2)	90-5542(2)	—	—	—	—	—	—	—	—	—
Do. Locknut ..	90-5543	90-5562	—	—	—	—	—	—	—	—	—
Hub Distance Piece ..	—	—	—	—	—	65-5891	—	—	—	—	—
Hub Spindle Nut Washer ..	—	29-8740(2)	—	—	—	—	—	—	—	—	—
Hub Spindle Distance Piece ..	—	—	—	—	—	65-5892	—	—	—	—	—
Spindle Shim (as required) ..	90-5545	90-5545	—	—	—	—	—	—	—	—	—
Hub Bearing Locknut ..	90-5546(2)	90-5546(2)	—	—	—	—	—	—	—	—	—
Cover Plate Locking Sleeve ..	90-5544	90-5563	—	—	—	—	—	—	—	—	—
Brake Operating Lever ..	90-5547	90-5547	—	—	—	—	—	—	—	—	—
Do. Nut ..	21-5103	21-5103	—	—	—	—	—	—	—	—	—
Do. Washer (plain) ..	15-5155	15-5155	—	—	—	—	—	—	—	—	—
Do. Washer (shakeproof) ..	36-382	36-382	—	—	—	—	—	—	—	—	—
Brake Operating Lever Toggle ..	29-5871	29-5871	—	—	—	—	—	—	—	—	—
Do. Screw ..	EB72	EB72	—	—	—	—	—	—	—	—	—
Do. Nut ..	EB102	EB102	—	—	—	—	—	—	—	—	—
Do. Washer (spring) ..	K197	K197	—	—	—	—	—	—	—	—	—
Front Wheel Cover Plate Nut ..	—	—	—	—	—	65-5893(2)	—	—	—	—	—

When ordering Wheels or Wheel parts particular note should be made as to size of tyre and rim.

FRONT HUB and WHEEL FITTINGS.



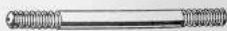
65-5894



67-5566



65-5889



90-5541



90-5547



65-5892



65-5888



67-5565



90-5539



65-5886



90-5562



90-5563



90-5542



29-5871



90-5546



65-5891



90-5544



EB72



65-5890



29-8740



90-5540



90-5543



21-5103 EB102



65-5893



90-5545



15-5155



36-382



K197

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

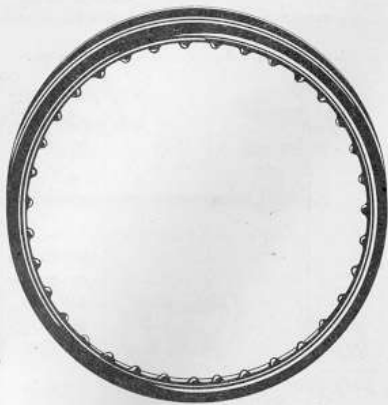
REAR HUB and WHEEL FITTINGS.

When no figures in brackets are shown, one part constitutes a set.

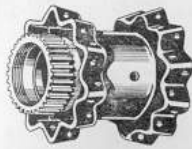
DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Compet'n Spring Frame	B31 B32 B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Rear Wheel complete with spindle and bearings (less brake and tyre)	90-6006	90-6080	—	—	—	—	—	—	—	—	—
Rear Wheel complete (less brake and tyre)	—	—	—	—	—	—	—	—	—	67-6011/ 17	67-6012/ 17
Do. (B31 B33)	—	—	—	—	65-6285/13	—	—	—	—	—	—
Do. (B32)	—	—	—	—	65-6286/15	—	—	—	—	—	—
Do. (B34)	—	—	—	—	65-6286/12	—	—	—	—	—	—
Rear Wheel Rim	90-5504	90-5505	—	—	—	—	—	—	—	67-6005/ 17	67-6005/ 17
Do. (B31 B33)	—	—	—	—	65-6263/13	—	—	—	—	—	—
Do. (B32)	—	—	—	—	65-6267/15	—	—	—	—	—	—
Do. (B34)	—	—	—	—	65-6267/12	—	—	—	—	—	—
Rear Wheel Spoke (right-hand) ..	29-5846 (18)	29-5846 (18)	—	—	24-7012(20)	—	—	—	—	67-6008 (20)	67-6008/3 (20)
Do. (left-hand)	15-7072 (18)	15-7072 (18)	—	—	65-6027(20)	—	—	—	—	67-6008 (20)	67-6008/3 (20)
Rear Wheel Spoke Nipple ..	27-6813 (36)	27-6813 (36)	—	—	27-6810(40)	—	—	—	—	27-6813 (40)	27-6813 (40)
Rear Hub Shell complete with bearings	—	—	—	—	65-6289	—	—	—	—	67-6136	67-6126
Rear Hub complete with spindle and bearings	90-6053	90-6083	—	—	—	—	—	—	—	—	—
Rear Hub Shell Washer (rubber) ..	—	—	—	—	—	—	—	—	—	67-6051	67-6051
Rear Hub Grease Nipple	28-2080	28-2080	—	—	15-5290	—	—	—	—	15-5290	15-5290
Cover Plate Locking Sleeve	90-6061	90-6061	—	—	—	—	—	—	—	—	—
Brake Shoe with lining	90-5520(2)	90-5520(2)	—	—	65-5901(2)	—	—	—	—	65-5901(2)	65-5901(2)
Brake Shoe Lining	90-5522(2)	90-5522(2)	—	—	65-5903(2)	—	—	—	—	65-5903(2)	65-5903(2)
Brake Shoe Lining Rivets	90-5549	90-5549	—	—	35-6436(14)	—	—	—	—	35-6436 (14)	35-6436 (14)

When ordering Wheels or Wheel parts particular note should be made as to size of tyre and rim.

REAR HUB and WHEEL FITTINGS.



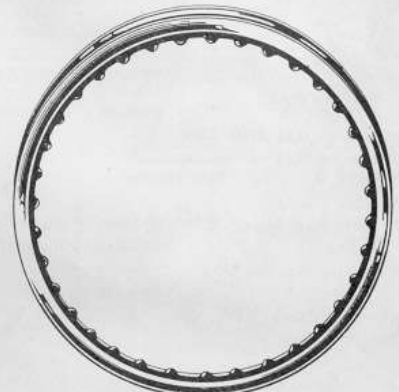
90-5504 90-5505



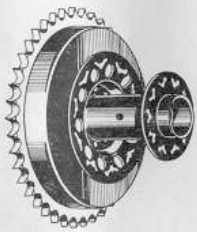
67-6126 67-6136



65-5901



67-6005 65-6267 65-6263



65-6289



24-7012 15-7072



27-6810
27-6813



67-6008



65-6027



28-2080



29-5846



67-6051



65-5903 90-5522



15-5290



90-6061



90-5520

NOTE.—Figures in brackets denote number per set, e.g., (2) 2 per set.

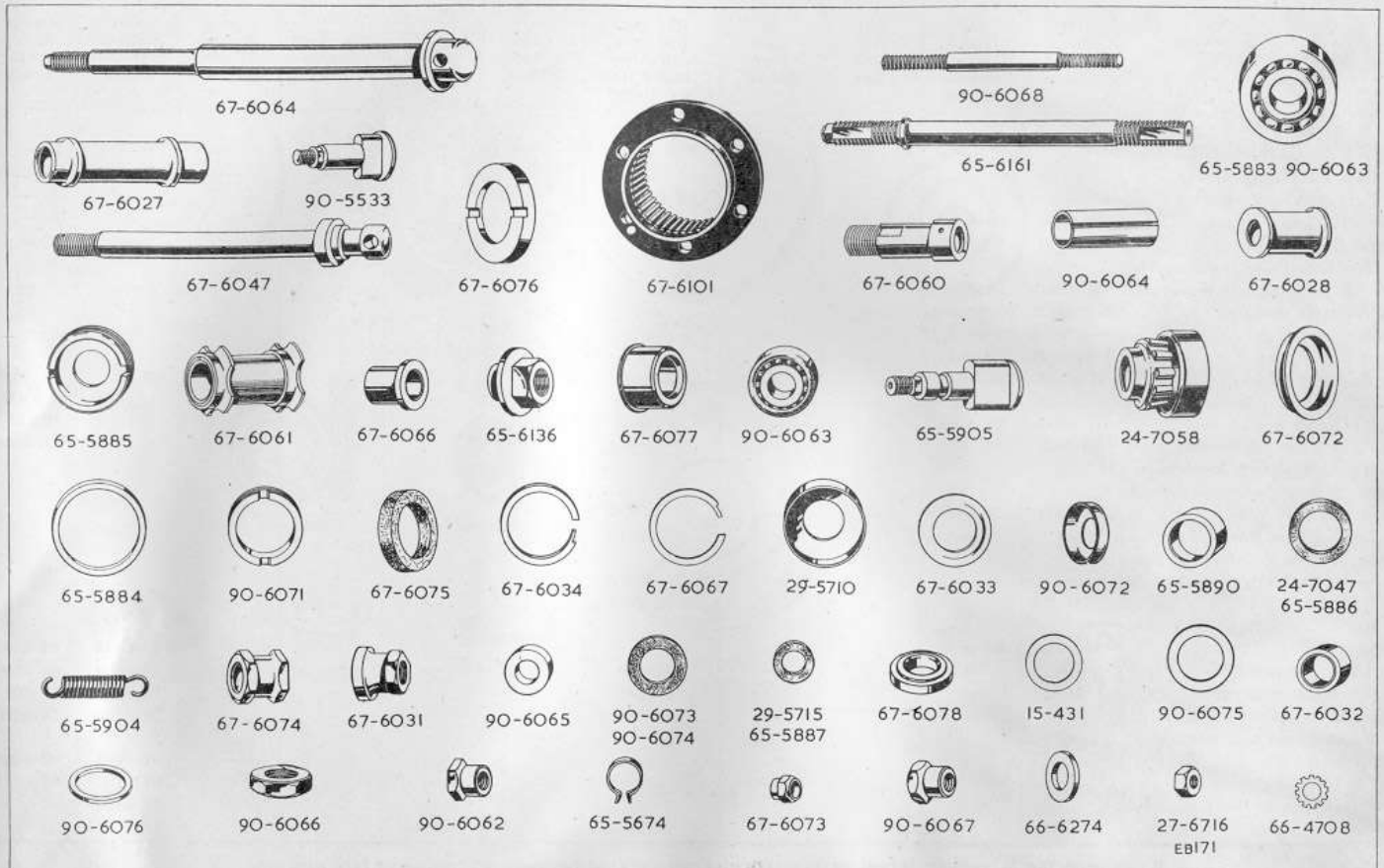
Rear Hub and Wheel Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Compet'n Spring Frame	B31 B32 B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Brake Shoe Spring	65-5904(2)	65-5904(2)	—	—	65-5904(2)	—	—	—	—	65-5904(2)	65-5904(2)
Brake Cam complete	90-5533	90-5533	—	—	65-5905	—	—	—	—	65-5905	65-5905
Brake Cam Bearing Oil Hole Clip	—	—	—	—	65-5674	—	—	—	—	65-5674	65-5674
Brake Cam Bearing Nut	—	—	—	—	EB171	—	—	—	—	—	—
Do. Washer	—	—	—	—	15-431	—	—	—	—	—	—
Do. Washer (shakeproof)	—	—	—	—	66-4708	—	—	—	—	—	—
Hub Bearing Distance Piece	90-6064	90-6064	—	—	—	—	—	—	—	—	—
Rear Hub Bearing	90-6063(2)	90-6063(2)	—	—	24-7058(2)	—	—	—	—	65-5883(3)	65-5883(2)
Do. Retaining Spring Ring	—	—	—	—	—	—	—	—	—	67-6034	—
Bearing Thrust Washer	90-6076	90-6076	—	—	—	—	—	—	—	65-5884	65-5884
Rear Hub Bearing Shim	—	—	—	—	—	—	—	—	—	67-6033	67-6072
Ballrace Retaining Ring	—	—	—	—	—	—	—	—	—	65-5885	67-6067
Bearing Locking Ring	90-6071	90-6071	—	—	—	—	—	—	—	—	67-6076(2)
Hub Felt Retaining Washer	90-6075(2)	90-6075(2)	—	—	29-5715(2)	—	66-6274(3)	—	—	65-5887	—
Felt Retaining Cup	90-6072(2)	90-6072(2)	—	—	29-5710(2)	—	—	—	—	—	—
Hub Felt Washer (nearside)	90-6074	90-6074	—	—	—	—	—	—	—	—	—
Do. (offside)	90-6073	90-6073	—	—	—	—	—	—	—	—	—
Hub Felt Washer	—	—	—	—	24-7047(2)	—	—	—	—	65-5886	67-6075
Rear Hub Spindle	90-6068	90-6068	—	—	65-6161	—	—	—	—	67-6047	67-6064
Do. Nut	90-6067	90-6067	—	—	65-6136(2)	—	—	—	—	67-6031	67-6073
Do. Locknut	90-6066	90-6066	—	—	27-6716	—	—	—	—	—	—
Hub Bearing Sleeve	—	—	—	—	—	—	—	—	—	67-6027	67-6060
Hub Bearing Locknut	90-6062	90-6062	—	—	—	—	—	—	—	—	67-6074
Bearing Distance Tube and Retainers	—	—	—	—	—	—	—	—	—	—	67-6061
Rear Hub Collar	—	—	—	—	—	—	—	—	—	67-6032	—
Do. (left-hand)	—	—	—	—	—	—	—	—	—	—	67-6078
Do. (right-hand)	—	—	—	—	—	—	—	—	—	—	67-6077
Rear Hub Driving Flange	—	—	—	—	—	—	—	—	—	67-6101	67-6101
Hub Distance Piece	90-6065	90-6065	—	—	—	—	—	—	—	65-5890	—
Do.	—	—	—	—	—	—	—	—	—	67-6028	67-6066

When ordering Wheels or Wheel parts particular note should be made as to size of tyre and rim.

REAR HUB and WHEEL FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

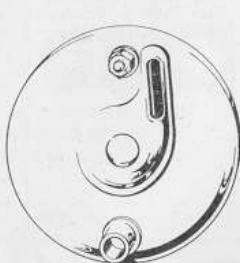
Rear Hub and Wheel Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

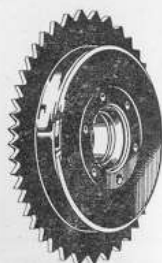
DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Compet'n Spring Frame	B31 B32 B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Rear Hug Grease Flinger Washer	—	—	—	—	29-5905	—	—	—	—	—	—
Rear Hub End Cover Plate	—	—	—	—	—	—	—	—	—	67-6133	67-6128
Rear Hub Adjusting Sleeve	—	—	—	—	65-5670(2)	—	—	—	—	—	—
Speedometer Drive	66-6266	66-6266	—	—	—	—	—	—	—	—	—
Speedo Drive Washer	29-8740	29-8740	—	—	—	—	—	—	—	—	—
Rear Hub Barrel Cap (when speedo is not fitted)	66-5541	66-5541	—	—	—	—	—	—	—	—	—
Chain Adjuster complete	90-6069(2)	90-6069(2)	—	—	—	—	—	—	—	—	—
Chain Adjuster Cap	90-6127(2)	90-6027(2)	—	—	—	—	—	—	—	—	—
Chain Adjuster Nut	1-4754(2)	1-4754(2)	—	—	—	—	—	—	—	—	—
Brake Operating Lever	90-6043	90-6043	—	—	65-6279	—	—	—	—	65-6279	67-6053
Do. Washer (plain)	15-5155	15-5155	—	—	—	—	—	—	—	15-431	15-431
Do. Nut	21-5103	21-5103	—	—	—	—	—	—	—	EB171	EB171
Do. Washer (shakeproof)	36-382	36-382	—	—	—	—	—	—	—	66-4708	66-4708
Rear Hub Barrel Cap Washer (re- places 29-8740 when speedo is not fitted)	24-5909	24-5909	—	—	—	—	—	—	—	—	—
Rear Brake Screw Swivel Pin	—	—	—	—	65-6274	—	—	—	—	—	—
Rear Brake Cover Plate with fixed fittings (B31 B33)	—	—	—	—	65-6276/7	—	—	—	—	—	—
Do. (B32 B34)	—	—	—	—	65-6276/3	—	—	—	—	—	—
Rear Brake Cover Plate with fixed fittings	90-6059	90-6059	—	—	—	—	—	—	—	67-6041	67-6085
Rear Brake Fulcrum Pin	—	—	—	—	65-5899	—	—	—	—	65-5899	65-5899
Do. Washer (serrated)	—	—	—	—	24-8045	—	—	—	—	24-8045	24-8045
Fulcrum Pin Locknut	—	—	—	—	24-5860	—	—	—	—	24-5860	24-5860
Rear Brake Drum and Chainwheel (42T) (solo)	—	—	—	—	—	—	—	—	—	67-6149	67-6150
Do. (49T) (sidecar)	—	—	—	—	—	—	—	—	—	67-6122	67-6124
Rear Brake Drum Bearing Sleeve	—	—	—	—	—	—	—	—	—	67-6030	—

When ordering Wheels or Wheel parts particular note should be made as to size of tyre and rim.

REAR HUB and WHEEL FITTINGS.



67-6085



67-6122 67-6149
67-6124 67-6150



67-6041



67-6133



90-6059



67-6128



66-6266



66-5541



65-6276



90-6043



65-5899



65-5670



65-6279



67-6053



29-5905



67-6030



24-8045



65-6274



90-6069



24-5909



15-5155



15-431



29-8740



90-6027



EB171 24-5860



1-4754

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Rear Hub and Wheel Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Compet'n Spring Frame	B31 B32 B33 B34	Gold Star 350c.c.	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Gold Star 500c.c.	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Rear Brake Drum Securing Bolt	—	—	—	—	—	—	—	—	—	67-6038(6)	67-6038(6)
Do. Locking Strip	—	—	—	—	—	—	—	—	—	67-6039(3)	67-6039(3)
Do. Nut	—	—	—	—	—	—	—	—	—	EB141(6)	EB141(6)
Rear Brake Outrigger Strap	—	—	—	—	—	—	—	—	—	67-6046	67-6081
Brake Drum and Chainwheel Ball Bearing	—	—	—	—	—	—	—	—	—	—	89-3022

When ordering Wheels or Wheel parts particular note should be made as to size of tyre and rim.

PERFECT IN EVERY PART—THAT'S
B.S.A.

REAR HUB and WHEEL FITTINGS.



67-6046



89-3022



67-6038



67-6081



67-6039



EB141

STANDARD NUTS.

3/16"	1/4"	5/16"	3/8"	7/16"	1/2"	9/16"
EB116	1-6032	EA111	EB141	K464A	EA60	15-1455
25-7151	K234B	24-563	EB201	24-5860	B906	EB114
1-4616	A223	EB129	EB106	EB171	24-7000	24-4255
15-8147	K457	24-6040	E19	15-541	27-6716	28-53
C2-158	EB102	15-6524	EB106A	M202	B813	—
—	M263	EA80	EA82	25-4325	—	—
—	EB113	24-5160	24-5764	15-152	—	—
—	—	—	24-5161	—	—	—

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

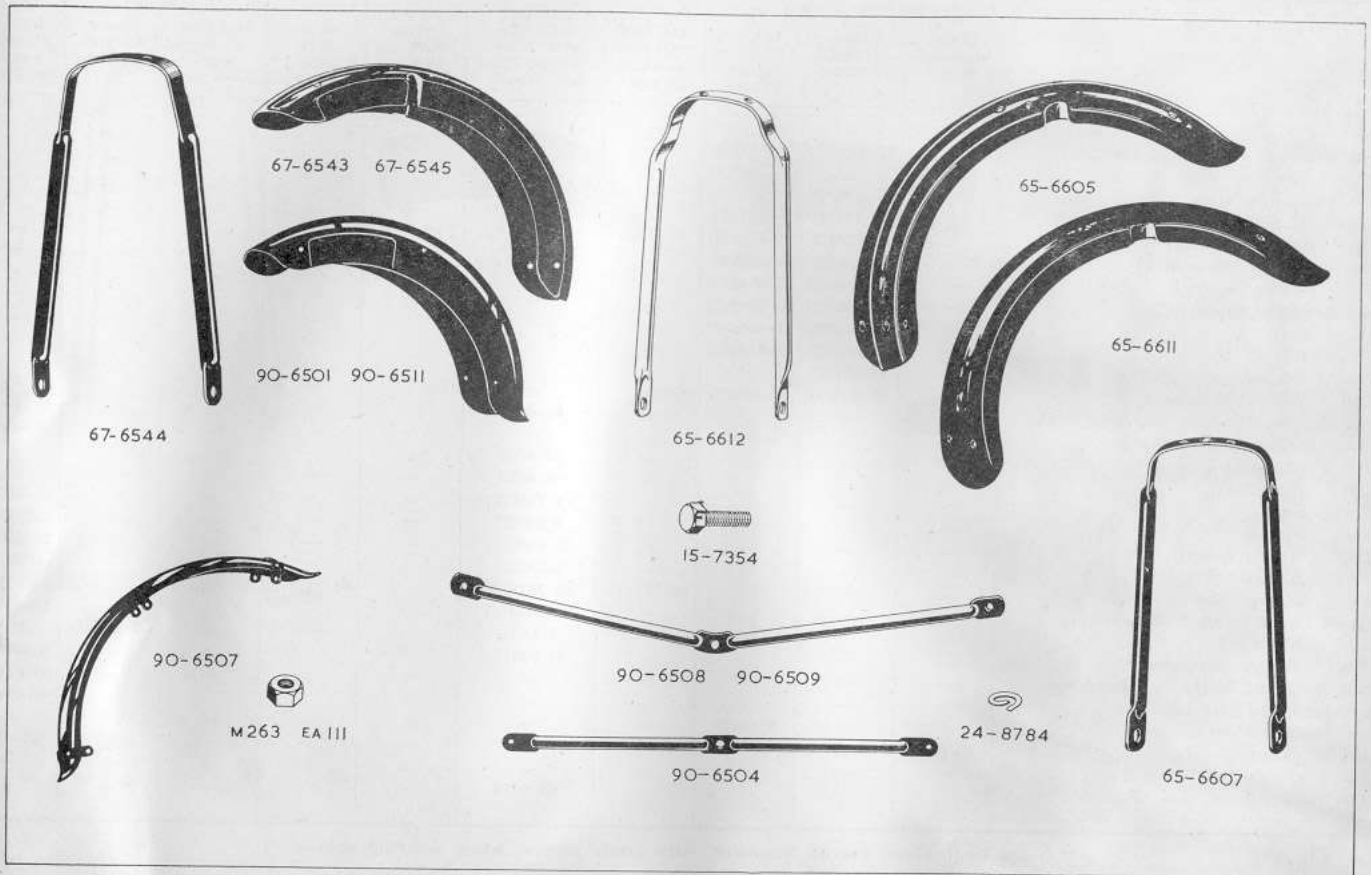
FRONT MUDGUARD and FITTINGS.

When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	D1 125c.c. Standard Frame	D1 125c.c. Spring Frame	D1 125c.c. Compet'n Spring Frame	B31 B32 B33 B34 Standard Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Spring Frame 350c.c. 500c.c. Gold Star	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	A10 650c.c. Standard and Sp. Frame
Front Mudguard with fixed fittings	—	90-6501	90-6507	—	—	—	—	—	—	67-6543
Do. (Australia only)	90-6511	90-6511	—	—	—	—	—	—	—	67-6545
Do. do. (Star Twin)	—	—	—	—	—	—	—	—	67-6543	—
Front Mudguard with fixed fittings (B31-B33)	—	—	—	—	65-6605	—	—	—	—	—
Do. (B32-B34)	—	—	—	—	65-6611/3	—	—	—	—	—
Front Mudguard Stay	—	90-6504(2)	—	—	—	—	—	—	—	67-6544
Do. (right-hand)	—	—	90-6508	—	—	—	—	—	—	—
Do. (left-hand)	—	—	90-6509	—	—	—	—	—	—	—
Do. (B31-B33)	—	—	—	—	65-6607	—	—	—	—	—
Do. (top) (B32-B34)	—	—	—	—	65-6612	—	—	—	—	—
Front Mudguard Stay Fixing Bolt (B31-B33)	—	—	—	—	15-7161(2)	—	—	—	—	—
Do. (B32-B34)	—	—	—	—	15-7161(4)	—	—	—	—	—
Do.	—	—	—	—	—	—	—	—	—	15-7161(2)
Fixing Bolt Nut	—	—	—	—	—	—	—	—	—	M263(2)
Do. (B31-B33)	—	—	—	—	M263(2)	—	—	—	—	—
Do. (B32-B34)	—	—	—	—	M263(4)	—	—	—	—	—
Do. Washer (plain)	—	—	—	—	—	—	—	—	—	27-8560(2)
Do. (B31-B34)	—	—	—	—	27-8560(2)	—	—	—	—	—
Do. (B32-B34)	—	—	—	—	27-8560(4)	—	—	—	—	—
Do. Washer (spring)	—	—	—	—	—	—	—	—	—	K197(2)
Do. (B31-B33)	—	—	—	—	K197(2)	—	—	—	—	—
Do. (B32-B34)	—	—	—	—	K197(4)	—	—	—	—	—
Front Mudguard Stay Fixing Bolt (fork end)	—	—	—	—	—	—	—	—	—	15-7354(2)
Do. (B31-B33)	—	—	—	—	15-7354(2)	—	—	—	—	—
Do. (B32-B34)	—	—	—	—	15-7354(4)	—	—	—	—	—
Do. Nut	—	—	—	—	—	—	—	—	—	EA111(2)
Do. (B31-B33)	—	—	—	—	EA111(2)	—	—	—	—	—
Do. (B32-B34)	—	—	—	—	EA111(4)	—	—	—	—	—
Do. Washer (spring)	—	—	—	—	—	—	—	—	—	24-8784(2)
Do. (B31-B33)	—	—	—	—	24-8784(2)	—	—	—	—	—
Do. (B32-B34)	—	—	—	—	24-8784(4)	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

FRONT MUDGUARD and FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Front Mudguard and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c. Standard Frame	D1 125c.c. Spring Frame	D1 125c.c. Compet'n Spring Frame	B31 B32 B33 B34 Standard Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Spring Frame 350c.c. 500c.c. Gold Star	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	A10 650c.c. Standard and Sp. Frame
Front Mudguard and Stay Screw	—	21-6172(4)	21-6172(4)	—	—	—	—	—	—	—
Do. Nut	—	21-5202(4)	21-5202(4)	—	—	—	—	—	—	—
Do. Washer (plain)	—	27-8560(8)	—	—	—	—	—	—	—	—
Do. Washer (shakeproof)	—	29-541(4)	29-541(4)	—	—	—	—	—	—	—
Front Mudguard Stay Nut	—	21-5203(2)	21-5203(2)	—	—	—	—	—	—	—
Do. Washer (shakeproof)	—	36-382(2)	36-382(2)	—	—	—	—	—	—	—
Do. Washer (spring)	—	27-6043(2)	27-6043(2)	—	—	—	—	—	—	—
Front Mudguard Support Clip	—	90-6505(2)	90-6505(2)	—	—	—	—	—	—	—
Do. Bolt	—	21-5452(2)	21-5452(2)	—	—	—	—	—	—	—
Do. Nut	—	21-5103(2)	21-5103(2)	—	—	—	—	—	—	—
Do. Washer	—	31-424(2)	—	—	—	—	—	—	—	—
Do. Washer (shakeproof)	—	36-382(2)	36-382(2)	—	—	—	—	—	—	—
Front Mudguard Bottom Stay (B32-B34)	—	—	—	65-6614	65-6614	—	—	—	—	—
Front Mudguard Support Bridge	—	—	—	—	—	—	—	—	—	65-6606
Do. (B31-B33)	—	—	—	—	65-6606	—	—	—	—	—
Do. (B32-B34)	—	—	—	—	65-6613	—	—	—	—	—
Do. Screw	—	—	—	—	15-7161(2)	—	—	—	—	15-7161(2)
Do. Nut	—	—	—	—	M263(2)	—	—	—	—	M263(2)
Do. Washer (plain)	—	—	—	—	27-8560(2)	—	—	—	—	27-8560(2)
Do. Washer (spring)	—	—	—	—	K197(2)	—	—	—	—	K197(2)
Do. Washer (fibre)	—	—	—	66-7518(2)	66-7518(2)	—	66-7518(2)	66-7518(2)	—	66-7518(2)
Support Bridge Fixing Bolt (bottom)	—	—	—	—	28-2338(4)	—	—	—	—	28-2338(4)
Do. Nut	—	—	—	—	EA80(4)	—	—	—	—	EA80(4)
Do. Washer (shakeproof)	—	—	—	—	35-382(2)	—	—	—	—	36-382(2)
Front Mudguard Bridge Stay Insulator	—	—	—	—	—	—	—	—	—	67-6546(2)
Front Mudguard Stay Insulator	—	—	—	—	—	—	—	—	—	67-6547(2)
Front Number Plate complete	—	—	65-6576	—	—	—	—	—	—	—
Do. (Australia only)	90-6512	90-6512	—	—	—	—	—	—	—	65-6576
Do. do. (Star Twin)	—	—	—	—	—	—	—	—	65-6576	—
Do. (B31-B33)	—	—	—	—	65-6576	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

FRONT MUDGUARD and FITTINGS.



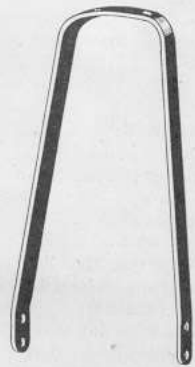
65-6614



65-6576



90 6512



65-6613



66-7518



67-6546



67-6547



90-6505



28-2338



65-6606



31-424



M 263



21-5203



21-5452



27-6043



21-6172



15-7161



36-382 29-541



21-5202

NOTE.—Figures in brackets denote numbers per set, e.g., (2), 2 per set.

Front Mudguard and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c. Standard Frame	D1 125c.c. Spring Frame	D1 125c.c. Compet'n Spring Frame	B31 B32 B33 B34 Standard Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	Spring Frame 350c.c. 500c.c. Gold Star	M20 M21 M33	Standard Frame A7	Spring Frame A7 and Star Twin	A10 650c.c. Standard and Sp. Frame
Front Number Plate Fixing Stud Nut (Australia only)	M263(2)	M263(2)	—	—	—	—	—	—	—	M263(2)
Do. do. (Star Twin) ..	—	—	—	—	—	—	—	—	M263(2)	—
Do.	—	—	M263(2)	—	—	—	—	—	—	—
Do. (B31-B33)	—	—	—	—	M263(2)	—	—	—	—	—
Do. Washer (spring)	—	—	K197(2)	—	—	—	—	—	—	—
Do. Washer (spring) (Australia only) ..	K197(2)	K197(2)	—	—	—	—	—	—	—	—
Do. do. (Star Twin)	—	—	—	—	—	—	—	—	K197(2)	—
Do. (spring)	—	—	—	—	—	—	—	—	—	K197(2)
Do. (B31-B33)	—	—	—	—	K197(2)	—	—	—	—	—
Number Plate Fixing Stud Washer (plain) ..	—	—	A176	—	—	—	—	—	—	—
Front Number Plate Fixing Hole Bolt (B32 B34)	—	—	—	—	—	—	—	—	—	—
Do. Nut (B32-B34)	—	—	—	—	15-7161(2)	—	—	—	—	—
Do. Washer (plain) (B32-B34)	—	—	—	—	M263(2)	—	—	—	—	—
Do. Washer (spring) (B32-B34)	—	—	—	—	27-8560(2)	—	—	—	—	—
	—	—	—	—	K197(2)	—	—	—	—	—

Quote Engine and Frame Numbers' with prefix, letters' when ordering spares.

LEAD THE WAY ON A
B.S.A.

ELECTRICAL EQUIPMENT.

J. LUCAS LTD., Great King Street, Birmingham.

DESCRIPTION.	DI	C10 C11	B31 B32 B33 B34	350-500c.c. Gold Star	M20 M21 M33	A7	500c.c. Star Twin	650c.c. A10
Headlamp	—	0554684	056204	056204	056204	056203	056203	056203
Headlamp (Green)	056278	—	—	—	—	—	—	—
Headlamp (Black)	056368	—	—	—	—	—	—	—
Tail Lamp	052307	052307	052307	052307	052307	052307	052307	052307
Distributor	—	40079 Clockwise 403022	—	—	—	—	—	—
Coil	45033B	—	—	—	—	—	—	—
Magdyno	—	—	045160	045160	045160	—	—	—
Dynamo	—	Anti-clock'ise 20010A	—	—	—	20010A	20010A	20010A
Magneto	—	—	—	—	—	045081	045081	045081
Battery	4099110	4080050	4080050	4080050	4080050	4080050	4080050	4080050
Electric Horn	—	069239	—	069239	069380	069239	069239	069239
Electric Horn (rigid frame)	—	—	069380	—	—	—	—	—
Electric Horn (spring frame)	—	—	069239	—	—	—	—	—
Electric Horn Push	—	762007	762007	762007	762007	762007	762007	762007
Regulator	—	37097A	37097A	37097A	37097A	37097A	37097A	37097A
Rectifier	47078A	—	—	—	—	—	—	—
Generator	47077A	—	—	—	—	—	—	—

CLEAR HOOTER LTD., 33, Hampton Street, Birmingham.

DESCRIPTION.	DI	—	—	—	—	—	—	—
Electric Horn	H.P. 150	—	—	—	—	—	—	—

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

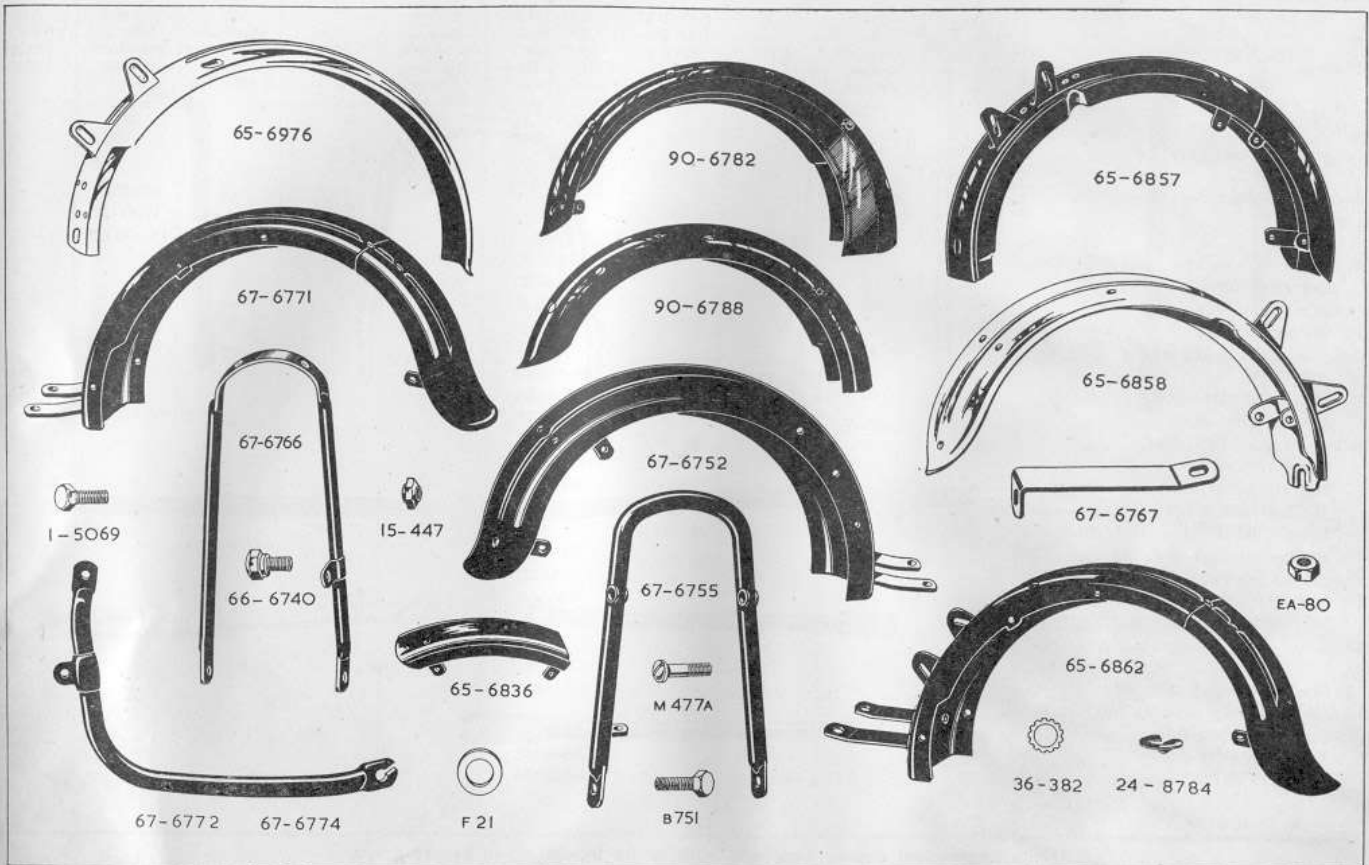
REAR MUDGUARD and FITTINGS.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Compet'n Spring Frame	C10 C11	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	350c.c. 500c.c. Gold Star Spring Frame	M20 M21 M33	A7 Standard and Spring Frame & Star T'n	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Rear Mudguard complete with fixed fittings..	90-6782	90-6788	—	—	—	—	—	—	67-6752	67-6771
Do. (B31-B33)	—	—	—	65-6862	65-6857	—	—	—	—	—
Do. (B32-B34)	—	—	—	65-6976/3	65-6858/3	—	—	—	—	—
Mudguard Support (offside), complete ..	—	—	—	—	—	—	—	—	—	67-6772
Do. (B31-B33)	—	—	—	67-6772	—	—	—	—	—	—
Mudguard Support (nearside), complete ..	—	—	—	—	—	—	—	—	—	67-6774
Do. (B31-B33)	—	—	—	67-6774	—	—	—	—	—	—
Mudguard Support Bolt (bottom)	—	—	—	—	—	—	—	—	—	B751(2)
Do. (B31-B33)	—	—	—	B751(2)	—	—	—	—	—	—
Do. Nut (bottom)	—	—	—	—	—	—	—	—	—	15-447'2)
Do. (B31-B33)	—	—	—	15-447(2)	—	—	—	—	—	—
Rear Mudguard Tail (B31-B33)	—	—	—	—	65-6836	—	—	—	—	—
Do. Bolt complete (B31-B33)	—	—	—	—	66-6740(2)	—	—	—	—	—
Lifting Handle and Rear Stay complete ..	—	—	—	—	—	—	—	—	67-6755	—
Lifting Handle and Rear Stay Bolt	—	—	—	—	—	—	—	—	M447A(2)	—
Do. Nut	—	—	—	—	—	—	—	—	EA80(2)	—
Do. Washer (spring)	—	—	—	—	—	—	—	—	24-8784(2)	—
Rear Mudguard Support Strap (offside) ..	—	—	—	—	—	—	—	—	67-6767	—
Do. (B31-B33)	—	—	—	67-6767	—	—	—	—	—	—
Rear Mudguard Support Strap (nearside) ..	—	—	—	—	—	—	—	—	67-6766	—
Do. (B31-B33)	—	—	—	67-6766	—	—	—	—	—	—
Rear Mudguard Support Strap Bolt	—	—	—	—	—	—	—	—	1-5069(2)	1-5069(2)
Do. (B31-B33)	—	—	—	1-5069(2)	—	—	—	—	—	—
Do. Nut	—	—	—	—	—	—	—	—	EA80(2)	EA80(2)
Do. (B31-B33)	—	—	—	EA80(2)	—	—	—	—	—	—
Do. Washer (plain)	—	—	—	—	—	—	—	—	F21(2)	F21(2)
Do. (B31-B33)	—	—	—	F21(2)	—	—	—	—	—	—
Do. Washer (shakeproof)	—	—	—	—	—	—	—	—	36-382(2)	36-382(2)
Do. (B31-B33)	—	—	—	36-382(2)	—	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

REAR MUDGUARDS and FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

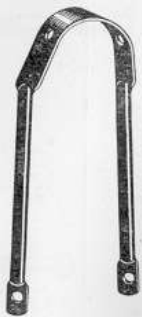
Rear Mudguard and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

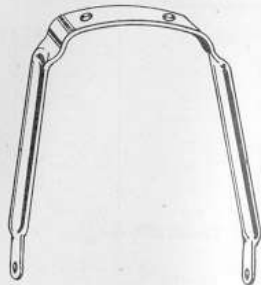
DESCRIPTION	D1 125c.c. Spring Frame	D1 125c.c. Competition Spring Frame	C10 C11	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	350c.c. 500c.c. Gold Star Spring Frame	M20 M21 M33	A7 Standard and Spring Frame & Star T'n	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Rear Mudguard Bottom Stay (offside) ..	90-6784	—	—	—	—	—	—	—	—	—
Do. (nearside)	90-6783	—	—	—	—	—	—	—	—	—
Rear Mudguard Bottom Stay complete ..	—	90-6789	—	—	—	—	—	—	67-6758	—
Bottom Stay Bolt	—	—	—	—	—	—	—	—	B751(2)	—
Do. Nut	—	—	—	—	—	—	—	—	15-447(2)	—
Rear Mudguard Bottom Stay Bolt (B31-B33)	—	—	—	—	K132A(2)	—	—	—	—	—
Do. Nut (B31-B33)	—	—	—	—	15-447(2)	—	—	—	—	—
Rear Mudguard Stay Nut	—	—	—	—	—	—	—	—	EB106(2)	—
Do. Washer (spring)	—	—	—	—	—	—	—	—	K51A(2)	—
Rear Mudguard Stay (upright)	—	90-6790	—	—	—	—	—	—	—	—
Do. (B32-B34)	—	—	—	—	65-6851/3	—	—	—	—	—
Do. (nearside) (B31-B33)	—	—	—	—	65-6838	—	—	—	—	—
Do. (offside) (B31-B33)	—	—	—	—	65-6837	—	—	—	—	—
Rear Mudguard Stay (B32-B34)	—	—	—	65-6977	—	—	—	—	—	—
Do. Screw (B32-B34)	—	—	—	15-7161(2)	15-7161(2)	—	—	—	—	—
Do. Nut (B32-B34)	—	—	—	M263(2)	M263(2)	—	—	—	—	—
Do. Washer (plain) (B32-B34)	—	—	—	27-8560(2)	27-8560(2)	—	—	—	—	—
Do. Washer (shakeproof) (B32-B34) ..	—	—	—	29-541(2)	—	—	—	—	—	—
Do. Washer (spring) (B32-B34)	—	—	—	—	K197(2)	—	—	—	—	—
Rear Mudguard Upright Stay Screw (B31-B33)	—	—	—	—	B751(2)	—	—	—	—	—
Do. Nut (B31-B33)	—	—	—	—	M263(2)	—	—	—	—	—
Do. Washer (plain) (B31-B33)	—	—	—	—	B751A(2)	—	—	—	—	—
Rear Mudguard Stay Fixing Stud Nut (B31-B33)	—	—	—	—	EB106(2)	—	—	—	—	—
Do. Washer (spring) (B31-B33)	—	—	—	—	M576b(2)	—	—	—	—	—
Mudguard Bottom Stay (offside) (B32-B34)	—	—	—	65-6983	—	—	—	—	—	—
Do. (nearside) (B32-B34)	—	—	—	65-6978	—	—	—	—	—	—
Do. (nearside) (B31-B33)	—	—	—	—	65-6842	—	—	—	—	—
Do. (offside) (B31-B33)	—	—	—	—	65-6840	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

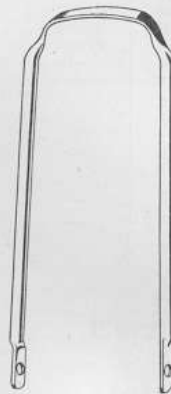
REAR MUDGUARD and FITTINGS.



90-6790



65-6977



65-6851



90-6789



90-6784



90-6783



65-6983



65-6978



65-6838



65-6837



B751A 27-8560



M263 EB 106



65-6840

65-6842

67-6758



29-541



15-477



K197

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Rear Mudguard and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Compet'n Spring Frame	C10 C11	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	350c.c. 500c.c. Gold Star Spring Frame	M20 M21 M33	A7 Standard and Spring Frame & Star T'n	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Mudguard Support Bracket Bolt	—	—	—	—	—	—	—	—	—	24-6770(2)
Do. (B31-B33)	—	—	—	24-6770(2)	—	—	—	—	—	—
Do. Nut	—	—	—	—	—	—	—	—	—	EA80(2)
Do. (B31-B33)	—	—	—	EA80(2)	—	—	—	—	—	—
Do. Washer (plain)	—	—	—	—	—	—	—	—	—	F21(2)
Do. (B31-B33)	—	—	—	F21(2)	—	—	—	—	—	—
Do. Washer (shakeproof)	—	—	—	—	—	—	—	—	—	36-382(2)
Do. (B31-B33)	—	—	—	36-382(2)	—	—	—	—	—	—
Mudguard Chainstay Bridge Bolt (B32-B34)	—	—	—	15-1355	—	—	—	—	—	—
Do.	—	—	—	—	27-6312	—	—	—	—	28-2338(2)
Do. (B31-B33)	—	—	—	28-2338(2)	—	—	—	—	—	—
Do. Washer (shakeproof)	—	—	—	36-382(2)	36-382	—	—	—	—	36-382(2)
Do. Nut	—	—	—	—	EA80	—	—	—	—	—
Mudguard Chainstay Bridge Screw Washer ..	—	—	—	—	M625	—	—	—	—	—
Chainstay Bridge Bolt Washer (B32-B34) ..	—	—	—	36-5344	—	—	—	—	—	—
Mudguard Fixing Bolt (offside)	—	—	—	—	—	—	—	—	—	67-4030
Do. (B31-B33)	—	—	—	67-4030	—	—	—	—	—	—
Do. Nut	—	—	—	—	—	—	—	—	—	EB106(3)
Do. Spacing Washer	—	—	—	—	—	—	—	—	—	67-6761(2)
Do. (B31-B33)	—	—	—	67-6761(3)	—	—	—	—	—	—
Do. Washer (spring)	—	—	—	—	—	—	—	—	—	K51A(2)
Do. (B31-B33)	—	—	—	K51A(2)	—	—	—	—	—	—
Mudguard Fixing Stud (nearside) (seatstay)	—	—	—	—	—	—	—	—	—	27-5684
Do. (B31-B33)	—	—	—	27-5684	—	—	—	—	—	—
Rear Mudguard and Carrier Stay Bolt (nearside)	21-5677	—	—	—	—	—	—	—	—	—
Do. (offside)	21-5672	—	—	—	—	—	—	—	—	—
Mudguard and Carrier Stay Nut	21-5103(2)	—	—	—	—	—	—	—	—	—
Do. Washer (shakeproof)	36-382(2)	—	—	—	—	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

REAR MUDGUARD and FITTINGS.



67-4030



21-5677



27-5684



27-6312



15-1355



21-5672



24-6770



67-6761



28-2338



F 21



36-5344
M 625



EA 80 EB 106



36-382



K 51A

BUY GENUINE B.S.A. SPARES

Every owner of a B.S.A.
Motor Cycle is strongly
advised to buy only
GENUINE B.S.A. SPARE
PARTS when replacements
become necessary.

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

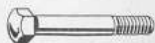
Rear Mudguard and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Compet'n Spring Frame	C10 C11	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	350c.c. 500c.c. Gold Star Spring Frame	M20 M21 M33	A7 Standard and Spring Frame & Star T'n	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Mudguard and Saddle Fixing Stud	90-6785	—	—	—	—	—	—	—	—	—
Do. Nut	21-5103(2)	—	—	—	—	—	—	—	—	—
Do. Washer (plain)	F21(4)	—	—	—	—	—	—	—	—	—
Do. Washer (shakeproof)	36-382(2)	—	—	—	—	—	—	—	—	—
Rear Mudguard Chainstay Bridge Fixing Bolt	—	—	—	—	—	—	—	—	28-2338(2)	—
Do. Washer (spring)	—	—	—	—	—	—	—	—	24-8784(2)	—
Rear Mudguard Fixing Bolt (offside)	—	—	—	—	—	—	—	—	67-6760	—
Do. (nearside)	—	—	—	—	—	—	—	—	65-4185	—
Rear Mudguard Fixing Bolt Nut	—	—	—	—	—	—	—	—	EA82(2)	—
Do. Washer (spring)	—	—	—	—	—	—	—	—	K51A(2)	—
Rear Mudguard Spacing Collar	—	—	—	—	—	—	—	—	67-6761(2)	—
Mudguard Stay and Lifting Handle Nut (B32- B34)	—	—	—	—	EB106(2)	—	—	—	—	—
Do. Washer (spring) (B32-B34)	—	—	—	—	M576B(2)	—	—	—	—	—
Lifting Handle	—	—	—	—	—	—	—	—	67-6765	—
Do. (B32-B34)	—	—	—	—	65-6852/3	—	—	—	—	—
Do. Bolt	—	—	—	—	—	—	—	—	24-6770	—
Do. Bolt (B31-B33)	—	—	—	—	B751(2)	—	—	—	—	—
Do. (B32-B34)	—	—	—	—	15-7161(2)	—	—	—	—	—
Do. Nut	—	—	—	—	M263(2)	—	—	—	EA80	—
Do. Washer (plain)	—	—	—	—	—	—	—	—	M550A	—
Do. Washer (shakeproof)	—	—	—	—	—	—	—	—	36-382	—
Lifting Handle and Mudguard Stay (B31-B33)	—	—	—	—	65-6839	—	—	—	—	—
Do.	—	—	29-6890	—	—	—	—	—	—	—
Lifting Handle Top Bolt	—	—	K132A(2)	—	—	—	—	—	—	—
Do. Washer (plain)	—	—	27-8560(2)	—	—	—	—	—	—	—
Do. Washer (plain) (B31-B33)	—	—	—	—	B751A(2)	—	—	—	—	—
Do. Washer (spring) (B32-B34)	—	—	—	—	K197(2)	—	—	—	—	—
Do. Washer (plain) (B32-B34)	—	—	—	—	27-8560(2)	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

REAR MUDGUARD and FITTINGS.



65-4185



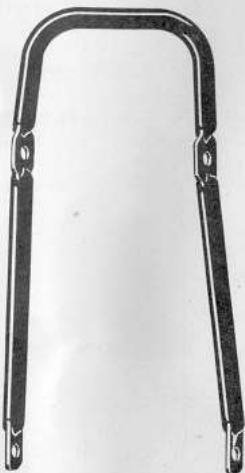
67-6765



F 21



24-6770



29-6890 65-6839



90-6785



67-6760



67-6761



M550A
27-8560



15-7161



28-2338



EA80 EB106
M263



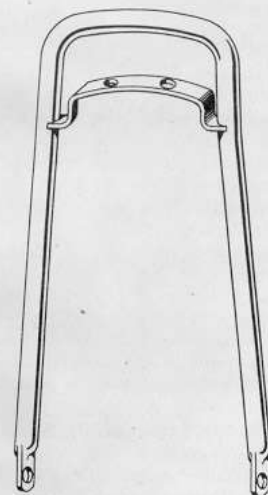
36-382



M576B



24-8784
K197



65-6852

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

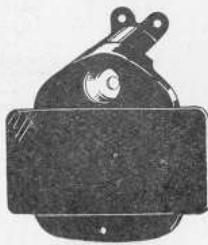
Rear Mudguard and Fittings—*continued*.

When no figures in brackets are shown one part constitutes a set.

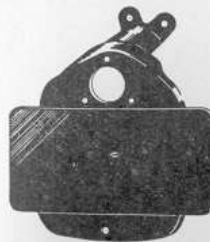
DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Compet'n Spring Frame	C10 C11	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	350c.c. 500c.c. Gold Star Spring Frame	M20 M21 M33	A7 Standard and Spring Frame & Star T'n	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Voltage Control Support Bolt	—	—	—	—	—	—	—	—	M253(2)	M253(2)
Do. (B31-B33)	—	—	—	M253(2)	M253(2)	—	—	—	—	—
Do. Nut	—	—	—	—	M263(4)	—	—	—	M263(4)	M263(4)
Do. (B31-B33)	—	—	—	M263(4)	—	—	—	—	—	—
Do. Washer (plain)	—	—	—	—	—	—	—	—	27-8560(6)	27-8560(6)
Do. (B31-B33)	—	—	—	27-8560(6)	—	—	—	—	—	—
Do. (B32-B34)	—	—	—	—	27-8560(6)	—	—	—	—	—
Do. Washer	—	—	—	—	—	—	—	—	B751A(4)	B751A(4)
Do. (B32-B34)	—	—	—	—	B751A(4)	—	—	—	—	—
Do. (B31-B33)	—	—	—	B751A(4)	B751A(6)	—	—	—	—	—
Do. Locknut	—	—	—	—	EB102(2)	—	—	—	EB102(2)	EB102(2)
Do. (B31-B33)	—	—	—	EB102(2)	—	—	—	—	—	—
Voltage Control Support Washer (rubber) ..	—	—	—	15-7383(2)	15-7383(2)	—	—	—	15-7383(2)	15-7383(2)
Voltage Control Bolt Washer (spring) ..	—	—	—	—	—	—	—	—	—	24-8784(2)
Do. (B31-B33)	—	—	—	24-8784(2)	K197(2)	—	—	—	—	—
Rear Number Plate complete	—	—	—	—	—	—	—	—	29-6885	29-6885
Do. complete (Wico Pacy Electrical Equipment)	90-3761	90-6761	—	—	—	—	—	—	—	—
Do. complete (Lucas Electrical Equip- ment)	90-6778	90-6778	—	—	—	—	—	—	—	—
Do. (Australia only) (D1 Standard and Competition spring frames 90-6773) ..	90-6779	90-6772	29-6894	—	—	—	—	29-6894	29-6894	29-6894
Do. (B31-B33) (Australia only) (Standard and spring frame)	—	—	—	29-6894	—	—	—	—	—	—
Do. (B32-B34) (Australia only) (Standard and spring frame)	—	—	—	65-6855	65-6855	65-6855	—	—	—	—
Rear Number Plate complete (B31-B33) ..	—	—	—	29-6885	29-6885	—	—	—	—	—
Do. (B32-B34)	—	—	—	65-6854	65-6854	—	—	—	—	—
Rear Number Plate Fixing Screw (top) (B31- B33)	—	—	—	—	15-7161(2)	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

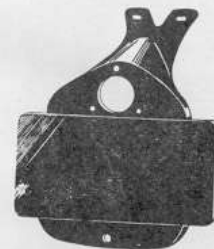
REAR MUDGUARD and FITTINGS.



90-6772



90-6779



29-6894 65-6855



90-6778



29-6885 65-6854



90-6761



15-7383



K 197



M253



EB 102 M263

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Rear Mudguard and Fittings—continued.

When no figures in brackets are shown, one part constitutes a set.

DESCRIPTION	D1 125c.c. Spring Frame	D1 125c.c. Compet'n Spring Frame	C10 C11	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	350c.c. 500c.c. Gold Star Spring Frame	M20 M21 M33	A7 Standard and Spring Frame & Star T'n	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Rear Number Plate Fixing Screw (top) (B31-B33)	21-6173(2)	21-6173(2)	—	15-7161(2)	—	—	—	—	15-7161(2)	15-7161(2)
Do. Nut (B31-B33)	—	—	—	—	M263(2)	—	—	—	—	—
Do. Nut	21-5102(2)	21-5102(2)	—	M263(2)	—	—	—	—	M263(2)	M263(2)
Do. Washer (plain)	—	27-8560	—	—	—	—	—	—	27-8560(2)	27-8560(2)
Do. (B31-B33)	—	—	—	27-8560(2)	27-8560(2)	—	—	—	—	—
Do. Washer (B32-B34)	—	—	—	27-8560(3)	—	—	—	—	—	—
Do. Washer (spring)	K197(2)	K197(2)	—	—	K197	—	—	—	K197(2)	K197(2)
Do. (B31-B33)	—	—	—	K197(2)	—	—	—	—	—	—
Do. Washer (shakeproof) (B32-B34)	—	—	—	29-541(3)	—	—	—	—	—	—
Do. Washer (plain) (B31-B33)	—	—	—	—	B751A(4)	—	—	—	—	—
Rear Number Plate Fixing Screw (bottom)	21-6175	21-6173	—	1-5945	1-5945	—	—	—	1-5945	1-5945
Do. Nut	21-5102	21-5102	—	—	M263	—	—	—	M263	M263
Do. (B31-B33)	—	—	—	M263	—	—	—	—	—	—
Do. Washer (spring)	K197	K197	—	—	—	—	—	—	K197	K197
Do. (B31-B33)	—	—	—	K197	—	—	—	—	—	—
Rear Number Plate Rubber Buffer	15-7383	15-7383	—	15-7383	15-7383	—	—	—	15-7383	15-7383
Rear Number Plate Fixing Washer	—	27-8560(2)	—	—	—	—	—	—	—	—
Mudguard Bottom Distance Tube (B32-B34)	—	—	—	66-8347	—	—	—	—	—	—
Do. (B31-B33)	—	—	—	66-8348	—	—	—	—	—	—
Do.	66-8347(2)	15-7563(2)	—	—	—	—	—	—	—	—
Do. Bolt (B31-B33)	—	—	—	65-110	—	—	—	—	—	—
Do. Washer (plain)	—	—	—	36-5344(2)	—	—	—	—	—	—
Do. Washer (shakeproof)	—	—	—	36-382	—	—	—	—	—	—
Do. Nut	—	—	—	EASJ	—	—	—	—	—	—
Mudguard Fixing Bolt (front)	21-5409	21-5409	—	—	—	—	—	—	—	—
Do. Nut	21-5102	21-5102	—	—	—	—	—	—	—	—
Do. Washer (spring)	K197	K197	—	—	—	—	—	—	—	—
Mudguard Stay Fixing Bolt (rear)	21-5401(2)	—	—	—	—	—	—	—	—	—
Do. Nut	21-5102(2)	—	—	—	—	—	—	—	—	—
Do. Washer (spring)	K197(2)	—	—	—	—	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

REAR MUDGUARD and FITTINGS



21-5409



65-110



66-8348



15-7563



66-8347



21-5401



21-6175



21-6173



15-7383



15-7161
1-5945



K 197



EA 80 M 263
21-5102



B751A 27-8560
36-5344



36-382
29-541

CRANKCASE

If one side only is needed
the other side should be sent
to be correctly fitted. Failing
this, a perfect fit cannot be
guaranteed.

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Rear Mudguard and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

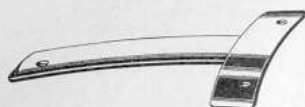
DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Compet'n Spring Frame	C10 C11	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	350c.c. 500c.c. Gold Star Spring Frame	M20 M21 M33	A7 Standard and Spring Frame & Star T'n	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Carrier Fixing Screw	21-6173(2)	—	—	—	—	—	—	—	—	—
Do. Nut	21-5102(2)	—	—	—	—	—	—	—	—	—
Do. Washer (plain)	27-8560(2)	—	—	—	—	—	—	—	—	—
Do. Washer (spring)	K197(2)	—	—	—	—	—	—	—	—	—
Mudguard Backstay Bridge Bracket complete (B31-B33)	—	—	—	—	65-6770	—	—	—	—	—
Do. Bracket only (B31-B33)	—	—	—	—	65-6771	—	—	—	—	—
Mudguard Backstay Bracket (B31-B33)	—	—	—	—	65-6772	—	—	—	—	—
Mudguard Backstay Bridge Bracket (B32-B34)	—	—	—	—	M80	—	—	—	—	—
Do. Bolt (B31-B33)	—	—	—	—	K132A(2)	—	—	—	—	—
Do. Bolt (B32-B34)	—	—	—	—	M284(2)	—	—	—	—	—
Do. Nut	—	—	—	—	M263(2)	—	—	—	—	—
Do. Washer (plain) (B32-B34)	—	—	—	—	27-8560(2)	—	—	—	—	—
Do. Washer (spring)	—	—	—	—	K197(2)	—	—	—	—	—
Mudguard Stay Fixing Screw	21-6173(4)	—	—	—	—	—	—	—	—	—
Do. Nut	21-5102(4)	—	—	—	—	—	—	—	—	—
Do. Washer (plain)	27-8560(4)	—	—	—	—	—	—	—	—	—
Do. Washer (shakeproof)	29-541(4)	—	—	—	—	—	—	—	—	—
Mudguard and Saddle Carrier Bolt	21-5464(2)	—	—	—	—	—	—	—	—	—
Do. Nut	21-5103(2)	—	—	—	—	—	—	—	—	—
Do. Washer (shakeproof)	36-382(2)	—	—	—	—	—	—	—	—	—
Mudguard Seat Stay Bridge (B32-B34)	—	—	—	65-6988	—	—	—	—	—	—
Do. Screw (B32-B34)	—	—	—	15-7161(2)	—	—	—	—	—	—
Do. Nut (B32-B34)	—	—	—	M263(2)	—	—	—	—	—	—
Do. Washer (plain) (B32-B34)	—	—	—	27-8560(2)	—	—	—	—	—	—
Do. Washer (shakeproof) (B32-B34)	—	—	—	29-541(2)	—	—	—	—	—	—
Mudguard Strengthening Plate complete (B32- B34)	—	—	—	—	65-6864	—	—	—	—	—
Rear Mudguard Stiffening Plate (top) (B32- B34) (Road Racing)	—	—	—	65-6859	—	65-6859	—	—	—	—
Do. do. (bottom)	—	—	—	65-6860	—	65-6860	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

REAR MUDGUARD and FITTINGS



65-6988



65-6864



65-6770 COMPLETE



65-6859 TOP PLATE
65-6860 BOTTOM PLATE



21-5464



21-6173 15-7161



M 80



M 263
21-5102



27-8560



K 197



29-541
36-382

B.S.A. Spares are made
with the same accuracy
as the original parts in
your B.S.A. Motor Cycle.
It pays to have genuine
B.S.A. Spares.

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 pers et.

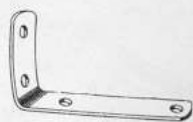
Rear Mudguard and Fittings—continued.

When no figures in brackets are shown one part constitutes a set

DESCRIPTION	D1 125c.c. Spring Frame	D1 125c.c. Compet'n Spring Frame	C10 C11	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	350c.c. 500c.c. Gold Star Spring Frame	M20 M21 M33	A7 Standard and Spring Frame & Star T'n	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Chainguard Steady Bracket (B32-B34) ..	—	—	—	65-6986	—	—	—	—	—	—
Do. Screw (B32-B34)	—	—	—	15-7161(4)	—	—	—	—	—	—
Do. Nut (B32-B34)	—	—	—	M263(4)	—	—	—	—	—	—
Do. Washer (plain) (B32-B34) ..	—	—	—	27-8560(4)	—	—	—	—	—	—
Do. Washer (shakeproof) (B32-B34) ..	—	—	—	29-541(4)	—	—	—	—	—	—
Mudguard Distance Flate (B32-B34) ..	—	—	—	65-6867	—	65-6867	—	—	—	—
Mudguard Stay Spacing Tube (B32-B34) ..	—	—	—	65-6598(2)	—	—	—	—	—	—
Mudguard Stay Bridge (B32-B34) ..	—	—	—	65-6989	—	—	—	—	—	—
Mudguard Strengthening Plate (B32-B34) (Standard and spring frame)	—	—	—	65-6864	—	—	—	—	—	—
Mudguard Stay Bolt (bridge) (B32-B34) ..	—	—	—	K132A(2)	—	—	—	—	—	—
Do. Nut (B32-B34)	—	—	—	M263(2)	—	—	—	—	—	—
Do. Washer (shakeproof) (B32-B34) ..	—	—	—	29-541(2)	—	—	—	—	—	—
Toolbox Support Bracket (B32-B34) ..	—	—	—	65-6987	—	—	65-6987	—	—	—
Do. Screw (B32-B34)	—	—	—	15-7161(4)	—	—	15-7161(4)	—	—	—
Do. Nut (B32-B34)	—	—	—	M263(4)	—	—	M263(4)	—	—	—
Do. Washer (plain) (B32-B34) ..	—	—	—	27-8560(4)	—	—	27-8560(4)	—	—	—
Do. Washer (shakeproof) (B32-B34) ..	—	—	—	29-541(4)	—	—	29-541(4)	—	—	—
Mudguard to Seat Stay Bolt (nearside) (B32- B34)	—	—	—	65-4185	—	—	65-4185	—	—	—
Do. (offside) (B32-B34)	—	—	—	67-6760	—	—	67-6760	—	—	—
Do. Nut (B32-B34)	—	—	—	EAS2(2)	—	—	EAS2(2)	—	—	—
Do. Washer (shakeproof) (B32-B34) ..	—	—	—	66-4707(2)	—	—	66-4707(2)	—	—	—
Mudguard Distance Piece (B32-B34) ..	—	—	—	65-6598(5)	—	65-6598(5)	65-6598(5)	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

REAR MUDGUARD and FITTINGS



65-6986



65-6987



65-6867



65-6989



65-4185



67-6760



65-6598



27-8560



EA 82



K132A



29-541
66-4707

For the same reason that
you buy a
B.S.A. MOTOR CYCLE—
to get the greatest value—

ALWAYS
BUY GENUINE
B.S.A. SPARES

NOTE.—Figures*in brackets denote number per set, e.g., (2), 2 per set.

REAR BRAKE CONTROL

When no figures in brackets are shown, one part constitutes a set.

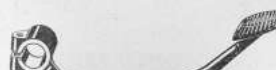
DESCRIPTION.	D1 125c.c. Standard Frame	D1 125c.c. Spring Frame	D1 125c.c. Compet'n Spring Frame	C10 C11	B31 B32 B33 B34 Standard Frame	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	350c.c. 500c.c. Gold Star Spring Frame	A7 Stand. and Spring Frame and Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Rear Brake Pedal complete ..	—	90-7001	90-7001	—	—	—	65-7060	—	—	67-7002	67-7026
Rear Brake Pedal Return Spring ..	—	90-7008	90-7008	—	—	—	65-7063	—	—	67-7006	67-7032
Rear Brake Rod	—	90-7012	90-7012	—	—	—	29-7365	—	—	67-7003	67-7033
Do. Spring	15-1312	15-1312	15-1312	15-1312	15-1312	15-1312	15-1312	—	15-1312	15-1312	15-1312
Rear Brake Rod Nut	—	21-5102	21-5102	—	—	—	M263	—	—	M263	—
Do. Washer	A176	K234A	K234A	—	—	—	—	—	—	—	—
Rear Brake Pedal Split Pin ..	—	35-704	35-704	—	—	—	—	—	—	—	—
Rear Brake Adjuster Nut ..	—	90-7006	90-7006	—	—	29-7368	29-7368	—	—	29-7368	29-7368
Rear Brake Lever Swivel Pin ..	—	65-6274	65-6274	—	—	—	—	—	—	65-6274	65-6274
Rear Brake Rod Fork Pin ..	—	—	—	—	—	—	—	—	—	27-7959	—
Do. Screw	—	—	—	—	—	EB72	EB72	—	EB72	EB72	EB72
Do. Nut	—	—	—	—	—	—	—	—	—	EB102	EB102
Brake Rod Adjuster Extension ..	—	—	—	—	—	—	—	—	—	—	67-7031
Rear Brake Pedal Washer (plain) ..	—	—	—	—	—	—	30-196	—	—	—	—
Rear Brake Anchor Strap (B31-B33) ..	—	—	—	—	—	—	65-7062	—	—	—	—
Do. (B32-B34)	—	—	—	—	—	—	65-7064	—	—	—	—
Rear Brake Anchor Strap Nut ..	—	—	—	—	—	—	EA82(3)	—	—	—	—
Do. Washer (spring) ..	—	—	—	—	—	—	K51A(3)	—	—	—	—
Rear Brake Rod Fork End Nut ..	—	—	—	—	—	—	EB102	—	—	—	—
Rear Brake Rod Spring Abutment ..	—	—	—	—	—	—	—	—	—	—	—
Nut	—	—	—	—	—	—	—	—	—	—	M263
Brake Pedal Fulcrum Pin ..	—	—	—	—	—	—	—	—	—	67-7005	—
Do. Nut	—	—	—	—	—	—	—	—	—	EA82	—
Do. Washer (shakeproof) ..	—	—	—	—	—	—	—	—	—	36-399	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

REAR BRAKE CONTROL.



67-7002



67-7026



90-7001



29-7365 67-7003



65-7060



65-7064 65-7062



90-7008



67-7032



90-7012



67-7006



65-7063



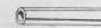
67-7005



A176



67-7033



67-7031



29-7368



15-1312



90-7006



30-196



M263A



EB72



65-6274



EA82



27-7959



36-399



K51A



35-704

NOTE.—Figures in brackets denote number per set. *e.g.*, (2), 2 per set.

Rear Brake Control—*continued*.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c. Standard Frame	D1 125c.c. Spring Frame	D1 125c.c. Compet'n Spring Frame	C10 C11	B31 B32 B33 B34 Standard Frame	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	350c.c. 500c.c. Gold Star Spring Frame	A7 Stand. and Spring Frame and Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
REAR BRAKE CONTROL (when Footrests are fitted in rear position).											
Rear Brake Pedal Operating Lever	—	—	—	—	—	—	—	—	—	—	67-7027
Rear Brake Pedal Pinch Bolt ..	—	—	—	—	—	—	—	—	—	—	15-518
Do. Washer (shakeproof) ..	—	—	—	—	—	—	—	—	—	—	36-382
Rear Brake Pedal Return Spring..	—	—	—	—	—	—	—	65-7078	—	—	—
Rear Brake Rod Spring	—	—	—	—	—	—	—	15-1312	—	—	—
Rear Brake Rod Fork Pin Screw..	—	—	—	—	—	—	—	EB72	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

ELECTRICAL EQUIPMENT.

Messrs. WICO PACY, Denbigh Road, BLETCHLEY, Bucks.

Description.	D1 all Models.
Headlamp with Switch, Remote Control and Cable Harness ...	1-58
Tail Lamp complete	1-59

REAR BRAKE CONTROL



67-7027



65-7078



15-1312



15-518



EB 72



36-382

SPARKING PLUGS.

CHAMPION SPARKING PLUGS LTD., Feltham, Middlesex.

Models.	Type.	Comp. No.	Remarks.
D1 D1 Comp. M20 M21	L10	65-112	
C10	N8	—	
C11 B31 B32 B33 B34 M33 A7 A10	L10S	65-114	
B32 B34 Gold Star	NA8 NA10 NA14 NA14	65-1339 65-1340 65-1341 65-1341	To suit Compression Ratio " " " " " " " " " " " "

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

FOOTRESTS and PILLION FOOTRESTS

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c. Competition Standard Frame	D1 125c.c. Spring Frame	D1 125c.c. Competition Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	350c.c. 500c.c. Gold Star	A7 Standard Frame	A7 Spring Frame and Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Footrest Rod	90-4815	90-4802	90-4815	66-4900	66-4900	—	—	—	—
Footrest Rod Locating Plate	90-4814(2)	—	90-4814(2)	—	—	—	—	—	—
Footrest Rod Nut	—	21-5106(2)	21-5105	15-5753(2)	15-5753(2)	—	—	—	—
Footrest Rod Distance Tube	—	90-4806(2)	—	—	—	—	—	—	—
Footrest Rubber	—	90-4805(2)	29-7551(2)	29-7551(2)	29-7551(2)	—	—	29-7551(2)	29-7551(2)
Footrest Rubber Locating Washer (in- side)	—	B905(2)	—	—	—	—	—	—	—
Do. (outside)	—	24-5914(2)	—	—	—	—	—	—	—
Footrest Rod Washer (plain)	—	—	24-5914(2)	24-5914(2)	24-5914(2)	—	—	—	—
Do. (spring)	—	—	N572(2)	—	—	—	—	—	—
Do. Washer (shakeproof)	—	—	—	65-695(2)	65-695(2)	—	—	—	—
Footrest Bracket	—	—	29-7550(2)	—	—	—	—	67-4851(2)	67-4851(2)
Do. (nearside)	—	—	—	65-4890	65-4911	—	—	—	—
Footrest Bracket Collar (nearside)	—	—	—	—	65-4914	—	—	—	—
Footrest Bracket (offside)	—	—	—	65-4891	65-4891	—	—	—	—
Footrest Distance Tube	—	—	—	65-4811(2)	65-4811(2)	—	—	—	—
Chaincase Distance Piece	—	—	—	66-4903(2)	66-4903(2)	—	—	—	—
Footrest Washer (cork)	—	—	—	66-4902(2)	66-4902(2)	—	—	—	—
Footrest Bracket Nut complete (offside) Do. (nearside)	—	—	—	—	—	67-4852 67-4856	—	67-4852 67-4856	67-4852 67-4856
FOOTRESTS (additional parts required when fitted in rear position).									
Footrest Bracket Sleeve	—	—	—	—	65-4912(2)	—	—	—	—
Footrest Bracket Bolt	—	—	—	—	3-1383(2)	—	—	—	—
Do. Washer	—	—	—	—	24-5914(4)	—	—	—	—
Do. Washer (shakeproof)	—	—	—	—	65-695(2)	—	—	—	—
Do. Nut	—	—	—	—	27-8119(2)	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

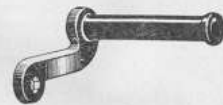
FOOTRESTS & PILLION FOOTRESTS.



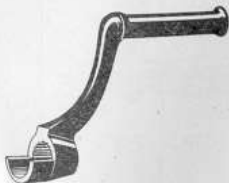
65-4811



90-4805



29-7550 N 5



65-4890



65-4891



67-4851



90-4806



29-7551



65-4912



65-4911



90-4814



66-4903



90-4802



66-4900



65-4914



3-1383



90-4815



66-4902



67-4852



24-5914



15-5753



27-8119



8905



21-5105



21-5106

TE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

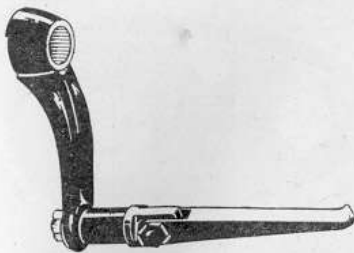
Footrests and Pillion Footrests—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c. Competition Standard Frame	D1 125c.c. Spring Frame	D1 125c.c. Competition Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	350c.c. 500c.c. Gold Star	A7 Standard Frame	A7 Spring Frame and Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Sleeve (to replace nearside footrest) ..	—	—	—	—	65-4913	—	—	—	—
Folding Footrest complete (offside) ..	—	—	—	—	65-4915	—	—	—	—
Folding Footrest Bracket (offside) ..	—	—	—	—	65-4916	—	—	—	—
Folding Footrest Anchor Bolt (offside)	—	—	—	—	65-4917	—	—	—	—
Do. Nut	—	—	—	—	EA82	—	—	—	—
Do. Washer (spring)	—	—	—	—	K51A	—	—	—	—
Folding Footrest with stiffening piece	—	—	—	—	29-7561	—	—	—	—
Folding Footrest Swivel Bolt	—	—	—	—	29-7564	—	—	—	—
Do. Nut	—	—	—	—	24-6040	—	—	—	—
Do. Washer (shakeproof)	—	—	—	—	36-382	—	—	—	—
PILLION FOOTRESTS.									
Pillion Footrest with stiffening piece ..	—	—	—	29-7561(2)	—	—	—	29-7561(2)	29-7561(2)
Pillion Footrest Swivel Bolt	—	—	—	29-7564(2)	—	—	—	29-7564(2)	29-7564(2)
Do. Nut	—	—	—	24-6040(2)	—	—	—	24-6040(2)	24-6040(2)
Do. Washer (shakeproof)	—	—	—	36-382(2)	—	—	—	36-382(2)	36-382(2)
Pillion Footrest Anchor Bolt (offside)	—	—	—	65-4894	—	—	—	—	—
Do. Nut	—	—	—	EA82	—	—	—	—	—
Do. Washer (spring)	—	—	—	K51A(2)	—	—	—	—	—
Pillion Footrest Anchor Bolt (nearside)	—	—	—	65-4895	—	—	—	—	—
Do. Nut	—	—	—	EB201	—	—	—	—	—
Pillion Footrest Assembly (offside) ..	—	—	—	65-4887	—	—	—	—	—
Do. (nearside)	—	—	—	65-4888	—	—	—	—	—
Pillion Footrest Assembly	—	—	—	—	—	—	—	67-4870(2)	29-7558(2)
Pillion Footrest Anchor Bolt	—	—	—	—	—	—	—	67-4871(2)	29-7560(2)
Do. Nut	—	—	—	—	—	—	—	EA82(2)	EA82(2)
Do. Washer (spring)	—	—	—	—	—	—	—	K51A(2)	M576B (2)

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

FOOTRESTS & PILLION FOOTRESTS.



65-4915 COMPLETE



65-4916



29-7561



67-4871 65-4894
29-7560



65-4895



65-4887 OS 65-4888 NS
67-4870 29-7558



65-4917



29-7564



65-4913



EA 82



24-6040
EB 201



36-382



K 51A
M 576B

NOTE.—Figures in brackets denote number per set e.g., (2), 2 per set.

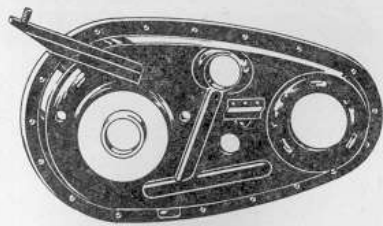
CHAINCASE, CHAINGUARD & FITTINGS

When no figures in brackets are shown one part constitutes a set.

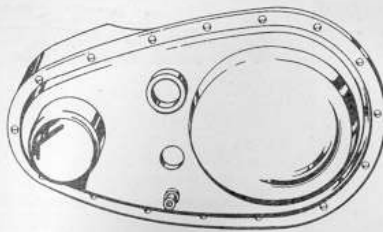
DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Competition Spring Frame	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	350c.c. 500c.c. Spring Frame Gold Star	A7 Standard Frame	A7 Spring Frame and Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
CHAINCASE.									
Chaincase (front), with fixed fittings (B31-B33)	—	—	—	65-7584	—	—	—	—	—
Do. (B32-B34)	—	—	—	65-7584/3	—	—	—	—	—
Front Chaincase Inspection Cap	—	—	—	65-3364	—	—	—	—	—
Do. Washer	—	—	—	65-3365	—	—	—	—	—
Chaincase Securing Bolt	—	—	—	65-7550(3)	—	—	—	—	—
Do. Washer (spring)	—	—	—	24-8784(3)	—	—	—	—	—
Chaincase Back with sliding plate	—	—	—	65-7578	—	—	—	—	—
Chaincase Sliding Plate complete	—	—	—	66-7520	—	—	—	—	—
Chaincase Sliding Plate Bolt	—	—	—	66-7523(2)	—	—	—	—	—
Do. Nut	—	—	—	EB102(2)	—	—	—	—	—
Do. Washer (plain)	—	—	—	B751A(2)	—	—	—	—	—
Do. Washer (fibre)	—	—	—	66-7518(2)	—	—	—	—	—
Chaincase Fixing Screw	—	—	—	1-4606(16)	—	—	—	—	—
Do. Washer (shakeproof)	—	—	—	29-3319(16)	—	—	—	—	—
Chaincase Joint Washer	—	—	—	66-7514	—	—	—	—	—
Chaincase Back Washer (felt)	—	—	—	15-8814	—	—	—	—	—
Chaincase and Crankcase Joint Washer	—	—	—	66-7575	—	—	—	—	—
Oil Level Plug	—	—	—	66-7517	—	—	—	—	—
Do. Washer (fibre)	—	—	—	EB242	—	—	—	—	—
Oil Level Drain Plug	—	—	—	15-645	—	—	—	—	—
Do. Washer (fibre)	—	—	—	66-7518	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

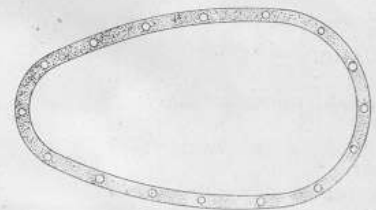
CHAINCASE, CHAINGUARD AND FITTINGS.



65-7578



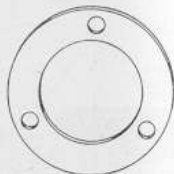
65-7584



66-7514



15-8814



66-7575



65-3365



66-7520



65-3364



1-4606



66-7517



65-7550



B 751A



EB 242



66-7523



15-645



24-8784



29-3319



66-7518



EB 102

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Chaincase, Chainguard and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Competition Spring Frame	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	350c.c. 500c.c. Spring Frame Gold Star	A7 Standard Frame	A7 Spring Frame and Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
CHAINGUARD.									
Top Chainguard (fitted up to Frame No. ZA7-4487)	—	—	—	—	—	67-7725	—	67-7725	—
Do. (fitted up to Frame No. ZA7S-7034)	—	—	—	—	—	—	67-7777	—	67-7777
Do. (fitted on and after Frame No. ZA7-4488)	—	—	—	—	—	67-7726	—	67-7726	—
Do. (fitted on and after Frame No. ZA7S-7035)	—	—	—	—	—	—	67-7778	—	67-7778
Top Chainguard and Crankcase Fixing Bolt (front)	—	—	—	—	—	—	—	21-2880	21-2880
Do. Washer (spring)	—	—	—	—	—	—	—	24-8784	24-8784
Top Chainguard Fixing Bolt (rear)	—	—	—	—	—	—	—	K132A	1-5069
Do. Washer (spring)	—	—	—	—	—	—	—	K197	—
Do. Washer (plain)	—	—	—	—	—	—	—	F21	F21
Do. Washer (shakeproof)	—	—	—	—	—	—	—	—	36-382
Chainguard Clip (bottom)	—	—	—	—	—	—	—	—	67-7775
Do. Bolt	—	—	—	—	—	—	—	—	K132A
Do. Nut	—	—	—	—	—	—	—	—	M263
Do. Washer (plain)	—	—	—	—	—	—	—	—	27-8560
Bottom Chainguard complete	—	—	—	—	—	—	—	67-7765	—
Rear Chainguard (B31-B33)	—	—	65-7720	—	—	—	—	—	—
Do. (B32-B34) (when standard petrol tank is fitted)	—	—	65-7721/3	—	—	—	—	—	—
Rear Chainguard (when two gallon tank is fitted) (B32-B34)	—	—	65-7723/3	—	65-7723/3	—	—	—	—
Rear Chainguard complete	90-7707	90-7708	—	—	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

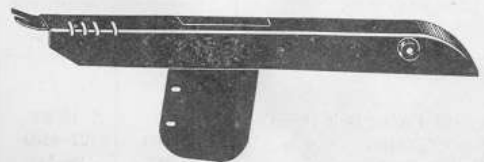
CHAINCASE, CHAINGUARD AND FITTINGS.



67-7777



67-7765



90-7708



67-7726



65-7720



67-7725



67-7775



K132A



I-5069



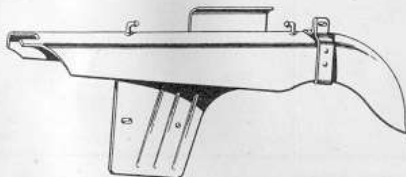
2I-2880



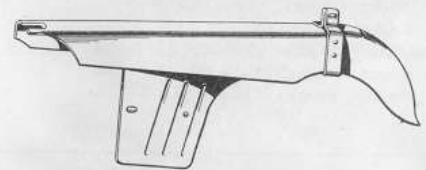
90-7707



67-7778



65-7723



65-7721



27-8560
F 21



M263



K197



36-382

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

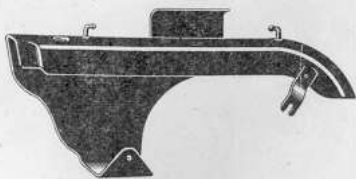
Chaincase, Chainguard and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

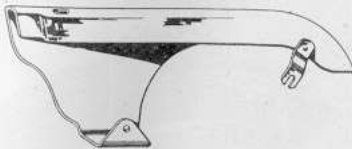
DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Competition Spring Frame	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	350c.c. 500c.c. Spring Frame Gold Star	A7 Standard Frame	A7 Spring Frame and Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Rear Chainguard Fixing Bolt (front) ..	15-87	15-87	—	—	—	—	—	—	—
Do. Washer (plain)	27-8560	27-8560	—	—	—	—	—	—	—
Do. Washer (shakeproof) ..	29-541	29-541	—	—	—	—	—	—	—
Chainguard and Mudguard Fixing Screw	EB673(2)	—	—	—	—	—	—	—	—
Do. Nut	—	EB116(2)	—	—	—	—	—	—	—
Do. Washer	—	1-4621(2)	—	—	—	—	—	—	—
Do. Washer (shakeproof) ..	—	29-3319(2)	—	—	—	—	—	—	—
Rear Chainguard complete (for use with two gallon petrol tank) (B32-B34) ..	—	—	—	65-7722	—	—	—	—	—
Rear Chainguard and Anchor Strap	—	—	—	—	—	—	—	—	—
Screw	—	—	—	24-7065	—	—	—	—	—
Do. Nut	—	—	—	M263	—	—	—	—	—
Do. Washer (plain)	—	—	—	K234A	—	—	—	—	—
Do. Washer	—	—	—	29-3319	—	—	—	—	—
Rear Chainguard complete (for use with Standard petrol tank) (B32-B34) ..	—	—	—	65-7718/3	—	—	—	—	—
Rear Chainguard and Anchor Strap	—	—	—	—	—	—	—	—	—
Screw	—	—	—	24-7065	—	—	—	—	—
Do. Nut	—	—	—	M263	—	—	—	—	—
Do. Washer (plain)	—	—	—	K234A	—	—	—	—	—
Do. Washer (shakeproof) ..	—	—	—	29-3319	—	—	—	—	—
Rear Chainguard complete (B31-B33) ..	—	—	—	65-7715	—	—	—	—	—
Rear Chainguard Fixing Nut	—	—	—	M263	—	—	—	—	—
Do. Washer (plain)	—	—	—	K234A	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

CHAINCASE, CHAINGUARD AND FITTINGS.



65-7722



65-7718



65-7715



15-87



EB 673 24-7065



27-8560



1-4621



29-541 29-3319



EB116-
M 263



There's over 90 years' reputation
for Quality behind the B.S.A.
trade marks which are your
safeguard.

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

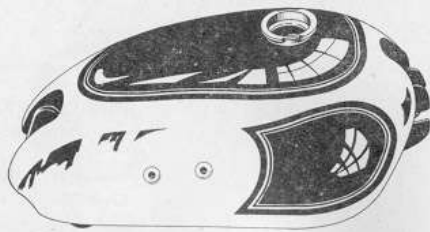
PETROL TANK AND FITTINGS.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Competitor Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	350c.c. 500c.c. Gold Star	M20 M21 M33	A7 Standard and Spring Frame	500c.c. Star Twin	A10 650c.c. Standard Frame	10 650c.c. Spring Frame
Petrol Tank	90-8001	90-8001	—	—	—	—	—	67-8072/17	67-8072/17
Do. (B31 B33) (3 gallon capacity) .	—	—	65-8161/13	—	—	—	—	—	—
Do. (B32) (3 gallon capacity) ..	—	—	65-8161/15	—	—	—	—	—	—
Do. (B34) (3 gallon capacity) ..	—	—	65-8161/12	—	—	—	—	—	—
Do. (B32) (2 gallon capacity) ..	—	—	65-8183/15	—	—	—	—	—	—
Do. (B34) (2 gallon capacity) ..	—	—	65-8183/12	—	—	—	—	—	—
Do. (fitted up to Frame No. ZA75-7034)	—	—	—	—	—	—	67-8016/19	—	—
Do. (fitted on and after Frame No. ZA75-7035)	—	—	—	—	—	—	67-8046/19	—	—
Petrol Tank (fitted up to Frame No. ZA7-4487 (rigid) and ZA7S-7034 (spring frame)	—	—	—	—	—	67-8015/17	—	—	—
Do. (fitted on and after Frame No. ZA7-4488 (rigid) and ZA7S-7035 (spring frame)	—	—	—	—	—	67-8045/17	—	—	—
Petrol Filler Cap and Oil Measure ..	90-8006	90-8006	—	—	—	—	—	—	—
Petrol Tank Filler Cap	—	—	—	—	—	—	—	29-7898	29-7898
Do. (3 gallon capacity tank) ..	—	—	29-7898	—	—	—	—	—	—
Do. (B32 B34) (2 gallon capacity tank) (hinged pattern)	—	—	66-8351	—	—	—	—	—	—
Do. Split Pin (B33 B34) (2 gallon capacity tank) (hinged pattern) ..	—	—	35-707	—	—	—	—	—	—
Knee Grip Rubber (right-hand) ..	—	—	65-8314	—	—	—	—	65-8314	65-8314
Do. (left-hand)	—	—	65-8315	—	—	—	—	65-8315	65-8315
Knee Grip Plate Screw	—	—	EA76(4)	—	—	—	—	EA76(4)	EA76(4)
Knee Grip Plate (left-hand)	—	—	29-7868	—	—	—	—	29-7868	29-7868
Do. (right-hand)	—	—	29-7869	—	—	—	—	29-7869	29-7869
Petrol Tank Support Stud (rear) ..	—	—	—	—	—	—	—	67-8074	67-8074
Do. Nut	—	—	—	—	—	—	—	EA82(2)	EA82(2)

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

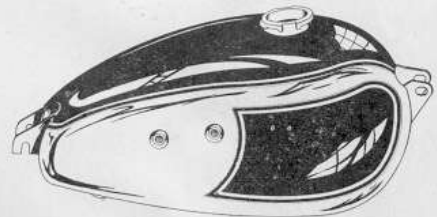
PETROL TANK AND FITTINGS.



67-8072



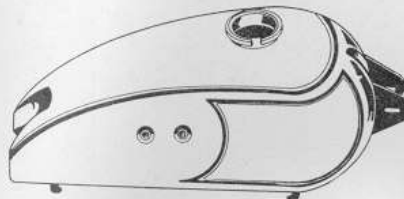
65-8314 65-8315



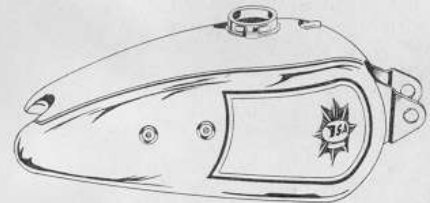
67-8045 67-8046



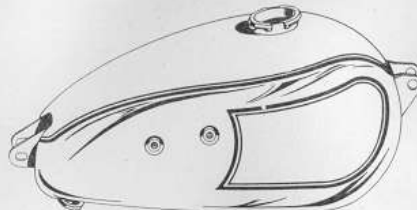
90-8001



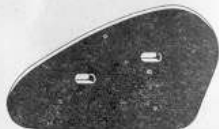
65-8161



65-8183



67-8015 67-8016



29-7868 29-7869



66-8351



90-8006



67-8074



EA 82



29-7898



EA 76



35-707

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Petrol Tank and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Competition Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	350c.c. 500c.c. Gold Star	M20 M21 M33	A7 Standard and Spring Frame	500c.c. Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Petrol Tank Support Stud (rear) Washer (plain)	—	—	—	—	—	—	—	EB76A(2)	EB76A(2)
Do. Washer (shakeproof)	—	—	—	—	—	—	—	66-4707(2)	66-4707(2)
Petrol Tank Rear Support Stud Spacing Nut	—	—	—	—	—	—	—	67-8075(2)	67-8075(2)
Petrol Tank Fixing Bolt (front)	21-5452(2)	21-5452(2)	—	65-8178	—	—	—	67-8076	67-8076
Do. (3 gallon capacity tank)	—	—	65-8326	—	—	—	—	—	—
Do. (B32 B34) (2 gallon capacity tank)	—	—	65-8178	—	—	—	—	—	—
Do. Nut (3 gallon capacity tank)	—	—	EB106	—	—	—	—	—	—
Do. (B32 B34) (2 gallon capacity tank)	—	—	65-8181	—	—	—	—	—	—
Do. Nut	—	—	—	—	—	—	—	EA82	EA82
Petrol Tank Fixing Bolt Washer (plain)	F21(2)	F21(2)	—	—	—	—	—	—	—
Do. (B32 B34) (2 gallon capacity tank)	—	—	27-5676(4)	—	—	—	—	—	—
Do. Washer (shakeproof)	—	—	66-4707	—	—	—	—	66-4707	66-4707
Petrol Tank Badge (offside)	—	—	—	—	—	—	—	67-8070	67-8070
Do. (nearside)	—	—	—	—	—	—	—	67-8071	67-8071
Do. Screw	—	—	—	—	—	—	—	65-8317(4)	65-8317(4)
Petrol Tank Badge (B31 B33)	—	—	29-7910(2)	—	—	—	—	—	—
Do. Screw (B31 B33)	—	—	65-8317(4)	—	—	—	—	—	—
Petrol Tank Fixing Bolt (rear)	21-5466	21-5466	—	—	65-8034(2)	—	—	—	—
Do. Nut	21-5103	21-5103	—	—	—	—	—	—	—
Do. Washer (plain)	F21(2)	F21(2)	—	—	—	—	—	—	—
Do. Washer (spring)	24-8784	24-8784	—	—	—	—	—	—	—
Petrol Tank Fixing Distance Tube	90-8010	90-8010	—	—	—	—	—	—	—
Petrol Tank Filler complete (fitted up to Frame No. ZA7S-7034)	—	—	—	—	—	—	27-8443(2)	—	—
Petrol Tank Filter complete	27-8436	27-8436	27-8443	—	—	—	—	27-8436(2)	27-8436(2)
Do. Washer (fibre)	24-8504	24-8504	24-8504	—	—	—	—	24-8504(2)	24-8504(2)

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

PETROL TANK AND FITTINGS.



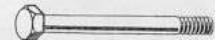
67-8070 OS 67-8071 NS



29-7910



65-8034



65-8178



27-8436 27-8443



67-8075



67-8076



21-5466 65-8326



90-8010



21-5452



65-8317



65-8181



24-8504



EB 106
EA 82



21-5103



66-4707



24-8784



27-5676
EB 76 A



F 21

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Petrol Tank and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Competition Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	350c.c. 500c.c. Gold Star	M20 M21 M33	A7 Standard and Spring Frame	500c.c. Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Petrol Tap	27-8552	27-8552	27-8553	—	—	—	—	67-8057(2)	67-8057(2)
Petrol Tap (fitted up to Frame No. ZA7S-7034)	—	—	—	—	—	—	27-8553(2)	—	—
Do. (fitted on and after Frame No. ZA7S-7035)	—	—	—	—	—	—	67-8057(2)	—	—
Do. Washer (fibre)	EB242(2)	EB242(2)	EB242	—	—	—	—	EB242(2)	EB242(2)
Petrol Tap Banjo Washer (fitted on and after Frame No. ZA7S-7035)	—	—	—	—	—	—	67-8059(4)	—	—
Petrol Tap Banjo Washer	—	—	—	—	—	—	—	67-8059(4)	67-8059(4)
Petrol Tap Nut	—	—	—	—	—	—	—	67-8060	67-8060
Do. (fitted on and after Frame No. ZA7S-7035)	—	—	—	—	—	—	67-8060	—	—
Petrol Tap Adaptor	—	—	—	—	—	—	—	67-8062	67-8062
Do. (fitted on and after Frame No. ZA7S-7035)	—	—	—	—	—	—	67-8062(2)	—	—
Petrol Tap Connecting Pipe complete	—	—	—	—	—	—	—	67-8077	67-8077
Do. (fitted on and after Frame No. ZA7S-7035)	—	—	—	—	—	—	67-8063	—	—
Flexible Petrol Pipe (B32 B34) (2 gallon capacity tank)	—	—	65-8172	—	—	—	—	—	—
Flexible Petrol Pipe	—	—	—	—	—	—	—	67-8065	67-8065
Do. (fitted on and after Frame No. ZA7S-7035)	—	—	—	—	—	—	67-8065	—	—
Petrol Tank Stiffening Plate	—	—	—	—	—	—	—	67-8085	67-8085
Do. Nut	—	—	—	—	—	—	—	EA80(2)	EA80(2)
Do. Washer (plain)	—	—	—	—	—	—	—	F21(2)	F21(2)
Do. Washer (shakeproof)	—	—	—	—	—	—	—	36-382(2)	36-382(2)
Petrol Pipe complete	90-8012	90-8012	—	—	—	—	—	—	—
Do. (3 gallon capacity tank)	—	—	65-8150	—	—	—	—	—	—
Petrol Pipe (fitted up to Frame No. ZA7S-7034)	—	—	—	—	—	—	67-8052(2)	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

PETROL TANK AND FITTINGS.



67-8063



67-8052



65-8172



67-8077



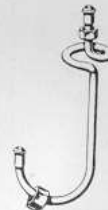
27-8553



90-8012



67-8057



65-8150



67-8085



67-8065



67-8062



F 21



67-8060



EB 242
67-8059



EA 80

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

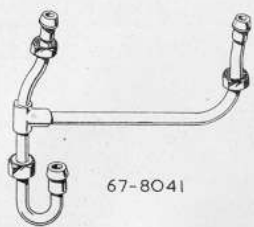
Petrol Tank and Fittings—continued.

When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Competition Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	350c.c. 500c.c. Gold Star	M20 M21 M33	A7 Standard and Spring Frame	500c.c. Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Petrol Pipe complete (fitted up to Frame No. ZA7-4487 (rigid) and ZA7S-7034) (spring frame)	—	—	—	—	—	67-8041	—	—	—
Petrol Tap Connecting Pipe complete (fitted on and after Frame No. ZA7-4488 (rigid) and ZA7S-7035) (spring frame)	—	—	—	—	—	67-8063	—	—	—
Flexible Petrol Pipe (fitted on and after Frames No. ZA7-4488 (rigid) and ZA7S-7035 (spring frame)	—	—	—	—	—	67-8065	—	—	—
Petrol Tap Adaptor (fitted on and after Frames No. ZA7-4488 (rigid) and ZA7S-7035) (spring frame)	—	—	—	—	—	67-8062	—	—	—
Petrol Tap Banjo Washer (fitted on and after Frames No. ZA7-4488 (rigid) and ZA7S-7035) (spring frame)	—	—	—	—	—	67-8059(4)	—	—	—
Petrol Tap Nut (fitted on and after Frames No. ZA7-4488 (rigid) and ZA7S-7035) (spring frame)	—	—	—	—	—	67-8060	—	—	—
Petrol Tap (fitted on and after Frames No. ZA7-4488 (rigid) and ZA7S-7035) (spring frame)	—	—	—	—	—	67-8057	—	—	—
Petrol Tank Socket Plug (B32 B34) (2 gallon capacity tank)	—	—	65-8184	—	—	—	—	—	—
Do. Washer (fibre) (B32 B34) (2 gallon capacity tank)	—	—	24-8504	—	—	—	—	—	—
Petrol Tank Front Support Rubber (B32 B34) (2 gallon capacity tank)	—	—	65-8179(2)	—	—	—	—	—	—
Petrol Tank Front Support Rubber Sleeve (B32 B34) (2 gallon capacity tank)	—	—	65-8180(2)	—	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

PETROL TANK AND FITTINGS.



67-8041



67-8063



67-8065



65-8179



67-8057



65-8180



65-8184



24-8504



67-8062



67-8060



67-8059

PERFECT
IN EVERY
PART—
that's B.S.A.

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Petrol Tank and Fittings—continued.

When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Competition Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	350c.c. 500c.c. Gold Star	M20 M21 M33	A7 Standard and Spring Frame	500c.c. Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Petrol Tank Breather Pipe complete (2 gallon capacity tank) (B32 B34) ..	—	—	65-8362	—	—	—	—	—	—
Breather Pipe Union Screw (2 gallon capacity tank) (B32 B34)	—	—	27-8346	—	—	—	—	—	—
Petrol Tank Support Bolt (rear) ..	—	—	66-8089(2)	—	—	—	—	—	—
Support Bolt Rubber	—	—	65-8032(2)	—	—	—	—	—	—
Do.	—	—	36-4140(2)	—	—	—	—	—	—
Petrol Tank Support Bolt Washer (rear)	—	—	30-660(2)	—	—	—	—	—	—
Tank Rear Support Bolt Rubber (bottom)	—	—	—	—	65-8032(2)	—	—	—	—
Do. (top)	—	—	—	—	66-8091(2)	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

PETROL TANK AND FITTINGS.



65-8362



66-8091



66-8089



30-660



36-4140



65-8032



27-8346

LEAD THE
WAY
ON A B.S.A.

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

OIL TANK AND FITTINGS.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c. Spring Frame	C10 C11	B31 B32 B33 B34 Standard Frame	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	A7 Standard and Spring Frame	500c.c. Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Oil Tank with fixed fittings (B32 B34)	—	—	—	65-8479	65-8494	—	—	—	—
Do. (B31 B33)	—	—	—	—	65-8479	—	—	—	—
Oil Tank with fixed fittings	—	—	—	—	—	—	—	67-8320	67-8334
Oil Tank Filler Cap	—	—	—	—	65-8485	—	—	67-8330	67-8330
Do. Washer (fibre)	—	67-42	67-42	67-42	67-42	67-42	67-42	67-42	67-42
Oil Tank Drain Plug	—	—	—	—	EA95	—	—	EA95	EA95
Oil Tank Drain Plug Washer	—	EA132	—	—	EA132	—	—	EA132	EA132
Oil Feed Pipe complete	—	29-7978	—	—	—	—	—	—	—
Do. complete (B31 B33)	—	—	—	—	65-8461	—	—	—	—
Do. complete (B32 B34)	—	—	—	—	65-8497	—	—	—	—
Oil Return Pipe complete	—	29-7979	—	—	—	—	—	—	—
Oil Feed Pipe complete	—	29-7990	—	—	—	—	—	67-8309	67-8309
Oil Feed Pipe complete	—	29-7994	—	—	—	—	—	—	—
Oil Feed Banjo Union Washer	—	—	—	—	29-7971(2)	—	—	29-7971(2)	29-7971
Oil Return Pipe complete	—	29-7996	—	—	—	—	—	—	—
Do.	—	29-7998	—	—	—	—	—	—	—
Oil Pipe Connection (rubber)	—	65-2060(2)	—	—	—	—	—	65-2060(2)	65-2060(2)
Oil Feed Pipe Banjo Union Washer	—	29-7971(2)	—	—	—	—	—	—	—
Oil Pipe Connection Clip	—	29-7982(4)	—	—	—	—	—	—	—
Oil Feed Scavenge Pipe complete	—	—	—	—	65-8465	—	—	—	—
Oil Pipe Nipple Nut	—	—	—	—	66-8332(2)	—	—	—	—
Oil Tank Breather Pipe Extension	—	—	—	—	65-8499	—	—	67-8324	67-8324
Do. Clip	—	—	—	—	66-8340	—	—	67-8326	67-8326
Oil Pipe Connection (rubber)	—	—	—	—	65-2060(3)	—	—	65-2060	65-2060
Breather Pipe Ferrule (as required)	—	—	—	—	—	—	—	65-8422(2)	65-8422(2)
Do. (as required)	—	—	—	—	—	—	—	65-8448(2)	65-8448(2)

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

OIL TANK AND FITTINGS.



65-8479



67-8320



65-8461



29-7979



29-7994



67-8309



65-8494



67-8334



29-7996



29-7990



29-7978



65-8485
67-8330



29-7998



65-8465



65-2060



65-8499



67-42



66-8340



65-8422
65-8448



29-7982



67-8326



66-8332



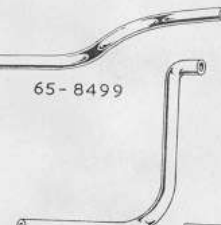
29-7971



EA95



EA132



67-8324



65-8497

NOTE.—Figures in brackets denote number per set *e.g.*, (2), 2 per set.

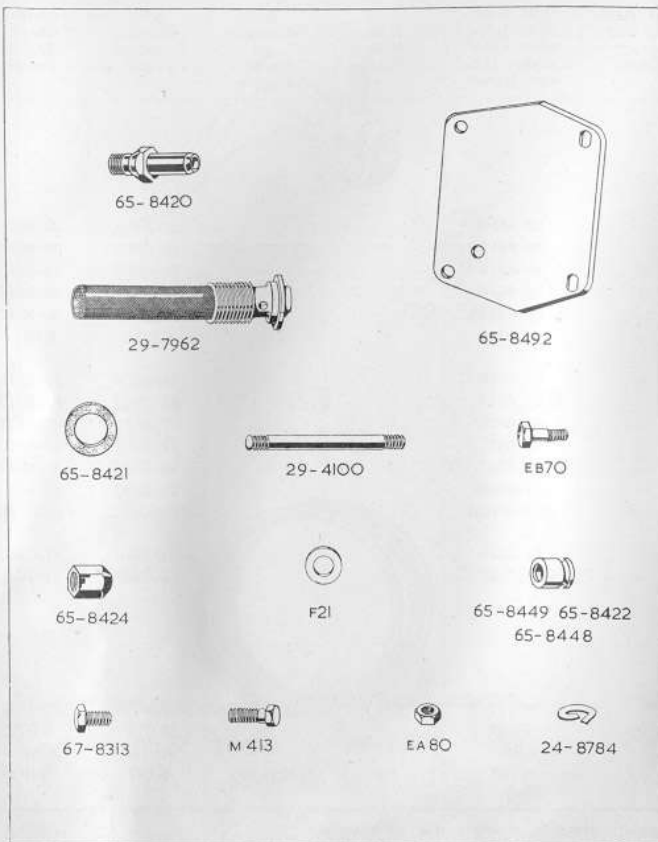
Oil Tank and Fittings—*continued*.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c. Spring Frame	C10 C11	B31 B32 B33 B34 Standard Frame	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	A7 Standard and Spring Frame	500c.c. Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Breather Pipe Ferrule (as required) ..	—	—	—	—	—	—	—	65-8449(2)	65-8449(2)
Oil Pipe Ferrule (as required) ..	—	—	—	—	65-8448	—	—	65-8448(4)	65-8448(4)
Do. (as required) ..	—	—	—	—	65-8449	—	—	65-8449(4)	65-8449(4)
Oil Pipe Connection Ferrule ..	—	—	—	—	65-8422(6)	—	—	65-8422(4)	65-8422(4)
Oil Return Pipe Connection ..	—	—	—	—	65-8420	—	—	65-8420	65-8420
Oil Return Pipe Nut ..	—	—	—	—	65-8424	—	—	65-8424	65-8424
Do. Washer ..	—	—	—	—	65-8421	—	—	65-8421	65-8421
Oil Tank Filter ..	—	—	—	—	29-7962	—	—	29-7962	29-7962
Oil Tank Fixing Plate (B32 B34) ..	—	—	—	—	65-8492	—	—	—	—
Do. Bolt (B32 B34) ..	—	—	—	—	M413(3)	—	—	—	—
Oil Tank Fixing Plate and Frame Bolt (B32 B34) ..	—	—	—	—	EB70(2)	—	—	—	—
Do. Washer (spring) (B32 B34) ..	—	—	—	—	24-8784(5)	—	—	—	—
Oil Tank Fixing Screw ..	—	—	—	—	—	—	—	67-8313	67-8313
Do. Washer (spring) ..	—	—	—	—	—	—	—	24-8784	24-8784
Oil Tank and Air Cleaner Stud ..	—	—	—	—	—	—	—	29-4100(2)	29-4100(2)
Do. Nut ..	—	—	—	—	—	—	—	EA80(4)	EA80(4)
Do. Washer (plain) ..	—	—	—	—	—	—	—	F21(2)	F21(2)
Do. Washer (spring) ..	—	—	—	—	—	—	—	24-8784(4)	24-8784(4)

Quote Engine and Frame Numbers, with prefix letters, when ordering spares,

OIL TANK AND FITTINGS.



Connecting Rod Big-end Bushes are not supplied separately except for Models A7 and A10. The bushes are ground after fitting to connecting rod, making a first class job impossible except at the factory. A new connecting rod with big-end and gudgeon pin bushes assembled is therefore supplied at the cost of the bushes only and mechanic's time, providing the old parts are returned to:—

Spares Department,
Small Heath,
Birmingham, 11.

NOTE.—Figures in brackets denote number per set, *e.g.*, (2), 2 per set.

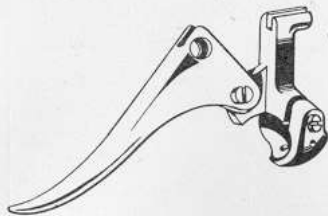
HANDLEBAR CONTROLS.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Competition Spring Frame	C10 C11	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	M20 M21 M33	A7 Standard and Spring Frame	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
HANDLEBAR CONTROLS (Front Brake).									
Front Brake Control complete (fitted up to Frame No. ZC10-12475) ..	—	—	29-8810	—	—	—	—	—	—
Front Brake Control complete (less cable and cover)	—	—	—	—	29-8810	—	—	29-8810	29-8810
Front Brake Control Lever	29-8812	29-8812	—	—	29-8812	—	—	29-8812	29-8812
Do. Screw	29-8813	29-8813	—	—	29-8813	—	—	29-8813	29-8813
Do. Nut	29-8814	29-8814	—	—	29-8814	—	—	29-8814	29-8814
Front Brake Control Body	—	—	—	—	29-8811	—	—	29-8811	29-8811
Do. Screw	—	—	—	—	K231A	—	—	K231A	K231A
Front Brake Control Lever Locking Washer	—	—	—	—	29-8818	—	—	29-8818	29-8818
Front Brake Cable and Cover complete	90-8520	90-8520	—	—	65-8675	—	—	67-8610	67-8610
Front Brake Cable only	90-8521	90-8521	—	—	65-8676	—	—	67-8611	67-8611
Front Brake Cable Cover	90-8522	90-8522	—	—	65-8677	—	—	67-8612	67-8612
Front Brake Cable Nipple	66-8747	66-8747	—	—	66-8747	—	—	66-8747	66-8747
Do. (bottom)	27-9330	27-9330	—	—	27-9330	—	—	27-9330	27-9330
Front Brake Cable Cover Cap	27-9353(2)	27-9353(2)	—	—	27-9353(2)	—	—	27-9353(2)	27-9353(2)
Front Brake Cable Adjusting Screw complete	25-9360	25-9360	—	—	24-7848	—	—	24-7848	24-7848
Cable Adjusting Screw Locknut	25-9365	25-9365	—	—	24-7849	—	—	24-7849	24-7849
Front Brake Control Body Ferrule	90-8506	90-8506	—	—	—	—	—	—	—
Do. (fitted on and after Frame No. ZC10-12476)	—	—	90-8506	—	—	—	—	—	—
Front Brake Control Body Screw (fitted up to Frame No. ZC10-12475) ..	—	—	K231A	—	—	—	—	—	—
Front Brake Cable Toggle End	—	—	—	—	29-5871	—	—	29-5871	29-5871
Do. Screw	—	—	—	—	EB72	—	—	EB72	EB72
Do. Nut	—	—	—	—	EB102	—	—	EB102	EB102
Do. Washer (spring)	—	—	—	—	K197	—	—	K197	K197

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

HANDLEBAR CONTROLS.



29-8810



29-5871



24-7848



29-8811



29-8812



27-9353



25-9360



27-9330



66-8747



EB72



K197



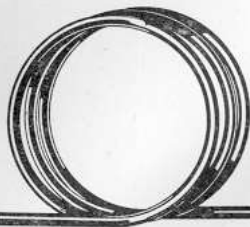
24-7849



29-8818



29-8814



90-8522 28 3/4" 65-8677 32 1/2"
67-8612 35 1/2"



25-9365



90-8506



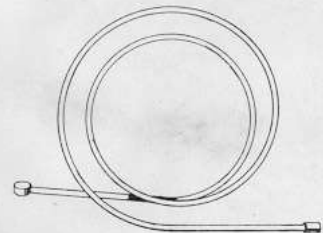
K 231 A



29-8813



EB102



90-8521 34 1/4" 65-8676 37 1/4"
67-8611 42 3/4"

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

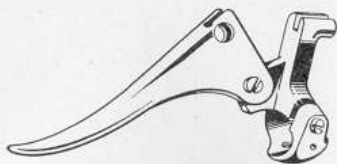
Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Competition Spring Frame	C10 C11	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	M20 M21 M33	A7 Standard and Spring Frame	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
HANDLEBAR CONTROLS (Clutch)									
Clutch Control complete (less cable and cover) (fitted up to Frame No. ZC10-12475)	—	—	29-8820	—	—	—	—	—	—
Clutch Control complete (less cable and cover)	—	—	—	—	29-8820	—	—	29-8820	29-8820
Clutch Control Body	—	—	—	—	29-8821	—	—	29-8821	29-8821
Clutch Control Lever	29-8832	29-8832	—	—	29-8832	—	—	29-8832	29-8832
Do. Screw	29-8813	29-8813	—	—	29-8813	—	—	29-8813	29-8813
Do. Nut	29-8814	29-8814	—	—	29-8814	—	—	29-8814	29-8814
Clutch Control Lever Body Screw ..	—	—	—	—	K231A	—	—	K231A	K231A
Clutch Control Lever Locking Washer ..	—	—	—	—	29-8818	—	—	29-8818	29-8818
Clutch Control Lever Nipple	66-8747	66-8747	—	—	66-8747	—	—	66-8747	66-8747
Do. (gearbox end)	90-8503	90-8503	—	—	27-9329	—	—	—	—
Clutch Control Body Ferrule	90-8506	90-8506	—	—	—	—	—	—	—
Do. (fitted on and after Frame No. ZC10-12476)	—	—	90-8506	—	—	—	—	—	—
Clutch Control Cable and Cover complete	90-8510	90-8510	—	—	65-8680	—	—	67-8681	67-8681
Clutch Control Cable	90-8511	90-8511	—	—	65-8681	—	—	67-8682	67-8682
Clutch Control Cable Cover	29-8829	29-8829	—	—	65-8682	—	—	67-8683	67-8683
Clutch Control Cable Cover Cap	27-9353(2)	27-9353(2)	—	—	27-9353(2)	—	—	27-9353(2)	27-9353(2)
Clutch Control Cable Adjusting Screw	—	—	—	—	—	—	—	—	—
Clutch Control Cable Adjusting Screw complete	—	—	—	—	25-9360	—	—	25-9360	25-9360
Clutch Control Cable Adjusting Locknut	—	—	—	—	25-9365	—	—	25-9365	25-9365
Clutch Cable Clip (crankcase bolt fixing)	—	—	—	—	—	—	—	66-8340	66-8340

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

HANDLEBAR CONTROLS.



29-8820



29-8821



29-8832



29-8814



29-8813



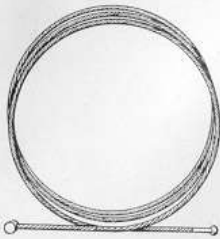
27-9329



29-8829 41" 65-8682 49 3/4"
67-8683 41 1/4"



66-8340



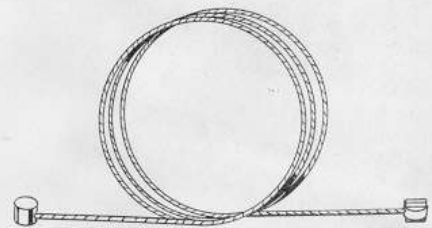
67-8681 54" 67-8682 48 1/2"



90-8506



90-8503



90-8511 45 3/4"

NOTE.—Figures in brackets denote number per set, e.g., (2). 2 per set.

Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

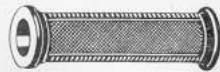
DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Competition Spring Frame	C10 CH	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	M20 M21 M33	A7 Standard and Spring Frame	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
THROTTLE TWIST GRIP CONTROL.									
Throttle Twist Grip Control (less cable and cover)	90-8533	90-8533	—	—	65-8501	—	—	65-8501	65-8501
Twist Grip Body	90-8536	90-8536	—	—	—	—	—	—	—
Twist Grip Rotor	90-8537	90-8537	—	—	65-8504	—	—	65-8504	65-8504
Twist Grip Body Grub Screw	90-8538(3)	90-8538(3)	—	—	—	—	—	—	—
Friction Spring	90-8539	90-8539	—	—	24-9569	—	—	24-9569	24-9569
Do. Screw	90-8540	90-8540	—	—	24-9570	—	—	24-9570	24-9570
Do. Locknut	90-8541	90-8541	—	—	24-9571	—	—	24-9571	24-9571
Twist Grip Rubber Grip	65-8503	65-8503	—	—	65-8503	—	—	65-8503	65-8503
Rubber Grip (left-hand)	65-8502	65-8502	—	—	65-8502	—	—	65-8502	65-8502
Cable Stop	90-8542	90-8542	—	—	24-9572	—	—	24-9572	24-9572
Cable Nipple	90-8543	90-8543	—	—	—	—	—	—	—
Twist Grip Control Cable and Cover complete	90-8535	90-8535	—	—	65-8832	—	—	67-8595	67-8595
Do. (M20 M21)	—	—	—	—	—	66-8882	—	—	—
Do. (M33)	—	—	—	—	—	65-8832	—	—	—
Throttle Cable only (M20 M21)	—	—	—	—	—	66-8880	—	—	—
Do. (M33)	—	—	—	—	—	65-8833	—	—	—
Throttle Cable only	—	—	—	—	65-8833	—	—	67-8596	67-8596
Throttle Cable Cover (M20 M21)	—	—	—	—	—	24-9511	—	—	—
Throttle Cable Cover (long) (M33)	—	—	—	—	—	65-8834	—	—	—
Throttle Cable Cover (long)	—	—	—	—	65-8834	—	—	67-8597	67-8597
Do. (short)	—	—	—	—	65-8835	—	—	65-8835	65-8835
Do. (short) (M33)	—	—	—	—	—	65-8835	—	—	—
Throttle Cable Cover	—	—	—	—	—	—	—	67-8523	67-8523
Cable Cover Cap	—	—	—	—	27-9579(3)	—	—	27-9579(3)	27-9579(3)
Do. (carburettor end)	—	—	—	—	15-9581	—	—	15-9581	15-9581

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

HANDLEBAR CONTROLS.



65-8501



65-8502



65-8503



90-8533



90-8537



65-8504



90-8536



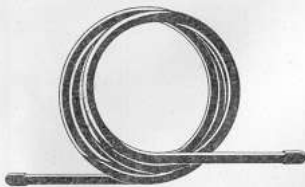
24-9569



24-9570



90-8539



24-9511 36" 65-8834 29 3/16" 67-8597 29 5/8"
65-8835 3" 67-8523 36 1/16"



90-8542



24-9571



27-9579



24-9572



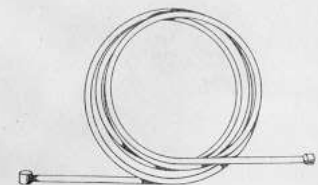
90-8540



90-8541



90-8538



66-8820 39 3/4" 65-8833 39 1/2"
67-8596 37"

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

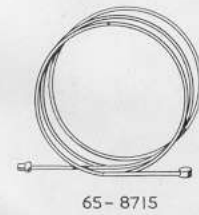
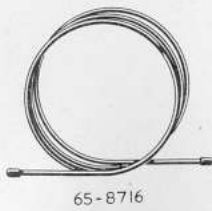
Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Competition Spring Frame	C10 C11	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	M20 M21 M33	A7 Standard and Spring Frame	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Air Cable Nipple (control end) ..	—	—	—	—	27-9443	—	—	27-9443	27-9443
Do. (carburettor end) ..	—	—	—	—	27-9506	—	—	27-9506	27-9506
Twist Grip Body (top half) ..	—	—	—	—	65-8505	—	—	65-8505	65-8505
Do. (bottom half) ..	—	—	—	—	65-8506	—	—	65-8506	65-8506
Twist Grip Body Screw ..	—	—	—	—	24-9573(2)	—	—	24-9573(2)	24-9573(2)
Air and Throttle Midway Adjuster ..	—	—	—	—	15-9577(2)	—	—	15-9577(2)	15-9577(2)
Do. Body ..	—	—	—	—	15-9578(2)	—	—	15-9578(2)	15-9578(2)
Do. Screw ..	—	—	—	—	15-9579(2)	—	—	15-9579(2)	15-9579(2)
Do. Nut ..	—	—	—	—	15-9580(2)	—	—	15-9580(2)	15-9580(2)
HANDLEBAR CONTROLS (Ignition).									
Ignition Control Lever complete (less cable and cover) ..	—	—	—	—	66-8810	—	—	—	—
Ignition Control Cable and Cover complete ..	—	—	—	—	65-8714	—	—	—	—
Ignition Control Cable ..	—	—	—	—	65-8715	—	—	—	—
Ignition Control Cable Cover ..	—	—	—	—	65-8716	—	—	—	—
Cable Cover Cap ..	—	—	—	—	27-9579(2)	—	—	—	—
Cable Nipple (control end) ..	—	—	—	—	27-9443	—	—	—	—
Ignition Control Lever ..	—	—	—	—	66-8811	—	—	—	—
Do. Body ..	—	—	—	—	24-7568	—	—	—	—
Control Body Cap ..	—	—	—	—	27-9573	—	—	—	—
Do. Screw ..	—	—	—	—	27-9567	—	—	—	—
Ignition Control Washer (spring) ..	—	—	—	—	27-9600	—	—	—	—
Control Lever Clamp ..	—	—	—	—	66-8516	—	—	—	—
Do. Screw ..	—	—	—	—	66-8517(2)	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

HANDLEBAR CONTROLS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

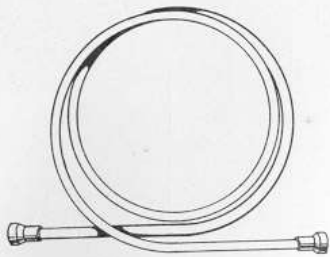
Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Competition Spring Frame	C10 C11	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	M20 M21 M33	A7 Standard and Spring Frame	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
HANDLEBAR CONTROLS (Exhaust).									
Exhaust Control complete (less cable and cover)	—	66-8513	—	—	66-8513	—	—	—	—
Exhaust Control Body	—	66-8515	—	—	66-8515	—	—	—	—
Exhaust Lever only	—	66-8514	—	—	66-8514	—	—	—	—
Exhaust Lever Clamp	—	66-8516	—	—	66-8516	—	—	—	—
Do. Screw	—	66-8517(2)	—	—	66-8517(2)	—	—	—	—
Exhaust Control Lever Screw	—	66-8517	—	—	66-8517	—	—	—	—
Do. Nut	—	66-8519	—	—	66-8519	—	—	—	—
Cable Cover Cap	—	27-9579(2)	—	—	27-9579(2)	—	—	—	—
Exhaust Lifter Cable Nipple	—	27-7768(2)	—	—	27-7768	—	—	—	—
Exhaust Lifter Cable Return Spring	—	—	—	—	15-1312	—	—	—	—
Exhaust Lifter Cable Toggle	—	—	—	—	66-8507	—	—	—	—
Exhaust Lifter Cable Adjuster	—	—	—	—	A202	—	—	—	—
Do. Locknut	—	—	—	—	A223	—	—	—	—
Exhaust Lifter Cable Toggle Screw	—	—	—	—	C2-154	—	—	—	—
Do. Nut	—	—	—	—	C2-158	—	—	—	—
Exhaust Lifter Cable and Cover complete	—	90-8525	—	—	65-8795	—	—	—	—
Exhaust Lifter Cable	—	90-8526	—	—	65-8796	—	—	—	—
Exhaust Lifter Cable Cover	—	90-8527	—	—	65-8797	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

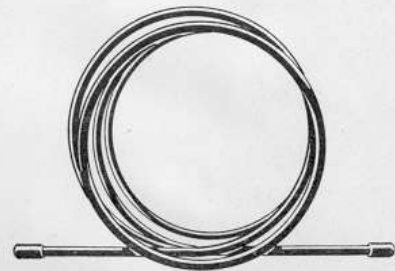
HANDLEBAR CONTROLS.



90-8526 25 7/8" 65-8796 27 3/4"



66-8513



65-8797 24" 90-8527 24"



66-8515



66-8516



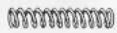
66-8514



A 202



66-8507



15-1312



27-9579



66-8517



66-8519



C2-154



27-7768



C2-158
A223

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

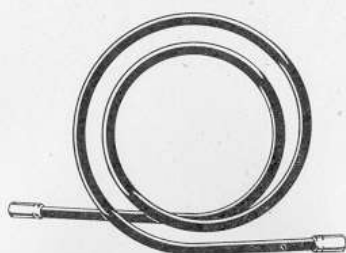
Handlebar Controls—*continued.*

When no figures in brackets are shown, one part constitutes a set.

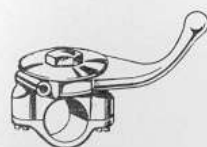
DESCRIPTION.	D1 125c.c. Spring Frame	D1 125c.c. Competition Spring Frame	C10 C11	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cylinder Head and Barrel	M20 M21 M33	A7 Standard and Spring Frame	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
AIR CONTROL.									
Air Control complete (less cable and cover)	—	—	—	—	66-8896	—	—	66-8896	66-8896
Air Control Body	—	—	—	—	66-8904	—	—	66-8904	66-8904
Air Control Lever	—	—	—	—	66-8897	—	—	66-8897	66-8897
Air Control Body Cap	—	—	—	—	27-9573	—	—	27-9573	27-9573
Air Lever Spring Washer	—	—	—	—	27-9600	—	—	27-9600	27-9600
Body Cap Screw	—	—	—	—	27-9567	—	—	27-9567	27-9567
Air Control Clamp	—	—	—	—	66-8516	—	—	66-8516	66-8516
Do. Screw	—	—	—	—	66-8517(2)	—	—	66-8517(2)	66-8517(2)
Air Control Cable and Cover complete	—	—	—	—	65-8836	—	—	67-8592	67-8592
Do. (M20 M21)	—	—	—	—	—	66-8899	—	—	—
Do. (M33)	—	—	—	—	—	65-8836	—	—	—
Air Control Cable	—	—	—	—	65-8837	—	—	67-8593	67-8593
Do. (M20 M21)	—	—	—	—	—	27-9515	—	—	—
Do. (M33)	—	—	—	—	—	65-8837	—	—	—
Air Control Cable Cover (long)	—	—	—	—	65-8838	—	—	67-8594	67-8594
Do. (long) (M33)	—	—	—	—	—	65-8838	—	—	—
Do. (short)	—	—	—	—	65-8839	—	—	65-8839	65-8839
Do. (short) (M33)	—	—	—	—	—	65-8839	—	—	—
Air Control Cable Cover (M20 M21)	—	—	—	—	—	15-9583	—	—	—
Air Control Cable Cover	—	—	—	—	—	—	—	67-8557	67-8557
Cable Cover Cap	—	—	—	—	27-9579(3)	—	—	27-9579(3)	27-9579(3)
Do. (carburettor end)	—	—	—	—	15-9581	—	—	15-9581	15-9581
Air Cable Nipple (control end)	—	—	—	—	27-9443	—	—	27-9443	27-9443
Do. (carburettor end)	—	—	—	—	27-9506	—	—	27-9506	27-9506

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

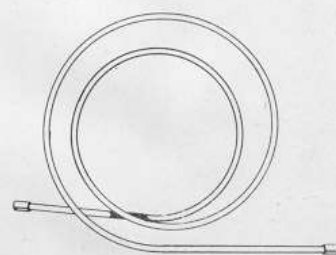
HANDLEBAR CONTROLS.



65-8838 25" 67-8594 26 5/8"
 65-8839 3" 15-9583 33"
 67-8557 37 1/8"



66-8896



65-8837 33 1/2" 67-8593 35"
 27-9515 37 7/8"



66-8897



66-8904



66-8516



27-9573



66-8517



27-9600



27-9567



27-9579

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

TOOLS AND SUNDRIES.

When no figures in brackets are shown, one part constitutes a set.

DESCRIPTION.	D1 and Colonial Bantam	D1 125c.c. Comp'n Model	D1 125c.c. Spring Frame	D1 125c.c. Comp'n Spring Frame	C10 C11	B31 B32 B33 B34 Standard Frame	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cy. Head and Barrel	350c.c. 500c.c. Gold Star	M20 M21 M33	A7 Standard and Spring Frame	500c.c. Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Toolbox complete (B31 B33)	—	—	—	—	—	—	—	65-9080	—	—	—	—	—	—
Do. (B32 B34) ..	—	—	—	—	—	—	—	65-9086	—	—	—	—	—	—
Toolbox complete ..	—	—	—	—	—	—	—	—	—	—	—	—	65-9080	67-9002
Toolbox complete with lid (Wico Pacy electrical equipment) ..	90-9002 /18	90-9002 /18	90-9002 /18	90-9002 /18	—	—	—	—	—	—	—	—	—	—
Do. (Colonial model) (with Wico Pacy electrical equipment) ..	90-9002 /7	—	90-9002 /7	—	—	—	—	—	—	—	—	—	—	—
Do. (Colonial model) (with Lucas electrical equipment) ..	90-9032 /7	—	90-9032 /7	—	—	—	—	—	—	—	—	—	—	—
Toolbox complete with lid (Lucas electrical equipment) ..	90-9032 /18	90-9032 /18	90-9032 /18	90-9032 /18	—	—	—	—	—	—	—	—	—	—
Toolbox Lid Fixing Screw complete ..	—	—	—	—	—	—	—	29-9132	—	—	—	—	29-9132	29-9132
Toolbox Lid complete with nuts & circlips ..	90-9008 /18	90-9008 /18	90-9008 /18	90-9008 /18	—	—	—	—	—	—	—	—	—	—
Do. (Colonial model) ..	90-9008 /7	—	90-9008 /7	—	—	—	—	—	—	—	—	—	—	—
Toolbox Lid Fixing Nut	—	—	89-4310 (2)	89-4310 (2)	—	—	—	A223	—	—	—	—	A223	A223
Do. Circlip ..	—	—	89-4311 (2)	89-4311 (2)	—	—	—	—	—	—	—	—	—	—
Toolbox Fixing Bolt (Lucas electrical equipment) ..	21-5457	21-5457	21-5457	21-5457	—	—	—	—	—	—	—	—	—	—
Do. Nut ..	21-5103	—	21-5103	21-5103	—	—	—	—	—	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

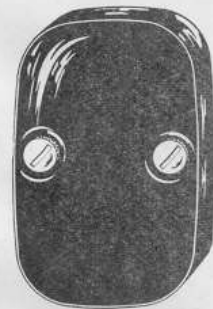
TOOLS AND SUNDRIES.



90-9002
90-9032



29-9132



90-9008



21-5457



89-4310



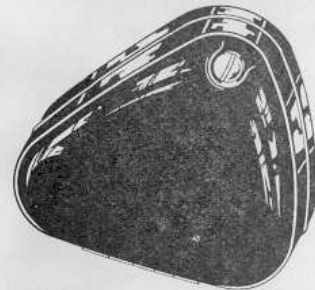
67-9002



A223



89-4311



65-9080 65-9086

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Tools and Sundries—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 and Colonial Bantam	D1 125c.c. Comp'n Model	D1 125c.c. Spring Frame	D1 125c.c. Comp'n Spring Frame	C10 C11	B31 B32 B33 B34 Standard Frame	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cy. Head and Barrel	350c.c. 500c.c. Gold Star	M20 M21 M33	A7 Standard and Spring Frame	500c.c. Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Toolbox Fixing Bol- Washer (shake- proof)	36-382	—	36-382	36-382	—	—	—	—	—	—	—	—	—	—
Toolbox Fixing Bolt (Wico Pacy elec- trical equipment) ..	21-5401	21-5401	21-5401	21-5401	—	—	—	—	—	—	—	—	—	—
Do. Nut	21-5102	21-5102	21-5102	21-5102	—	—	—	—	—	—	—	—	—	—
Do. Washer (shake- proof)	29-541	29-541	29-541	29-541	—	—	—	—	—	—	—	—	—	—
Toolbox Fixing Bolt Distance Piece ..	—	—	66-8348	66-8348	—	—	—	—	—	—	—	—	—	—
Toolbox Bracket ..	—	—	—	—	—	—	—	—	—	—	—	—	67-9005	—
Toolbag and Mud- guard Fixing Bolt ..	—	—	—	—	—	—	—	M284(2)	—	—	—	—	—	—
Do. Nut	—	—	—	—	—	—	—	M263(3)	—	—	—	—	—	—
Do. Washer (plain)	—	—	—	—	—	—	—	K234A(2)	—	—	—	—	—	—
Do. Washer (shake- proof)	—	—	—	—	—	—	—	29-541(2)	—	—	—	—	—	—
Toolbox Strap Bolt ..	—	—	—	—	—	—	—	15-7161(2)	—	—	—	—	—	—
Do. Nut	—	—	—	—	—	—	—	M263(2)	—	—	—	—	—	—
Do. Washer (shake- proof)	—	—	—	—	—	—	—	29-541(2)	—	—	—	—	—	—
Toolbox and Bracket Screw	—	—	—	—	—	—	—	—	—	—	—	—	M284(4)	—
Do. Nut	—	—	—	—	—	—	—	—	—	—	—	—	M263(4)	—
Do. Washer (shake- proof)	—	—	—	—	—	—	—	—	—	—	—	—	29-541(4)	—
Toolbox Fixing Clip	—	—	—	—	—	—	—	—	—	—	—	—	—	24-8927
Do. Bolt	—	—	—	—	—	—	—	—	—	—	—	—	—	15-4207
Do. Nut	—	—	—	—	—	—	—	—	—	—	—	—	—	M263

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

TOOLS AND SUNDRIES.



67- 9005



24-8927



K 234A



15- 4207



66-8348



21- 5401



21- 5102



M284



M263



15- 7161



29- 541 36-382

ALWAYS INSIST

on



for your

B.S.A. MOTOR CYCLE

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Tools and Sundries—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 and Colonial Bantam	D1 125c.c. Comp'n Model	D1 125c.c. Spring Frame	D1 125c.c. Compo'n Spring Frame	C10 C11	B31 B32 B33 B34 Standard Frame	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cy. Head and Barrel	350c.c. 500c.c. Gold Star	M20 M21 M33	A7 Standard and Spring Frame	500c.c. Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Toolbox Fixing Clip														
Washer (plain) ..	—	—	—	—	—	—	—	—	—	—	—	—	—	27-8560
Do. Washer (spring)	—	—	—	—	—	—	—	—	—	—	—	—	—	K197
Toolbox Fixing Distance Washer ..	—	—	—	—	—	—	—	—	—	—	—	—	—	A176
Toolbox Fixing Bolts (mudguard) ..	—	—	—	—	—	—	—	—	—	—	—	—	—	K132A (2)
Do. Nut	—	—	—	—	—	—	—	—	—	—	—	—	—	M263(2)
Do. Washer (plain)	—	—	—	—	—	—	—	—	—	—	—	—	—	27-8560 (2)
Do. Washer (spring)	—	—	—	—	—	—	—	—	—	—	—	—	—	K197(2)
Toolbag complete with Tools	—	—	90-9012	90-9012	—	—	—	65-9204	—	—	—	—	67-9021	67-9021
Toolbag only	—	—	90-9013	90-9013	—	—	—	65-9205	—	—	—	—	—	—
Sparking Plug Spanner complete	—	—	66-9132	66-9132	—	—	—	66-9132	—	—	—	—	66-9132	66-9132
Magdyno Spanner ..	—	—	—	—	—	—	—	29-9251	—	—	—	—	29-9251	29-9251
Double-ended Spanner (B.S.A.)	—	—	EB259	EB259	—	—	—	EB259	—	—	—	—	EB259	EB259
Double-ended Spanner	—	—	—	—	—	—	—	15-832	—	—	—	67-9026	67-9026	67-9026
Box Spanner (small)	—	—	65-9115	65-9115	—	—	—	—	—	—	—	—	—	—
Screwdriver Attachment	—	—	66-9038	66-9038	—	—	—	66-9038	—	—	—	—	66-9038	66-9038
Combination Spanner	—	—	29-9254	29-9254	—	—	—	29-9254	—	—	—	—	—	—
Adjustable Spanner ..	—	—	—	—	—	—	—	EB262	—	—	—	—	EB262	EB262
Tommy Bar	—	—	29-9253	29-9253	—	—	—	29-9253	—	—	—	—	29-9253	29-9253
Front Hub Spanner ..	—	—	—	—	—	—	—	29-9255	—	—	—	—	—	—
Grease Gun	—	—	28-4265	28-4265	—	—	—	28-4265	—	—	—	—	28-4265	28-4265
Tapet Feclers	—	—	—	—	—	—	—	65-9130	—	—	—	—	—	—
Tyre Lever	—	—	90-9018	90-9018	—	—	—	29-9252	—	—	—	—	29-9252	29-9252

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

TOOLS AND SUNDRIES.



67-9026



29-9254



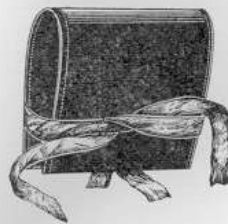
15-832



EB259



66-9132



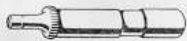
65-9205



65-9130



90-9018 29-9252



28-4265



29-9255



EB262



29-9253



65-9115



A176



29-9251



K132A



66-9038



K197

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Tools and Sundries—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 and Colonial Bantam	D1 125c.c. Comp'n Model	D1 125c.c. Spring Frame	D1 125c.c. Comp'n Spring Frame	C10 C11	B31 B32 B33 B34 Standard Frame	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cy. Head and Barrel	350c.c. 500c.c. Gold Star	M20 M21 M33	A7 Standard and Spring Frame	500c.c. Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Tappet Spanner ..	—	—	—	—	—	—	—	65-9133	—	—	—	—	—	—
Exhaust Pipe Union Nut Spanner ..	—	—	90-9016	90-9016	—	—	—	—	—	—	—	—	—	—
Tappet Spanner ..	—	—	—	—	—	—	—	65-9132	—	—	—	—	—	—
Box Spanner (carbu- retter)	—	—	90-9022	90-9022	—	—	—	—	—	—	—	—	—	—
Gland Nut Spanner ..	—	—	—	—	—	—	—	66-9071	—	—	—	—	—	—
Rear Hub Spindle Nut Spanner	—	—	90-9038	90-9038	—	—	—	—	—	—	—	—	—	—
Front Fork Top Nut Spanner	—	—	—	—	—	—	—	65-9110	—	—	—	—	65-9110	65-9110
Gearbox Filler Plug Spanner	—	—	15-8945	15-8945	—	—	—	15-8945	—	—	—	—	—	—
Box Spanner	—	—	—	—	—	—	—	65-9115	—	—	—	—	65-9115	65-9115
Extractor Screw (Lucas Alternator)	90-297	90-297	90-297	90-297	—	—	—	—	—	—	—	—	—	—
Tappet Spanner ..	—	—	—	—	—	—	—	27-8925	—	—	—	—	27-8925	27-8925
Valve Grinding Tool complete	—	—	—	—	—	—	—	66-9044	—	—	15-8950	—	15-8950	15-8950
Hub Spindle Nut Span- ner Tommy Bar ..	—	—	—	—	—	—	—	—	—	24-8957	—	—	—	—
Cylinder Head Bolt Spanner	—	—	—	—	—	—	—	—	—	—	—	—	67-9023	67-9023
Feeler Gauge (rocker clearance) (.015") ..	—	—	—	—	—	—	—	—	—	—	—	—	67-9047	67-9047
Feeler Gauge (.010") ..	—	—	—	—	—	—	—	—	—	—	—	—	65-9125	65-9125
Carburetter Spanner ..	—	—	—	—	—	—	—	—	—	—	—	—	15-8945	15-8945
Double-ended Spanner (D.E.S.3)	—	—	—	—	—	—	—	—	—	—	—	—	67-9025	67-9025

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

TOOLS AND SUNDRIES.



15-8945



67-9025



67-9023



90-9016



65-9110



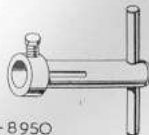
65-9115



66-9071



27-8925



15-8950
66-9044



90-9038



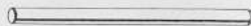
65-9132



67-9047



90-9022



24-8957



90-297



65-9125

NOTE.—Figures in brackets denote number per set, *e.g.*, (2) 2 per set.

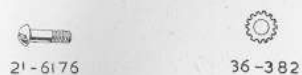
Tools and Sundries—*continued.*

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 and Colonial Bantam	D1 125c.c. Comp'n Model	D1 125c.c. Spring Frame	D1 125c.c. Comp'n Spring Frame	C10 C11	B31 B32 B33 B34 Standard Frame	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cy. Head and Barrel	350c.c. 500c.c. Gold Star	M20 M21 M33	A7 Standard and Spring Frame	500c.c. Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Saddle Carrier Leg (R.H.) complete ..	—	90-9027	—	90-9027	—	—	—	—	—	—	—	—	—	—
Do. (L.H.) complete ..	—	90-9028	—	90-9028	—	—	—	—	—	—	—	—	—	—
Saddle Carrier and Saddle Spring Bolt	—	21-5453	—	21-5453	—	—	—	—	—	—	—	—	—	—
Do. Nut	—	(2)	—	(2)	—	—	—	—	—	—	—	—	—	—
Do. Nut	—	21-5103	—	21-5103	—	—	—	—	—	—	—	—	—	—
Do. Washer (plain)	—	(2)	—	(2)	—	—	—	—	—	—	—	—	—	—
Do. Washer (shake-proof)	—	F21(2)	—	F21(2)	—	—	—	—	—	—	—	—	—	—
Saddle Carrier Front Distance Tube ..	—	36-382(2)	—	36-382(2)	—	—	—	—	—	—	—	—	—	—
Saddle Carrier Front Fixing Bolt ..	—	90-4020	—	90-4020	—	—	—	—	—	—	—	—	—	—
Do. Nut	—	21-5461	—	21-5461	—	—	—	—	—	—	—	—	—	—
Do. Washer (plain)	—	21-5103	—	21-5103	—	—	—	—	—	—	—	—	—	—
Do. Washer (shake-proof)	—	F21	—	F21	—	—	—	—	—	—	—	—	—	—
Lighting and Clutch Cable Clip (Lucas electrical equipment)	—	36-382	—	36-382	—	—	—	—	—	—	—	—	—	—
Rectifier Distance Piece (Lucas electrical equipment) ..	27-8953	27-8953	27-8953	27-8953	—	—	—	—	—	—	—	—	—	—
Ignition Coil complete with bracket (Lucas electrical equipment)	66-8348 (4)	66-8348 (4)	66-8348 (4)	66-8348 (4)	—	—	—	—	—	—	—	—	—	—
Rectifier Bolts ..	90-9041	90-9041	90-9041	90-9041	—	—	—	—	—	—	—	—	—	—
	21-6176 (4)	21-6176 (4)	21-6176 (4)	21-6176 (4)	—	—	—	—	—	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

TOOLS AND SUNDRIES.



For the same reason that
you buy a
B.S.A. MOTOR CYCLE—
to get the greatest value—

ALWAYS
BUY GENUINE
B.S.A. SPARES

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Tools and Sundries—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 and Colonial Bantam	D1 125c.c. Comp'n Model	D1 125c.c. Spring Frame	D1 125c.c. Comp'n Spring Frame	C10 C11	B31 B32 B33 B34 Standard Frame	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cy. Head and Barrel	350c.c. 500c.c. Gold Star	M20 M21 M33	A7 Standard and Spring Frame	500c.c. Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Coil Bolts	21-5402 (2)	21-5402 (2)	21-5402 (2)	21-5402 (2)	—	—	—	—	—	—	—	—	—	—
Rectifier and Coil Bolt Nut	21-5102 (6)	21-5102 (6)	21-5102 (6)	21-5102 (6)	—	—	—	—	—	—	—	—	—	—
Do. Washer (shake-proof)	29-541 (6)	29-541 (6)	29-541 (6)	29-541 (6)	—	—	—	—	—	—	—	—	—	—
Magneto Breather Pipe Clip (B32 B34) ..	—	—	—	—	—	—	—	66-8340	—	—	—	—	—	—
Saddle	—	—	90-9033	90-9001	—	—	—	65-9100	—	—	67-9053	67-9053	67-9054	67-9054
Do. (Clubmans) ..	—	—	—	—	—	—	—	—	65-9216	—	—	—	—	—
Saddle Spring Stud (Clubmans) ..	—	—	—	—	—	—	—	—	65-9217 (2)	—	—	—	—	—
Do. Nut (Clubmans)	—	—	—	—	—	—	—	—	EAS0(4)	—	—	—	—	—
Do. Washer (plain)	—	—	—	—	—	—	—	—	M550A(4)	—	—	—	—	—
Bulb Horn with lock-nut (Wico Paco) ..	—	—	90-9011	90-9011	—	—	—	—	—	—	—	—	—	—
Speedometer Cable ..	—	—	90-9020	90-9020	—	—	—	65-9160	—	—	—	—	67-9057	67-9057
Cable Clip (large) ..	—	—	66-9049 (5)	66-9049 (5)	—	—	—	—	—	—	—	—	—	—
Do. (small)	—	—	90-9024 (2)	90-9024 (2)	—	—	—	—	—	—	—	—	90-9024 (4)	90-9024 (4)
Licence Holder	—	—	29-9221	29-9221	—	—	—	29-9221	—	—	—	—	29-9221	29-9221
Do. Bolt	—	—	21-5401	21-5401	—	—	—	—	—	—	—	—	—	—
Do. Nut	—	—	21-5102	21-5102	—	—	—	—	—	—	—	—	—	—
Do. Washer (spring)	—	—	K197	K197	—	—	—	—	—	—	—	—	—	—
Inflator (fitted on and after Frame No. ZA7-4488 rigid, ZA 7S-7035 spring frame)	—	—	—	—	—	—	—	—	—	—	67-9052	67-9052	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

TOOLS and SUNDRIES



29-9221



67-9052



65-9217



90-9020



21-5402



21-5401



90-9024 66-9049



65-9160



66-8340



29-541



EABO
21-5102



67-9057



M550A



K197

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

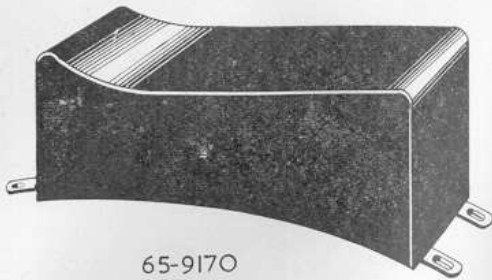
Tools and Sundries—*continued.*

When no figures in brackets are shown one part constitutes a set.

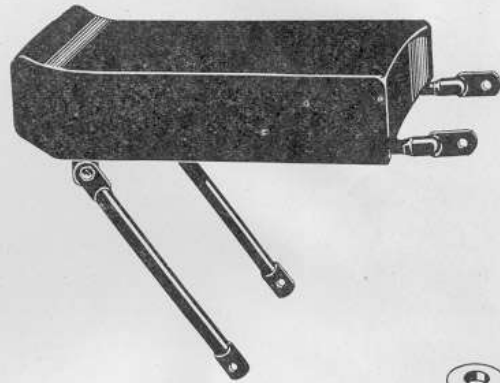
DESCRIPTION.	D1 and Colonial Bantam	D1 125c.c. Comp'n Model	D1 125c.c. Spring Frame	D1 125c.c. Comp'n Spring Frame	C10 C11	B31 B32 B33 B34 Standard Frame	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cy. Head and Barrel	350c.c. 500c.c. Gold Star	M20 M21 M33	A7 Standard and Spring Frame	500c.c. Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Indicator	—	—	—	—	—	—	—	—	—	—	—	—	67-9052	67-9052
Infiator (fitted up to Frame No. ZA7-4487 rigid, ZA7S-7034 spring frame)	—	—	—	—	—	—	—	—	—	—	27-8958	27-8958	—	—
Pillion Seat (to order only)	—	—	—	—	65-9170	65-9170	—	65-9170	—	65-9170	65-9170	65-9170	65-9170	65-9170
Pillion Seat Bolt ..	—	—	—	—	—	—	—	15-7161 (4)	—	—	15-7161 (4)	—	15-7161 (4)	15-7161 (4)
Do. Nut	—	—	—	—	—	—	—	M263(4)	—	—	—	—	M263(4)	M263(4)
Do. Washer (spring)	—	—	—	—	—	—	—	K197(4)	—	—	—	—	K197(4)	K197(4)
Pillion Seat complete with fitting (Clubmans)	—	—	—	—	—	—	—	—	65-9221	—	—	—	—	—
Pillion Seat Carrier Stay Clubmans) ..	—	—	—	—	—	—	—	—	65-9212 (2)	—	—	—	—	—
Pillion Seat Carrier Eyebolt (Clubmans)	—	—	—	—	—	—	—	—	65-9210 (2)	—	—	—	—	—
Do. Nut (Clubmans)	—	—	—	—	—	—	—	—	EAS0(2)	—	—	—	—	—
Do. Locknut (Clubmans)	—	—	—	—	—	—	—	—	24-6040 (2)	—	—	—	—	—
Do. Washer (plain) (Clubmans)	—	—	—	—	—	—	—	—	M550A (2)	—	—	—	—	—
Pillion Seat Carrier Stay Bolt (Clubmans)	—	—	—	—	—	—	—	—	65-9218 (2)	—	—	—	—	—
Do. Nut (Clubmans)	—	—	—	—	—	—	—	—	M263(2)	—	—	—	—	—
Do. Locknut (Clubmans)	—	—	—	—	—	—	—	—	EB102 (2)	—	—	—	—	—
Do. Washer (plain) (Clubmans)	—	—	—	—	—	—	—	—	27-8560 (2)	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

TOOLS and SUNDRIES.



65-9170



65-9221



27-8958



65-9210



65-9212



27-8560
M550A



65-9218



EA80 M263
EB.102 24-60 40

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Tools and Sundries—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 and Colonial Bantam	D1 125c.c. Comp'n Model	D1 125c.c. Spring Frame	D1 125c.c. Comp'n Spring Frame	C10 C11	B31 B32 B33 B34 Standard Frame	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cy. Head and Barrel	350c.c. 500c.c. Gold Star	M20 M21 M33	A7 Standard and Spring Frame	500c.c. Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Speedometer Bracket	—	—	—	—	—	—	—	—	65-9111	—	—	—	65-9111	65-9111
Do. Bolt	—	—	—	—	—	—	—	K132A (2)	—	—	—	—	K132A (2)	K132A (2)
Do. Washer (spring)	—	—	—	—	—	—	—	K197(2)	—	—	—	—	K197(2)	K197(2)
Speedometer Cable	—	—	—	—	—	—	—	—	—	—	—	—	—	—
Guide Plate ..	—	—	—	—	—	—	—	65-9109	—	—	—	—	—	—
Speedometer Cable Clip	—	—	—	—	—	—	—	—	—	—	—	—	67-9039	67-9039
Tail Lamp Fixing	—	—	—	—	—	—	—	65-5912	—	—	—	—	65-5912	65-5912
Screw	—	—	—	—	—	—	—	(3)	—	—	—	—	(3)	(3)
Do. Nut	—	—	—	—	—	—	—	C2-158 (3)	—	—	—	—	C2-158 (3)	C2-158 (3)
Tail Lamp Wire Clip (rubber)	—	—	—	—	—	—	—	90-9024 (4)	—	—	—	—	—	—
Cable Clip (Shaurock pattern)	—	—	—	—	—	—	—	24-8944 (2)	—	—	—	—	—	—
Cable Clip (rubber) ..	—	—	—	—	—	—	—	66-9049 (4)	—	—	—	—	66-9049 (3)	66-9049 (3)
Transmission Chain (front) (350c.c.) ..	—	—	—	—	—	—	—	—	24-8931	—	—	—	—	—
Transmission Chain (rear) (95L) (B34)	—	—	—	—	—	—	24-8713	—	—	—	—	—	—	—
Do. (rear) ..	—	90-9019	90-9037	90-9019	—	—	—	—	—	—	—	—	—	—
Do. (rear) (B31 B33) (93L) ..	—	—	—	—	—	65-9191	—	65-9191	—	—	—	—	—	—
Do. (rear) (B32 B34) (91L) ..	—	—	—	—	—	—	—	15-8967	—	—	—	—	—	—
Do. (rear) (solo rigid and spring frame) (100L) ..	—	—	—	—	—	—	—	—	—	—	—	—	67-9046	67-9046

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

TOOLS and SUNDRIES.



15-8967 24-8713 24-8931 65-9191
67-9046 90-9019 90-9037



90-9039



65-9111



24-8944



65-9109



K132A



65-5912



C2-158

PERFECT IN
EVERY PART

thats...
B.S.A.

NOTE.—Figures in brackets denote number per set. e.g., (2), 2 per set.

Tools and Sundries—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 and Colonial Bantam	D1 125c.c. Comp'n Model	D1 125c.c. Spring Frame	D1 125c.c. Comp'n Spring Frame	C10 C11	B31 B32 B33 B34 Standard Frame	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cy. Head and Barrel	350c.c. 500c.c. Gold Star	M20 M21 M33	A7 Standard and Spring Frame	500c.c. Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Do. (sidecar) (sp'g frame) (104L) ..	—	—	—	—	—	—	—	—	—	—	—	—	—	67-9045
Do. (sidecar) (rig'd frame) (103L) ..	—	—	—	—	—	—	—	—	—	—	—	—	67-9042	—
Clip for H.T. Leads..	—	—	—	—	—	—	—	—	—	—	—	—	67-9060 (2)	67-9060 (2)
Protection Tube for H.T. Leads ..	—	—	—	—	—	—	—	—	—	—	—	—	67-9061	67-9061
Inflator	—	—	90-9010	90-9010	—	—	—	27-8958	—	—	—	—	—	—
Do. (chainguard fixing),supplied with 2 gallon petrol tank (B32 B34)	—	—	—	—	—	—	—	67-9052	—	—	—	—	—	—
STOP LIGHT FITTINGS (to order only).														
Rear Number Plate complete (B31 B33)	—	—	—	—	—	65-6825	65-6825	65-6825	—	—	—	—	—	—
Do. (B33 B34) ..	—	—	—	—	—	65-6827	65-6827	65-6827	65-6827	66-6875	—	—	—	—
Rear Number Plate complete	90-6777	90-6777	90-6777	90-6777	65-6825	—	—	—	—	—	—	—	—	—
Do.	—	—	—	—	—	—	—	—	—	—	65-6825	65-6825	65-6825	65-6825
Stop Lamp Switch Bracket	65-9225	65-9225	65-9225	65-9225	—	—	—	—	—	65-9225	—	—	—	—
Do. (spring frame only)	—	—	—	—	—	—	—	—	—	—	65-9225	65-9225	65-9225	65-9225

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

TOOLS and SUNDRIES.



90-9010



90-6777



65-6825
65-6827
66-6875



65-9225



67-9042 67-9045



67-9061



67-9060

B.S.A.
MEANS
CONSTANT
RELIABILITY

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Tools and Sundries —continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	D1 and Colonial Bantam	D1 125c.c. Comp'n Model	D1 125c.c. Spring Frame	D1 125c.c. Comp'n Spring Frame	C10 C11	B31 B32 B33 B34 Standard Frame	B31 B32 B33 B34 Spring Frame	B31 B32 B33 B34 with Alloy Cy. Head and Barrel	350c.c. 500c.c. Gold Star	M20 M21 M33	A7 Standard and Spring Frame	500c.c. Star Twin	A10 650c.c. Standard Frame	A10 650c.c. Spring Frame
Do. Bolt	65-7713 (2)	65-7713 (2)	65-7713 (2)	65-7713 (2)	—	—	—	—	—	65-7713 (2)	—	—	—	—
Do. Bolt (spring frame only) ..	—	—	—	—	—	—	—	—	—	—	65-7713 (2)	65-7713 (2)	65-7713 (2)	65-7713 (2)
Do. Nut	M263(2)	M263(2)	M273(2)	M263(2)	—	—	—	—	—	M263(2)	—	—	—	—
Do. Nut (spring frame only) ..	—	—	—	—	—	—	—	—	—	—	M263(2)	M263(2)	M283(2)	M263(2)
Do. Washer (plain)	B751A(4)	B751A(4)	B751A(4)	B751A(4)	—	—	—	—	—	B751A(4)	—	—	—	—
Do. Washer (plain) (spring frame only)	—	—	—	—	—	—	—	—	—	—	B751A(4)	B751A(4)	B751A(4)	B751A(4)
Do. Washer (shake-proof)	29-541 (2)	29-541 (2)	29-541 (2)	29-541 (2)	—	—	—	—	—	29-541 (2)	—	—	—	—
Do. Washer (spring frame only) ..	—	—	—	—	—	—	—	—	—	—	29-541 (2)	29-541 (2)	29-541 (2)	29-541 (2)
Bracket Packing Ring	65-9226 (2)	65-9226 (2)	65-9226 (2)	65-9226 (2)	—	—	—	—	—	65-9226 (2)	—	—	—	—
Switch Screw ..	EB673 (2)	EB673 (2)	EB673 (2)	EB673 (2)	EB673 (2)	EB673 (2)	EB673 (2)	EB673 (2)	EB673 (2)	EB673 (2)	EB673 (2)	EB673 (2)	EB673 (2)	EB673 (2)
Do. Nut	EB116 (2)	EB116 (2)	EB116 (2)	EB116 (2)	EB116 (2)	EB116 (2)	EB116 (2)	EB116 (2)	EB116 (2)	EB116 (2)	EB116 (2)	EB116 (2)	EB116 (2)	EB116 (2)
Do. Washer (shake-proof)	29-3319 (2)	29-3319 (2)	29-3319 (2)	29-3319 (2)	29-3319 (2)	29-3319 (2)	29-3319 (2)	29-3319 (2)	29-3319 (2)	29-3319 (2)	29-3319 (2)	29-3319 (2)	29-3319 (2)	29-3319 (2)
Brake Rod Fork and Switch Swivel ..	—	—	—	—	—	65-9227	65-9227	65-9227	65-9227	65-9227	65-9227	65-9227	65-9227	65-9227
Plate	—	—	—	—	29-9342	29-9342	29-9342	29-9342	29-9342	—	—	—	—	—
Lever	—	—	—	—	29-9343	—	—	—	—	—	—	—	—	—
Plate Bolt	—	—	—	—	—	3-1399	3-1399	3-1399	3-1399	—	—	—	—	—
Do. Nut	—	—	—	—	—	EB106	EB106	EB106	EB106	—	—	—	—	—
Do. Washer ..	—	—	—	—	—	EB76A	EB76A	EB76A	EB76A	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

TOOLS and SUNDRIES.



29-9343



65-9227



29-9342



3-1399



65-9226



EB106
EB116
M263



65-7713



B751A
EB76A



EB673



29-541
29-3319

Buy only genuine
B.S.A.
SPARE PARTS
when
replacements become
necessary.

NOTE.— Figures in brackets denote number per set, e.g. (2) 2 per set.

SIDECAR CHASSIS

When no figures in brackets are shown one part constitutes a set.

		No. 23 Two Seater
FRONT STAY.		
Front Stay complete (A7 model)		3-1720
Do. (M20 M21 M33 models)		3-9274
Front Stay Cone Nut		N177
Do. Washer (spring)		N176
Front Connecting Lug complete		3-1748
Front Connecting Lug Stud Nut		EAS2(2)
Do. Washer (plain)		EA129(2)
Do. Washer (spring)		N585(2)

FRONT SUPPORT TUBE.

Front Support Tube complete with bolts and nuts (A7 models)		3-1719
Do. (M20 M21 M33 models)		3-1727
Front Support Tube complete (A7 models)		3-1716
Do. (M20 M21 M33 models)		3-1728
Front Bottom Connection		3-1259
Do. Bolt		3-1271
Do. Nut		M202
Front Bottom Tube Bolt (motor cycle end)		C2-109
Do. Nut		EAS2

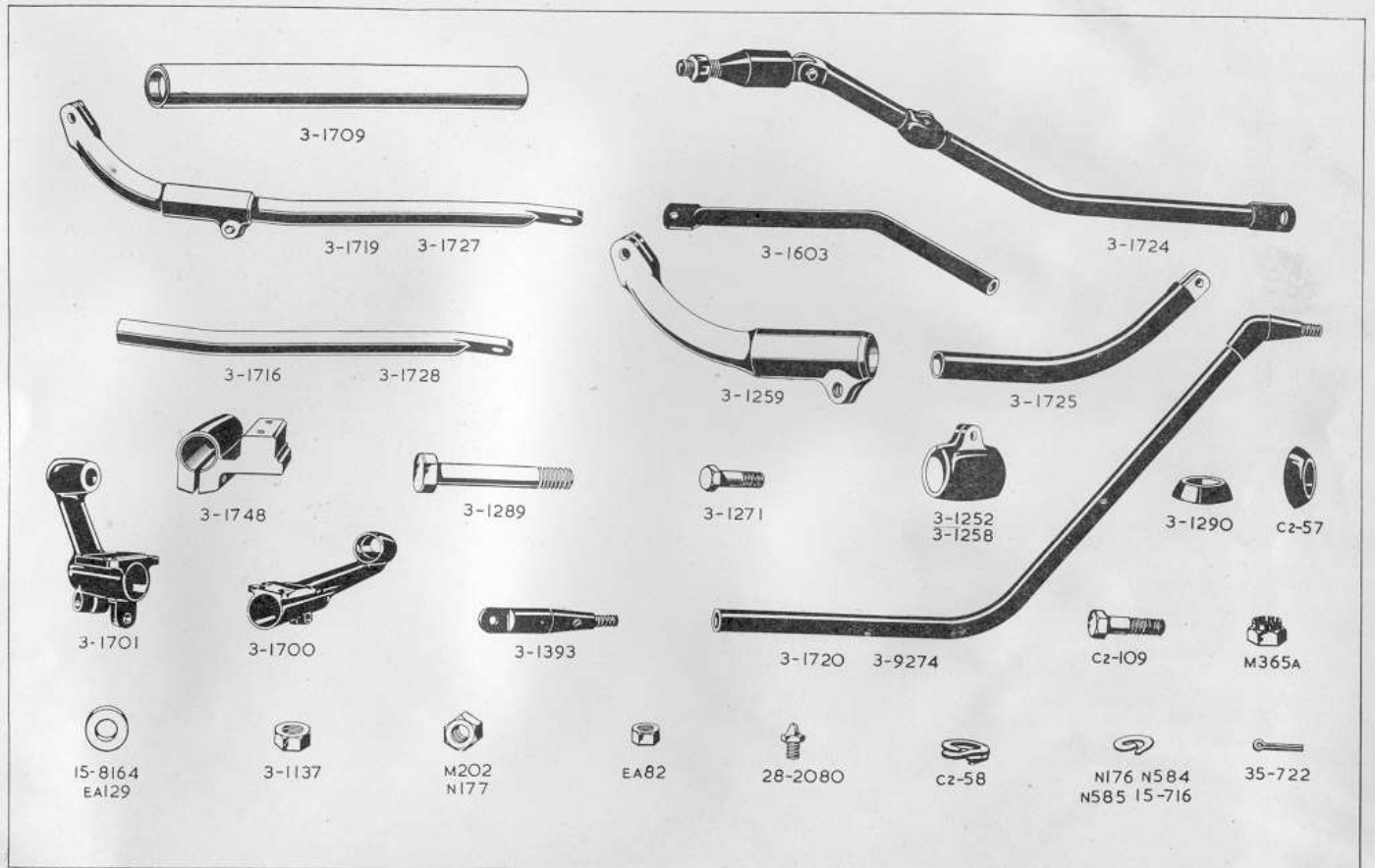
		No. 23 Two Seater
SADDLE PILLAR.		
Saddle Pillar Adjusting Tube complete		3-1724
Do. Top Connection (adjustable type)		3-1725
Do. Bottom Connection (adjustable type)		3-1603
Saddle Pillar Tube Lug		3-1258
Do. Bolt		3-1271
Do. Nut		M202
Saddle Pillar Tube Bottom Lug		3-1252
Do. Bolt		3-1289
Do. Nut		M202
Do. Washer (spherical)		3-1290(2)
Do. Washer (spring)		15-716
Saddle Pillar Connecting Bolt		3-1393
Do. Nut		3-1137
Do. Washer (spring)		N584
Do. Washer (plain)		15-8164(2)
Saddle Pillar Tube Lug Bolt		C2-109
Do. Nut		EAS2
Do. Washer (spring)		N585

MAIN FRAME.

Axle Tube complete		3-1709
Main Rear Connection		3-1700
Main Rear Connection Nut		M365A
*Do. Split Pin		35-722
Main Rear Connection Washer (spherical)		C2-57
Do. Washer (double spring)		C2-58
Main Rear Connection Grease Nipple		28-2080
Wheel Bracket		3-1701

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

SIDECAR CHASSIS.



NOTE:— Figures in brackets denote number per set, e.g. (2) 2 per set.

Sidecar Chassis—continued.

When no figures in brackets are shown one part constitutes a set.

INSIDE TIE.

	No. 23 Two Seater
Inside Tie with tube liner and tube end spindle	3-9263
Tube End Spindle Washer	24-5914(2)
Do. Nut	3-953(2)
Do. Split Pin	35-713

OUTSIDE TIE.

Outside Tie with tube liner and tube end spindle	3-9264
Tube End Spindle Nut	3-953
Do. Split Pin	35-713
Tube End Spindle Washer	24-5914

FRONT SPRING.

Front Spring only	C2-260(2)
Front Spring Bearer Bar	3-1750
Front Spring Bracket	3-1021(2)
Front Spring Cup	C2-238(2)
Front Spring Bracket Bolt with nut	30-1215(4)
Do. Washer (spring)	N566(4)
Front Spring Clamp Plate	C2-131(2)
Front Spring Connecting Bolt	EB144(2)
Do. Nut	EA82(2)
Do. Washer (spring)	N585(2)
Front Spring (inner)	3-1080(2)

REAR SPRING.

	No. 23 Two Seater
Rear Spring complete	3-1746(2)
Rear Spring Clamp Stud	3-1715(8)
Rear Spring Shackle complete	3-1704(2)
Rear Spring Shackle Bush	3-1706(2)
Rear Spring Shackle Bolt	3-1383(2)
Do. Nut	15-5753(2)
Do. Washer (spring)	N584(2)
Rear Spring Shackle Grease Nipple	28-2080(2)
Rear Bearer Bar	3-1703
Rear Bearer Bar Nut	3-1509(2)
Do. Split Pin	35-708(2)
Rear Bearer Bar Washer	M101A(2)
Rear Bearer Bar Thrust Washer	24-875(2)
Rear Bearer Bar Nut	EA82(2)
Rear Bearer Bar Washer (spring)	N585(2)
Rear Bearer Bar Clamp Washer	30-650(2)
Rear Spring Plate	3-1714(4)
Do. Clamp Stud	3-1715(8)
Do. Nut	EA80(8)
Do. Washer (spring)	N566(8)

SIDECAR STAND.

Sidecar Stand	3-1379
Stand Bolt	EB144
Do. Nut	EB201
Do. Washer (spring)	EB150

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

SIDECAR CHASSIS.



NOTE.— Figures in brackets denote number per set, e.g. (2) 2 per set.

Sidecar Chassis—continued.

When no figures in brackets are shown one part constitutes a set.

WHEEL AND HUB.

No. 23
Two Seater

Wheel complete less tyre, spindle and cones	3-9380
Wheel Rim (WM3-19)	3-9381
Wheel Spoke	27-7010(40)
Spoke Nipple	27-6810(40)
Hub Shell complete with cups	3-9077
Hub Balls (31)	$\frac{1}{4}$ " diam.
Hub Shell Grease Nipple	28-2080
Hub Spindle	3-1702
Hub Spindle Cone (fixed)	3-1241
Do. (adjusting)	N563
Hub Spindle Cone Nut	N565
Do. Washer	N589
Do. Split Pin	N590
Hub Spindle Bracket Washer	27-8039
Hub Spindle Bracket Castle Nut	3-1116
Do. Split Pin	N590
Hub Cap (large)	N605
Do. (small)	N606
Hub Shell Cap	3-1685

Components required when fitting Sidecar to Models M20 M33 and A7 (Rigid Frame Models).

Sidecar Chainstay Lug Stud	33-4160
Do. Nut	M365A

MUDGUARD.

No. 23
Two Seater

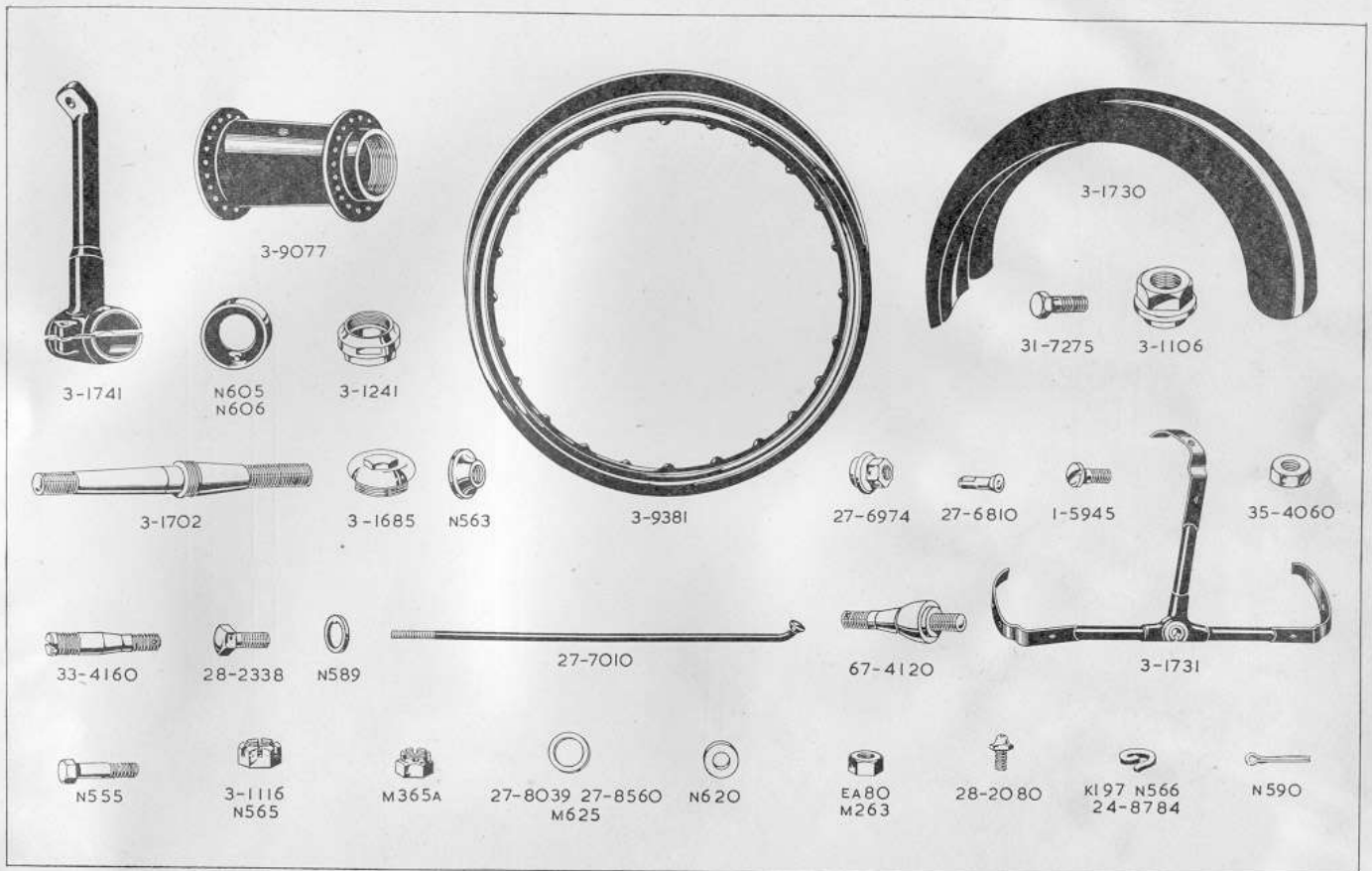
Mudguard with fixed fittings	3-1730
Mudguard Stays complete	3-1731
Mudguard Stay Support Tube complete with lug	3-1741
Mudguard Support Tube Lug Bolt	N555(2)
Do. Nut	EA80(2)
Do. Washer (spring)	N566(2)
Mudguard Support Tube Bolt	31-7275
Do. Nut	27-6974
Do. Washer (plain)	27-8560
Mudguard Support Lug and spindle nut	3-1106
Do. Washer (plain)	27-8039
Mudguard Stay Fixing Bolt	28-2338(2)
Do. Nut	EA80(2)
Do. Washer (plain)	M625(2)
Do. Washer (spring)	24-8784(2)
Mudguard Stay Fixing Bolt Packing Washer	N620(2)
Mudguard Stay Fixing Bolt	1-5945(6)
Do. Nut	M263(6)
Do. Washer (plain)	27-8560(6)
Do. Washer (spring)	K197(6)

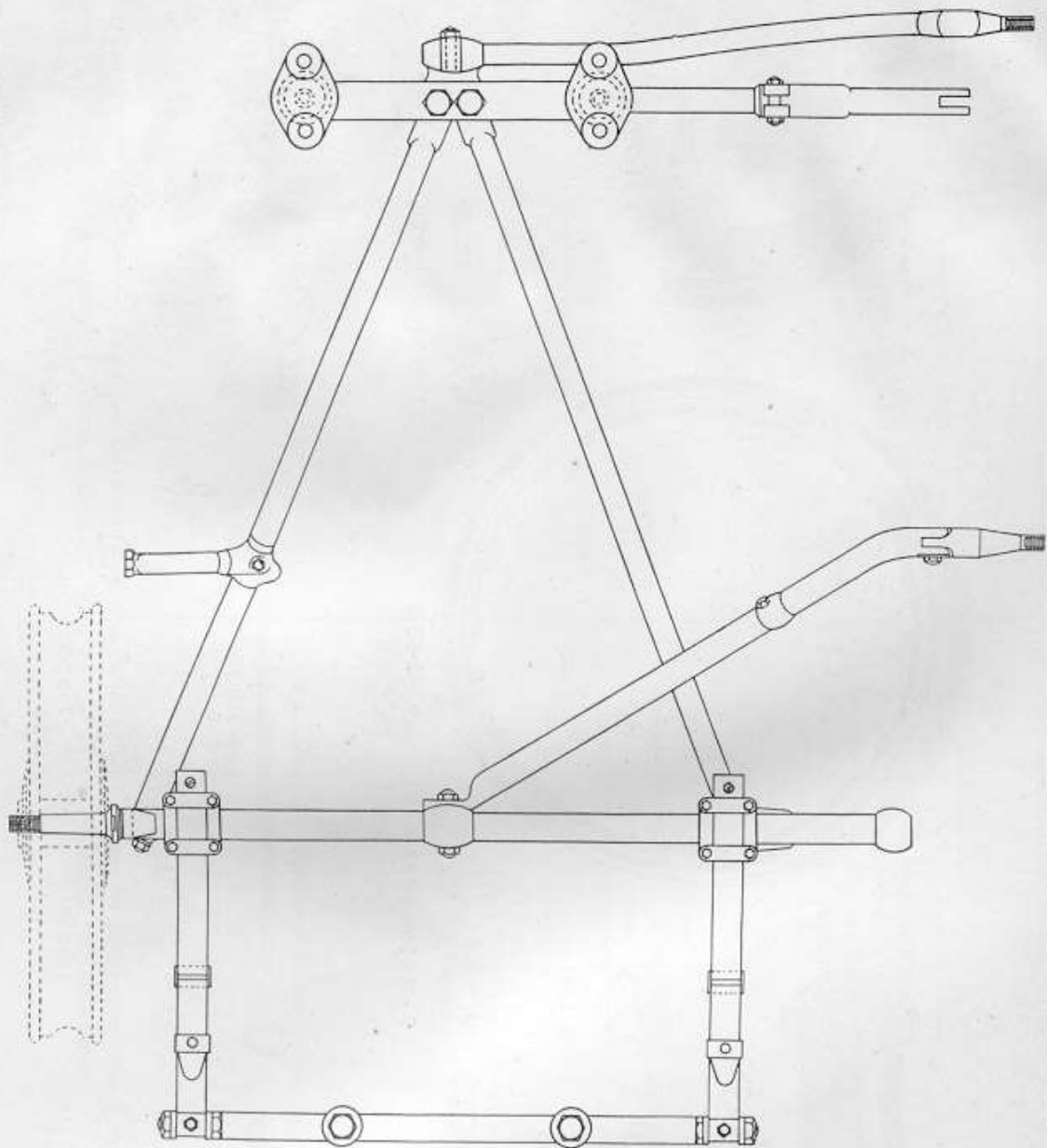
Components required when fitting Sidecar to Model A7 (Spring Frame).

Sidecar Main Connecting Stud	67-4120
Do. Nut	M365A
Do. Locknut	35-4060

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

SIDECAR CHASSIS.





Nº23. B.S.A. SIDECAR CHASSIS.

Equipment.

SPEEDOMETERS.

SMITH'S MOTOR ACCESSORIES LTD., Cricklewood Works, London.

DESCRIPTION.	D1 D1 Comp	D1 Black	C10 C11	B31 B32	B33 B34	B31 Spring Frame	B33 Spring Frame	B32 B34 Gold Star	M20 M21	M33	A7 Std. and Sp. Frame	500c.c. Star Twin	650cc. A10
"D" Type Fork Mounting	S411/L/G	—	—	—	—	—	—	—	—	—	—	—	—
"D" Type Fork Mounting (black)	—	S411/9/L	—	—	—	—	—	—	—	—	—	—	—
80 m.p.h. Trip Tank Mounting	—	—	S467/9/L	—	—	—	—	—	—	—	—	—	—
80 m.p.h. Trip Fork Mounting	—	—	—	S433/1/L	—	S433/1/L	—	—	S433/1/L	—	—	—	—
120 m.p.h. Trip Fork Mounting	—	—	—	—	S433/3/L	—	S433/3/L	S433/3/L	—	S433/3/L	S525/3/L	S525/3/L	—
120 m.p.h. Trip Fork Mounting (Solo)	—	—	—	—	—	—	—	—	—	—	—	—	S546/3/L
120 m.p.h. Trip Fork Mounting (Sidecar)	—	—	—	—	—	—	—	—	—	—	—	—	S525/3/L
180 k.p.h. Trip Fork Mounting (Solo)	—	—	—	—	—	—	—	—	—	—	S525/7/L	—	S546/7/L
180 k.p.h. Trip Fork Mounting (Sidecar)	—	—	—	—	—	—	—	—	—	—	S525/7/L	—	S525/7/L

SPOKE SIZES.

NOTE:—All Models use Forty Spokes per Wheel except "D" Group which have Thirty-six.

YEAR	MODEL	RIM SIZE	FRONT						RIM SIZE	REAR					
			LEFT			RIGHT				LEFT			RIGHT		
			Length	Gauge	Part Number	Length	Gauge	Part Number		Length	Gauge	Part Number	Length	Gauge	Part Number
1947	C10	WM1-19	8 $\frac{3}{4}$ "	10	24-7012	8 $\frac{3}{4}$ "	10	24-7012	WM1-19	8 $\frac{3}{4}$ "	10	24-7012	6 $\frac{1}{2}$ "	10	24-7014
	C11	WM1-20	9 $\frac{1}{4}$ "	10	24-6912	9 $\frac{3}{16}$ "	10	29-5772	WM2-20	9 $\frac{1}{4}$ "	10	24-6912	7 $\frac{3}{8}$ "	10	65-5873
	B31-B33	WM2-19	8 $\frac{11}{16}$ "	10	65-5872	7 $\frac{1}{2}$ "	10	65-5910	WM2-19	8 $\frac{3}{16}$ "	8/10	65-6027	8 $\frac{3}{4}$ "	10	24-7012
	B32-B34	WM1-21	9 $\frac{11}{16}$ "	10	65-5537	8 $\frac{3}{16}$ "	10	29-5846	WM2-19	8 $\frac{3}{16}$ "	8/10	65-6027	8 $\frac{3}{4}$ "	10	24-7012
	M20-M21 Girder Fork	WM3-19	8 $\frac{3}{4}$ "	10	24-7012	6 $\frac{3}{4}$ "	8/10	24-6899	WM3-19	8 $\frac{3}{8}$ "	8 $\frac{3}{16}$	15-7037	8 $\frac{3}{4}$ "	8	26-6824
	A7	WM2-19	7 $\frac{33}{32}$ "	10/12	67-6008	8 $\frac{1}{16}$ "	10/12	67-6007	WM3-19	7 $\frac{33}{32}$ "	10/12	67-6008	8 $\frac{1}{16}$ "	10/12	67-6007
1948	C10	WM1-19	8 $\frac{3}{4}$ "	10	24-7012	8 $\frac{3}{4}$ "	10	24-7012	WM1-19	8 $\frac{3}{4}$ "	10	24-7012	6 $\frac{3}{4}$ "	10	24-7014
	C11	WM1-20	9 $\frac{1}{4}$ "	10	24-6912	9 $\frac{3}{16}$ "	10	29-5772	WM1-20	9 $\frac{1}{4}$ "	10	24-6912	7 $\frac{3}{8}$ "	10	65-5873
	B31	WM2-19	8 $\frac{11}{16}$ "	10	65-5872	7 $\frac{1}{2}$ "	10	65-5910	WM2-19	8 $\frac{3}{16}$ "	8/10	65-6027	8 $\frac{3}{4}$ "	10	24-7012
	B32	WM1-21	9 $\frac{11}{16}$ "	10	65-5537	8 $\frac{3}{16}$ "	10	29-5846	WM2-19	8 $\frac{3}{16}$ "	8/10	65-6027	8 $\frac{3}{4}$ "	10	24-7012
	B33	WM2-19	8 $\frac{11}{16}$ "	10	65-5872	7 $\frac{1}{2}$ "	10	65-5910	WM2-19	8 $\frac{3}{16}$ "	8/10	65-6027	8 $\frac{3}{4}$ "	10	24-7012
	B34	WM1-21	9 $\frac{11}{16}$ "	10	65-5537	8 $\frac{3}{16}$ "	10	29-5846	WM2-19	8 $\frac{3}{16}$ "	8/10	65-6027	8 $\frac{3}{4}$ "	10	24-7012
	M20-M21 Girder Forks	WM3-19	8 $\frac{3}{4}$ "	10	24-7012	6 $\frac{3}{4}$ "	8/10	24-6899	WM3-19	8 $\frac{3}{8}$ "	8 $\frac{3}{16}$	15-7037	8 $\frac{3}{4}$ "	8	26-6824
	M33-G.F.	WM3-19	8 $\frac{3}{4}$ "	10	24-7012	6 $\frac{3}{4}$ "	8/10	24-6899	WM3-19	8 $\frac{3}{8}$ "	8 $\frac{3}{16}$	15-7037	8 $\frac{3}{4}$ "	8	26-6824
	A7	WM2-19	7 $\frac{33}{32}$ "	10/12	67-6008	8 $\frac{1}{16}$ "	10/12	67-6007	WM3-19	7 $\frac{33}{32}$ "	10/12	67-6008	8 $\frac{1}{16}$ "	10/12	67-6007
1949	D1	WM1-19	8 $\frac{3}{16}$ "	10	29-5846	7 $\frac{1}{2}$ "	10	27-7016	WM1-19	8 $\frac{3}{16}$ "	10	15-7072	8 $\frac{3}{16}$ "	10	29-5846
	D1 Comp.	WM1-19	8 $\frac{3}{16}$ "	10	29-5846	7 $\frac{1}{2}$ "	10	27-7016	WM2-19	8 $\frac{3}{16}$ "	10	15-7072	8 $\frac{3}{16}$ "	10	29-5846
	C10	WM1-19	8 $\frac{3}{4}$ "	10	24-7012	8 $\frac{3}{4}$ "	10	24-7012	WM1-19	8 $\frac{3}{4}$ "	10	24-7012	6 $\frac{1}{2}$ "	10	24-7014
	C11	WM1-20	9 $\frac{1}{4}$ "	10	24-6912	9 $\frac{3}{16}$ "	10	29-5772	WM1-20	9 $\frac{1}{4}$ "	10	24-6912	7 $\frac{3}{8}$ "	10	65-5873

SPOKE SIZES—continued

YEAR	MODEL	RIM SIZE	FRONT						RIM SIZE	REAR					
			LEFT			RIGHT				LEFT			RIGHT		
			Length	Gauge	Part Number	Length	Gauge	Part Number		Length	Gauge	Part Number	Length	Gauge	Part Number
1949 <i>cont.</i>	B32-B34 G/S Std. & Spg. Frame	WM1-21	9 $\frac{11}{16}$ "	10	65-5537	8 $\frac{1}{2}$ "	10	15-622	R	8 $\frac{9}{16}$ "	8/10	65-6027	8 $\frac{3}{4}$ "	10	24-7012
	B31-B32 Std. & Spg. Frame	WM2-19	8 $\frac{11}{16}$ "	10	65-5872	7 $\frac{1}{2}$ "	10	65-5910	R	8 $\frac{9}{16}$ "	8/10	65-6027	8 $\frac{3}{4}$ "	10	24-7012
	M20-M21-M33 Tele. Forks	WM-219	8 $\frac{11}{16}$ "	10	65-5872	7 $\frac{1}{2}$ "	10	65-5910	WM2-19S	7 $\frac{33}{64}$ "	10/12	67-6008	7 $\frac{33}{64}$ "	10/12	67-6008
	A7 Star Twin Std. & Spg. Frame	WM2-19	8 $\frac{11}{16}$ "	10	65-5872	7 $\frac{1}{2}$ "	10	65-5910	WM2-19	8 $\frac{9}{16}$ "	8/ $\frac{3}{16}$	15-7037	8 $\frac{9}{16}$ "	8	24-6896
									WM2-19	7 $\frac{33}{64}$ "	10/12	67-6008	7 $\frac{33}{64}$ "	10/12	67-6008
1950	D1 Std. & Spg. D1 Comp. Spg.	WM1-19	8 $\frac{9}{16}$ "	10	29-5846	7 $\frac{1}{2}$ "	10	27-7016	WM1-19	8 $\frac{9}{16}$ "	10	15-7072	8 $\frac{9}{16}$ "	10	29-5846
	C10	WM1-19	8 $\frac{3}{4}$ "	10	24-7012	8 $\frac{3}{4}$ "	10	24-7012	WM1-19	8 $\frac{3}{4}$ "	10	24-7012	6 $\frac{7}{8}$ "	10	24-7014
	C11	WM1-20	9 $\frac{1}{4}$ "	10	24-6912	9 $\frac{1}{8}$ "	10	29-5772	WM1-20	9 $\frac{1}{4}$ "	10	24-6912	7 $\frac{3}{8}$ "	10	65-5873
	B31-B33 Std. & Spg. Frame	WM1-21	8 $\frac{11}{16}$ "	10	65-5872	7 $\frac{1}{2}$ "	10	65-5910	R	8 $\frac{9}{16}$ "	8/10	65-6027	8 $\frac{3}{4}$ "	10	24-7012
									WM2-19S	7 $\frac{33}{64}$ "	10	65-6302	7 $\frac{33}{64}$ "	10	65-6302
	B32-B34 Comp. Models	WM1-21	9 $\frac{11}{16}$ "	10	65-5537	8 $\frac{1}{2}$ "	10	15-622	WM2-19	8 $\frac{9}{16}$ "	8/10	65-6027	8 $\frac{3}{4}$ "	10	24-7012
	350 and 500 Scramble & Grass Track Models	Varies to Spec.	9 $\frac{11}{16}$ "	10	65-5537	8 $\frac{1}{2}$ "	10	15-622	Varies to Spec.	7 $\frac{33}{64}$ "	10	65-6302	7 $\frac{33}{64}$ "	10	65-6302
	350 & 500 O.H.V. Gold Star, Clubmans and Road Racing	Varies to Spec.	9 $\frac{11}{16}$ "	10	65-5926	6 $\frac{7}{8}$ "	10	24-7014	Varies to Spec.	7 $\frac{33}{64}$ "	10	65-6302	7 $\frac{33}{64}$ "	10	65-6302
	M20-M21-M33	WM2-19	8 $\frac{11}{16}$ "	10	65-5872	7 $\frac{1}{2}$ "	10	65-5910	WM3-19	8 $\frac{9}{16}$ "	8/ $\frac{3}{16}$	15-7037	8 $\frac{9}{16}$ "	8	24-6896
	A7 Star Twin Rigid & Spg. Frame	WM2-19	8 $\frac{11}{16}$ "	10	65-5872	7 $\frac{1}{2}$ "	10	65-5910	WM3-19	7 $\frac{33}{64}$ "	10	67-6016	7 $\frac{33}{64}$ "	10	67-6016
	A10	WM2-19	8 $\frac{9}{16}$ "	10	67-5545	5 $\frac{13}{16}$ "	10	67-5544	WM3-19	7 $\frac{33}{64}$ "	10	67-6016	7 $\frac{33}{64}$ "	10	67-6016

ENGINE AND FRAME MARKINGS FOR 1950 MOTOR CYCLES.

MODEL.		MARKINGS OF ENGINES.				MARKINGS OF FRAMES.		
D1	125 c.c. Two Stroke	Engine for Motor Cycle	(Wico)	YD	} 20001	YD1	- 20001	upwards
		Engine Units only	(Wico)	UYD				
D1	125 c.c. Two Stroke (spring frame)	Engine for Motor Cycle	(Lucas)	YDL	} 101	YD1S	- 20001	"
		Engine Units only	(Lucas)	UYDL				
C10	250 c.c. S.V.	ZC10	- 4001	upwards		ZC10	- 10001	"
C11	250 c.c. O.H.V.	ZC11	- 8001	"		ZC10	- 10001	"
B31	350 c.c. O.H.V.	ZB31	- 9001	"		ZB31	- 9001	"
B31	350 c.c. O.H.V. Spring Frame	ZB31	- 9001	"		ZB31S	- 5001	"
B32	350 c.c. O.H.V. Competition	ZB32	- 3001	"		ZB31	- 9001	"
B32	350 c.c. O.H.V. Competition Spring Frame	ZB32	- 3001	"		ZB31S	- 5001	"
B32	350 c.c. O.H.V. Gold Star Rigid Frame	ZB32GS	- 2001	"		ZB31	- 9001	"
B32	350 c.c. O.H.V. Gold Star Spring Frame	ZB32GS	- 2001	"		ZB32S	- 2001	"
B33	500 c.c. O.H.V.	ZB33	- 4001	"		ZB31	- 9001	"
B33	500 c.c. O.H.V. Spring Frame	ZB33	- 4001	"		ZB31S	- 5001	"
B34	500 c.c. O.H.V. Competition	ZB34	- 2001	"		ZB31	- 9001	"
B34	500 c.c. O.H.V. Competition Spring Frame	ZB34	- 2001	"		ZB31S	- 5001	"
B34	500 c.c. O.H.V. Gold Star Rigid Frame	ZB34GS	- 2001	"		ZB31	- 9001	"
B34	500 c.c. O.H.V. Gold Star Spring Frame	ZB34GS	- 2001	"		ZB32S	- 2001	"
M20	500 c.c. S.V.	ZM20	- 4001	"		ZM20	- 7001	"
M21	500 c.c. S.V.	ZM21	- 5001	"		ZM20	- 7001	"
M33	500 c.c. O.H.V.	ZM33	- 3001	"		ZM20	- 7001	"
A7	500 c.c. O.H.V. Twin	ZA7	- 7001	"		ZA7	- 4001	"
A7	500 c.c. O.H.V. Twin Spring Frame	ZA7	- 7001	"		ZA7S	- 6001	"
A7	500 c.c. O.H.V. Star Twin	ZA7S	- 4001	"		ZA7S	- 6001	"
New Hudson Auto Cycle		Villiers Numbers				ZE	- 1001	"
A10	650 c.c. O.H.V. Twin	ZA10	- 101	"		ZA7	- 4001	"
A10	650 c.c. O.H.V. Twin Spring Frame	ZA10	- 101	"		ZA7S	- 6001	"
C10	250 c.c. S.V. Australian	ZC10A	- 4001	"		ZC10A	- 10001	"
B32	350 c.c. O.H.V. Competition with Alloy Cylinder Head and Barrel	ZB32A	- 3001	"		As B32	Rigid or Spring Frame	
B34	500 c.c. O.H.V. Competition with Alloy Cylinder Head and Barrel	ZB34A	- 2001	"		As B34	Rigid or Spring Frame	
C10	250 c.c. S.V. Engines for Messrs. A. C. Cars.	ZAC10	- 101	"				
M21	600 c.c. S.V. Dutch A.A.	As Standard	M21	"		ZM20 D.	8426 to 8445	

1949/50 PISTON CHART.

Model.	Compression Ratio.	PISTON COMPLETE.			PISTON ONLY.			PISTON RING.			PISTON SCRAPER RING.			Type.
		Standard	$\frac{1}{2}$ mm. oversize.	1mm. oversize.	Standard	$\frac{1}{2}$ mm. oversize.	1mm. oversize.	Standard	$\frac{1}{2}$ mm. oversize.	1mm. oversize.	Standard	$\frac{1}{2}$ mm. oversize.	1mm. oversize.	
C10	5 to 1	29-2561	29-2562	29-2563	65-405	65-383	65-385	29-2620(2)	29-2621(2)	29-2622(2)	65-730	65-731	65-732	Slotted and Grooved
C11	6.5 to 1	29-2568	29-2569	29-2570	29-2274	29-2311	29-2312	29-2620(2)	29-2621(2)	29-2622(2)	65-730	65-731	65-732	Slotted and Grooved
B31 and B32 ..	Standard 6.5 to 1	65-758	65-759	65-760	65-703	65-704	65-705	65-744(2)	65-745(2)	65-746(2)	65-735	65-736	65-737	Slotted and Grooved
350c.c. Gold Star		65-1473	65-1474	65-1475	65-703	65-704	65-705	65-1487(2)	65-1488(2)	65-1489(2)	65-735	65-736	65-737	Slotted and Grooved
B31 and B32 ..	High Comp. 7.5 to 1	65-754	65-755	65-756	65-721	65-722	65-723	65-744(2)	65-745(2)	65-746(2)	65-490	65-491	65-492	Maxigroove
350c.c. Gold Star		65-1476	65-1477	65-1478	65-721	65-722	65-723	65-1487(2)	65-1488(2)	65-1489(2)	65-490	65-491	65-492	Maxigroove
B31 and B32 ..	High Comp. 7.75 to 1	65-790	65-769	65-771	65-791	65-770	65-772	Plain 65-783 L Section 65-786	Plain 65-784 L Section 65-787	Plain 65-785 L Section 65-788	65-490	65-491	65-492	Maxigroove
350c.c. Gold Star		65-1479	65-1480	65-1481	65-791	65-770	65-772	Plain 65-1490 L Section 65-1493	Plain 65-1491 L Section 65-1494	Plain 65-1492 L Section 65-1495	65-490	65-491	65-492	Maxigroove
B31 and B32 ..	High Comp. 9 to 1	65-793	65-795	65-797	65-794	65-796	65-798	Plain 65-783 L Section 65-786	Plain 65-784 L Section 65-787	Plain 65-785 L Section 65-788	65-490	65-491	65-492	Maxigroove
350c.c. Gold Star		65-799	65-800	65-801	65-794	65-796	65-798	Plain 65-1490 L Section 65-1493	Plain 65-1491 L Section 65-1494	Plain 65-1492 L Section 65-1495	65-490	65-491	65-492	Maxigroove
B31 and B32 ..	High Comp. 12.5 to 1	65-775	65-777	65-779	65-776	65-778	65-780	Plain 65-783 L Section 65-786	Plain 65-784 L Section 65-787	Plain 65-785 L Section 65-788	65-490	65-491	65-492	Maxigroove
350c.c. Gold Star		65-1482	65-1483	65-1484	65-776	65-778	65-780	Plain 65-1490 L Section 65-1493	Plain 65-1491 L Section 65-1494	Plain 65-1492 L Section 65-1495	65-490	65-491	65-492	Maxigroove

1949/50 PISTON CHART—continued.

Model.	Compression Ratio.	PISTON COMPLETE.			PISTON ONLY.			PISTON RING.			PISTON SCRAPER RING.			
		Standard	$\frac{1}{8}$ mm. oversize.	1mm. oversize.	Standard	$\frac{1}{8}$ mm. oversize.	1mm. oversize.	Standard	$\frac{1}{8}$ mm. oversize.	1mm. oversize.	Standard	$\frac{1}{8}$ mm. oversize.	1mm. oversize.	Type.
B33 and B34 ..	Standard 6.8 to 1	65-1244	65-1260	65-1262	65-1245	65-1261	65-1263	65-1250(2)	65-1251(2)	65-1252(2)	65-1253	65-1254	65-1255	Slotted and Grooved
500c.c. Gold Star		65-1464	65-1465	65-1466	65-1425	65-1261	65-1263	65-1453(2)	65-1454(2)	65-1455(2)	65-1253	65-1254	65-1255	Slotted and Grooved
B33 and B34 ..	High Comp. 7.5 to 1	65-1264	65-1266	65-1268	65-1265	65-1267	65-1269	65-1250(2)	65-1251(2)	65-1252(2)	65-1253	65-1254	65-1255	Slotted and Grooved
500c.c. Gold Star		65-1467	65-1468	65-1469	65-1265	65-1267	65-1269	65-1453(2)	65-1454(2)	65-1455(2)	65-1253	65-1254	65-1255	Slotted and Grooved
B33 and B34	High Comp. 8.5 to 1	65-1256	65-1274	65-1276	65-1257	65-1275	65-1277	65-1250(2)	65-1251(2)	65-1252(2)	24-1792	24-1793	24-1794	Maxigroove
500c.c. Gold Star		65-1470	65-1471	65-1472	65-1257	65-1275	65-1277	65-1453(2)	65-1454(2)	65-1455(2)	24-1792	24-1793	24-1794	Maxigroove
500c.c. Gold Star Racing.		65-1450	65-1451	65-1452	65-1257	65-1275	65-1277	Plain 65-1453 L Section 65-1456	Plain 65-1454 L Section 65-1457	Plain 65-1455 L Section 65-1458	24-1792	24-1793	24-1794	Maxigroove
500c.c. Gold Star	11 to 1	65-1278	65-1280	65-1282	65-1279	65-1281	65-1283	Plain 65-1453 L Section 65-1456	Plain 65-1454 L Section 65-1457	Plain 65-1455 L Section 65-1458	24-1792	24-1793	24-1794	Maxigroove
M20	4.9 to 1	66-1190	66-1191	66-1192	66-1024	66-1025	66-1026	66-1090(2)	66-1091(2)	66-1092(2)	66-1100	66-1101	66-1102	Slotted and Grooved
M21	5 to 1	66-1198	66-1199	66-1200	66-1039	66-1040	66-1041	66-1090(2)	66-1091(2)	66-1092(2)	66-1100	66-1101	66-1102	Slotted and Grooved
M33	6.8 to 1 Std. 7.5 to 1 H.C. 5.5 to 1 H.C.	As	Model	B33	As	Model	B33	As	Model	B33	As	Model	B33	
A7	6.6 to 1	67-195	67-197	67-199	67-196	67-198	67-200	67-87(4)	67-88(4)	67-89(4)	67-90(2)	67-91(2)	67-92(2)	Maxigroove
A7	7 to 1	67-81	67-83	67-85	67-82	67-84	67-86	67-87(4)	67-88(4)	67-89(4)	67-90(2)	67-91(2)	67-92(2)	Maxigroove
A7	7.5 to 1	67-103	67-105	67-107	67-104	67-106	67-108	67-87(4)	67-88(4)	67-89(4)	67-90(2)	67-91(2)	67-92(2)	Maxigroove
A7	8.6 to 1	67-93	67-95	67-97	67-94	67-96	67-98	67-87(4)	67-88(4)	67-89(4)	67-90(2)	67-91(2)	67-92(2)	Maxigroove

1949/50 PISTON CHART--continued.

Model.	Compression Ratio.	PISTON COMPLETE.			PISTON ONLY.			PISTON RING.			PISTON SCRAPER RING.			
		Standard	$\frac{1}{8}$ mm. oversize.	1mm. oversize.	Standard	$\frac{1}{8}$ mm. oversize.	1mm. oversize.	Standard	$\frac{1}{8}$ mm. oversize.	1mm. oversize.	Standard	$\frac{1}{8}$ mm. oversize.	1mm. oversize.	Type.
A10	6.5 to 1	67-304	67-306	67-308	67-305	67-307	67-309	67-311(4)	67-312(4)	67-313(4)	67-314(2)	67-315(2)	67-316(2)	Maxigroove
A10	7.25 to 1	67-365	67-367	67-369	67-366	67-368	67-370	67-311(4)	67-312(4)	67-313(4)	67-314(2)	67-315(2)	67-316(2)	Maxigroove
B33 and B34	8 to 1	65-1284	65-1286	65-1288	65-1285	65-1287	65-1289	65-1250(2)	65-1251(2)	65-1252(2)	24-1792	24-1793	24-1794	Maxigroove
500c.c. Gold Star		65-1290	65-1291	65-1292	65-1285	65-1287	65-1289	65-1453(2)	65-1454(2)	65-1455(2)	24-1792	24-1793	24-1794	Maxigroove
500c.c. Gold Star Racing		65-1460	65-1461	65-1462	65-1285	65-1287	65-1289	Plain 65-1453 L Section 65-1456	Plain 65-1454 L Section 65-1457	Plain 65-1455 L Section 65-1458	24-1792	24-1793	24-1794	Maxigroove
B33 and B34 ..	9 to 1	65-1531	65-1533	65-1535	65-1532	65-1534	65-1536	65-1250(2)	65-1251(2)	65-1252(2)	24-1792	24-1793	24-1794	Maxigroove
500c.c. Gold Star		65-1537	65-1538	65-1539	65-1532	65-1534	65-1536	65-1453(2)	65-1454(2)	65-1455(2)	24-1792	24-1793	24-1794	Maxigroove
500c.c. Gold Star Racing		65-1540	65-1541	65-1542	65-1532	65-1534	65-1536	Plain 65-1453 L Section 65-1456	Plain 65-1454 L Section 65-1457	Plain 65-1455 L Section 65-1458	24-1792	24-1793	24-1794	Maxigroove